

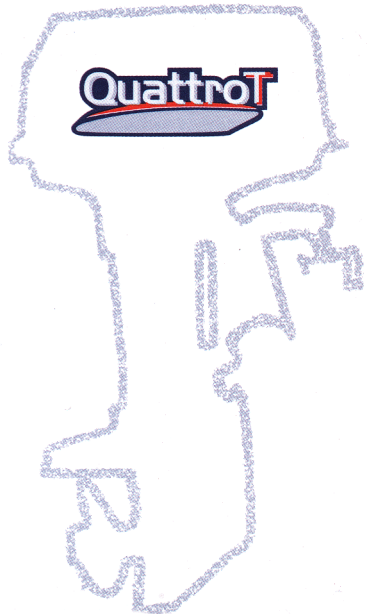
MARLIN 100

Production year 2003

Production année 2003

PARTS CATALOGUE

CATALOGUE DE PIÈCES DÉTACHÉES



ENGINE STARTING SERIAL NUMBER: 1000001



FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

MARLIN 100 '03(67F2)

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Local Made
(Parts need to be ordered locally)

“O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	U	U	U	U	U	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1					
6E0-85550-70	.ROTOR ASSY	1					
6E0-15723-00-94..	PULLY, STARTER	1					

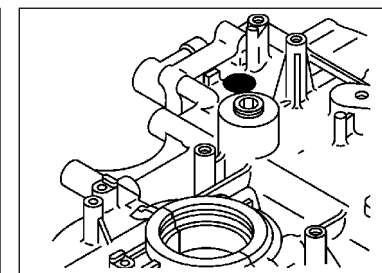
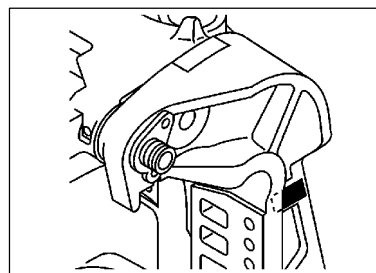
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
ELPT	MARLIN 100 ELPT

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Sserial No.

MARLIN 100 ELPT 67F : 1000001



2) Color Code

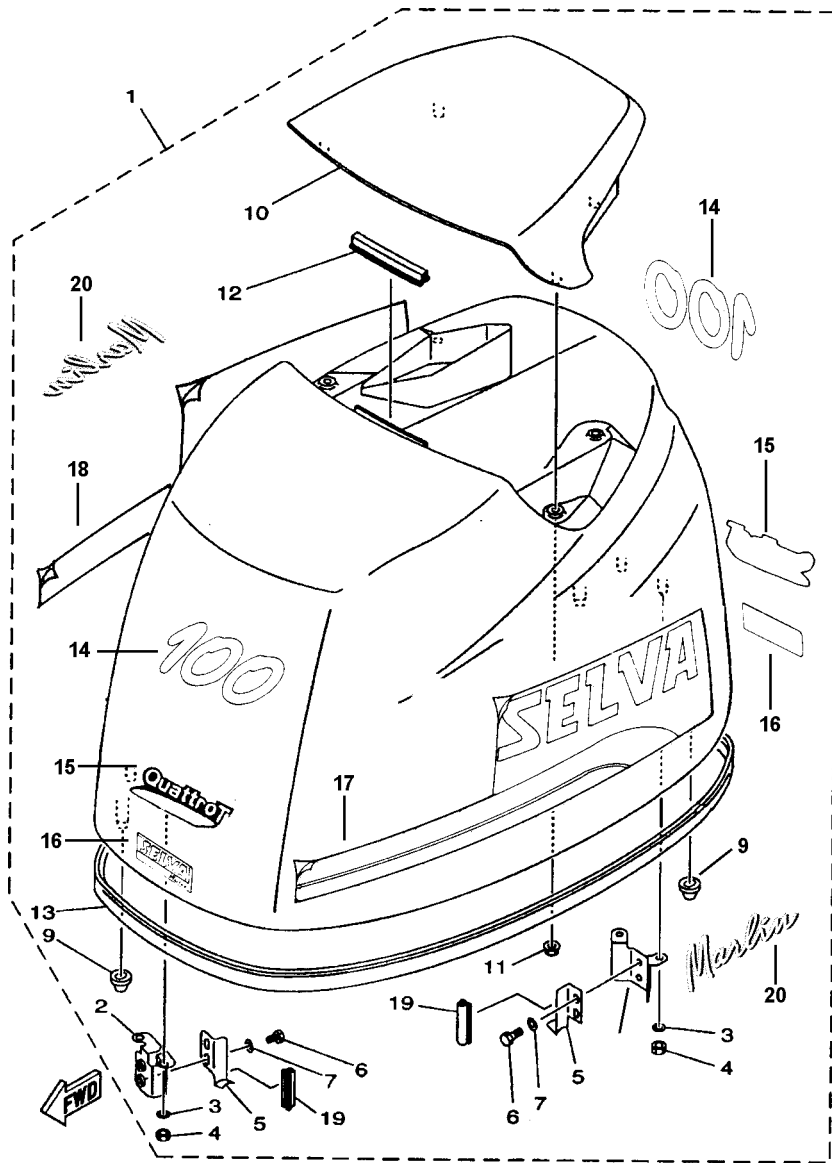
Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

8. The asterisk (*) before a reference number indicates modification items after the first edition.

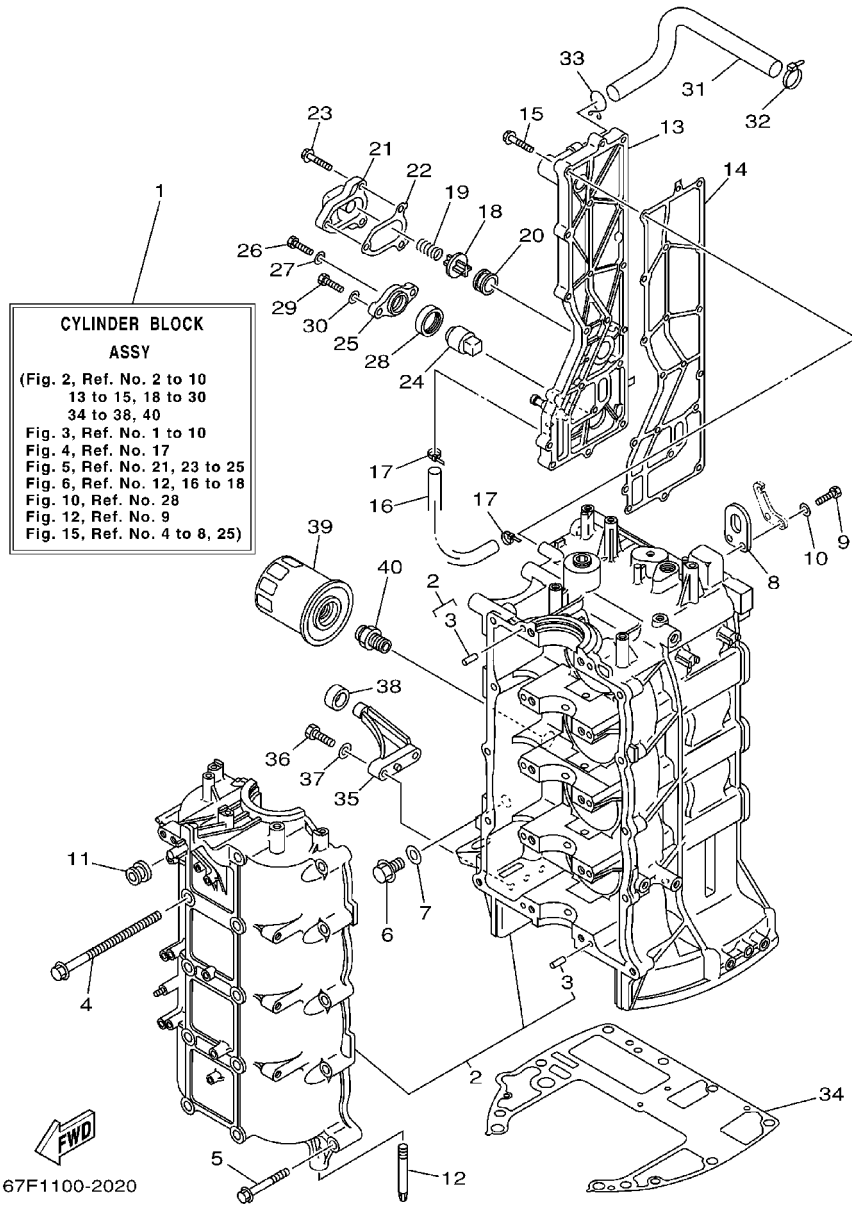
FIG. 1 TOP COWLING

CAPOT SUPERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EUP				REMARKS REMARQUES
1	1504140	TOP COWLING ASSY CAPOT (ENS.)	1				
2	67F-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1				
3	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	4				
4	95380-06600	.NUT, HEXAGON .ECROU	4				
5	67F-42652-00	.HOOK .CROCHET	2				
6	97095-06012	.BOLT .BOULON	4				
7	92995-06600	.WASHER .RONDELLE	4				
8	67F-42649-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1				
9	67F-42662-00	.DAMPER .AMORTISSEUR	3				
10	67F-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1				
11	90179-06M24	.NUT .ECROU	4				
12	61N-42628-00	.SEAL .JOINT	1				
13	67F-42615-00	.SEAL .JOINT	1				
14	8092541	.GRAPHIC, 100 .ADHESIF, 100	2				
15	8092840	.GRAPHIC, 4T .ADHESIF, 4T	2				
16	8092605	.GRAPHIC, SELVA MARINE .ADHESIF, SELVA MARINE	2				
17	8092782	.GRAPHIC, RIGHT .ADHESIF, DROIT	1				
18	8092784	.GRAPHIC LEFT .ADHESIF, GOUCHE	1				
19	67F-42628-00	.SEAL .JOIUNT	2				
20	8092774	.GRAPHIC, MARLIN .ADHESIF, MARLIN	2				
	1534040	GRAPHIC SET JEU D'EMBLEMES	1				

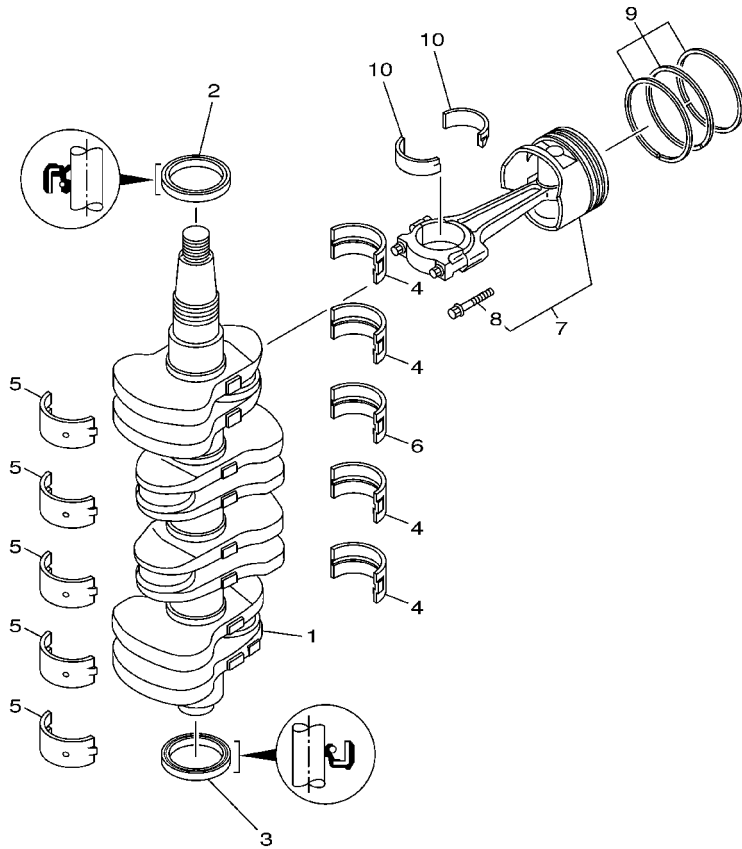
FIG. 2 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT	REMARKS REMARQUES
1	67F-W009B-05-1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1 1	
2	67F-15100-03-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1 1	
3	93606-12019	.PIN, DOWEL .GOUILLE	10 10	
4	90119-10M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10 10	
5	90119-08M66	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10 10	
6	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1 1	
7	90430-14115	GASKET JOINT	1 1	
8	62Y-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	2 2	
9	97095-06020	BOLT BOULON	4 4	
10	92995-06600	WASHER RONDELLE	4 4	
11	90480-12072	GROMMET PASSE-FIL	1 1	
12	67F-15142-00	GUIDE 1 GUIDE 1	2 2	
13	67F-41113-01-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1 1	
14	67F-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1 1	
15	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	18 18	
16	90445-10M40	HOSE (L330) DURITE (L330)	1 1	
17	90465-11M10	CLAMP BRIDE	2 2	
18	6G5-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1 1	
19	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1 1	
20	90480-20M05	GROMMET PASSE-FIL	1 1	
21	67F-1246A-00-1S	COVER 1 COUVERCLE 1	1 1	
22	67F-12435-A0	GASKET JOINT	1 1	
23	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3 3	
24	68V-11325-00	ANODE ANODE	1 1	
25	67F-11327-00-94	COVER, ANODE COUVERCLE	1 1	
26	97075-06020	BOLT BOULON	1 1	
27	92995-06600	WASHER RONDELLE	1 1	

FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

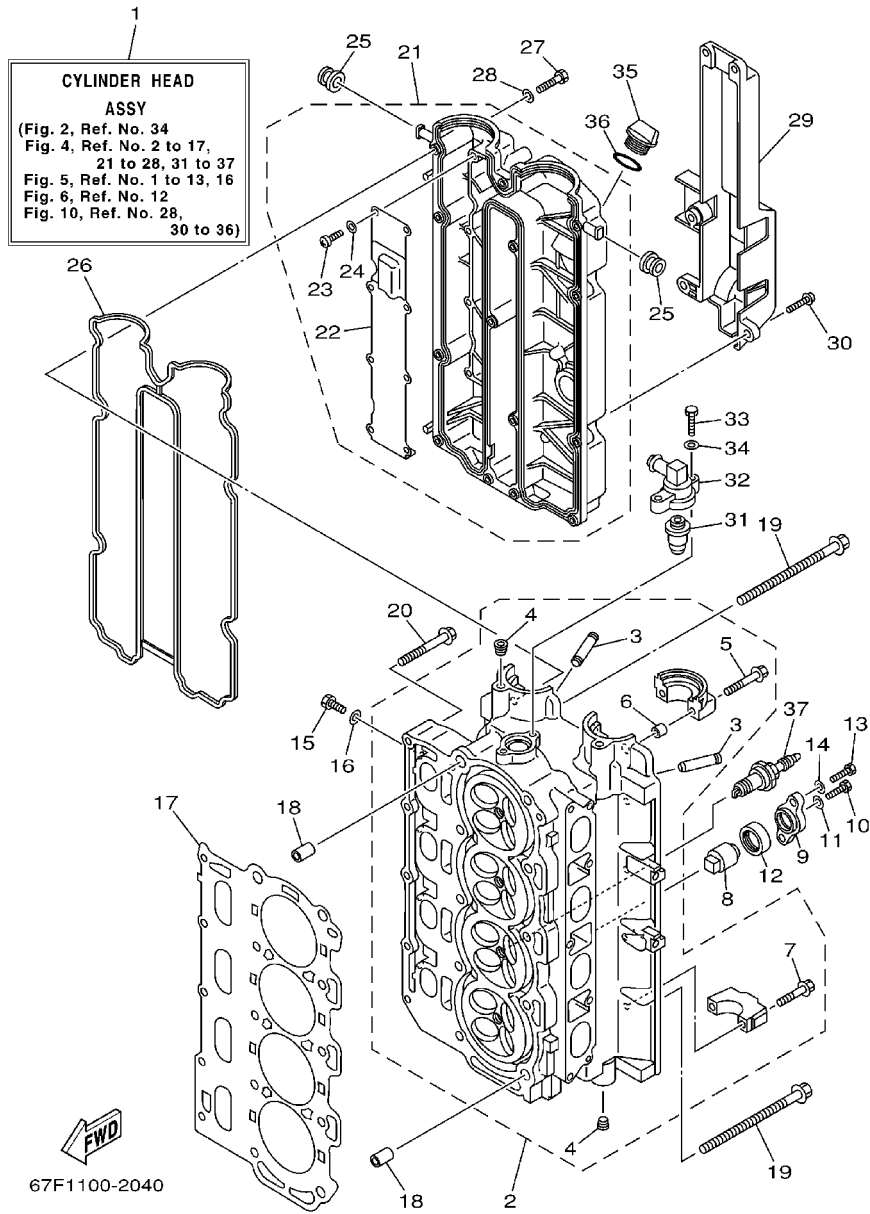


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67F-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1	1	
2	93102-48009	OIL SEAL JOINT SPY	1	1	
3	93101-48002	OIL SEAL JOINT SPY	1	1	
4	67F-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4	UR GREEN
	67F-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4	UR BLUE
	67F-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4	UR RED
5	67F-11417-00	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5	UR YELLOW
	67F-11417-10	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5	UR GREEN
	67F-11417-20	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5	UR BLUE
	67F-11417-30	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5	UR RED
6	67F-11418-00	PLANE BEARING, CRANKSHAFT 3 COUSSINET DE VILEBREQUIN 3	1	1	UR GREEN
	67F-11418-10	PLANE BEARING, CRANKSHAFT 3 COUSSINET DE VILEBREQUIN 3	1	1	UR BLUE
	67F-11418-20	PLANE BEARING, CRANKSHAFT 3 COUSSINET DE VILEBREQUIN 3	1	1	UR RED
7	67F-11640-00	PISTON/CONNECTING ROD ASSY STD PISTON/BIELLE COMPLETE (STD)	4	4	
	67F-11640-10	PISTON/CON-ROD ASSY(0.25MM OS) PISTON/BIELLE COMPLETE:0.25MM	4	4	AP
8	67F-11654-00	.BOLT, CONNECTING ROD .BOULON, BIELLE	2	2	
9	67F-11603-01	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	4	4	
	67F-11604-01	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	4	4	AP
10	67F-11656-00	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8	UR YELLOW
	67F-11656-10	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8	UR GREEN
	67F-11656-20	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8	UR BLUE
	67F-11656-30	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8	UR RED

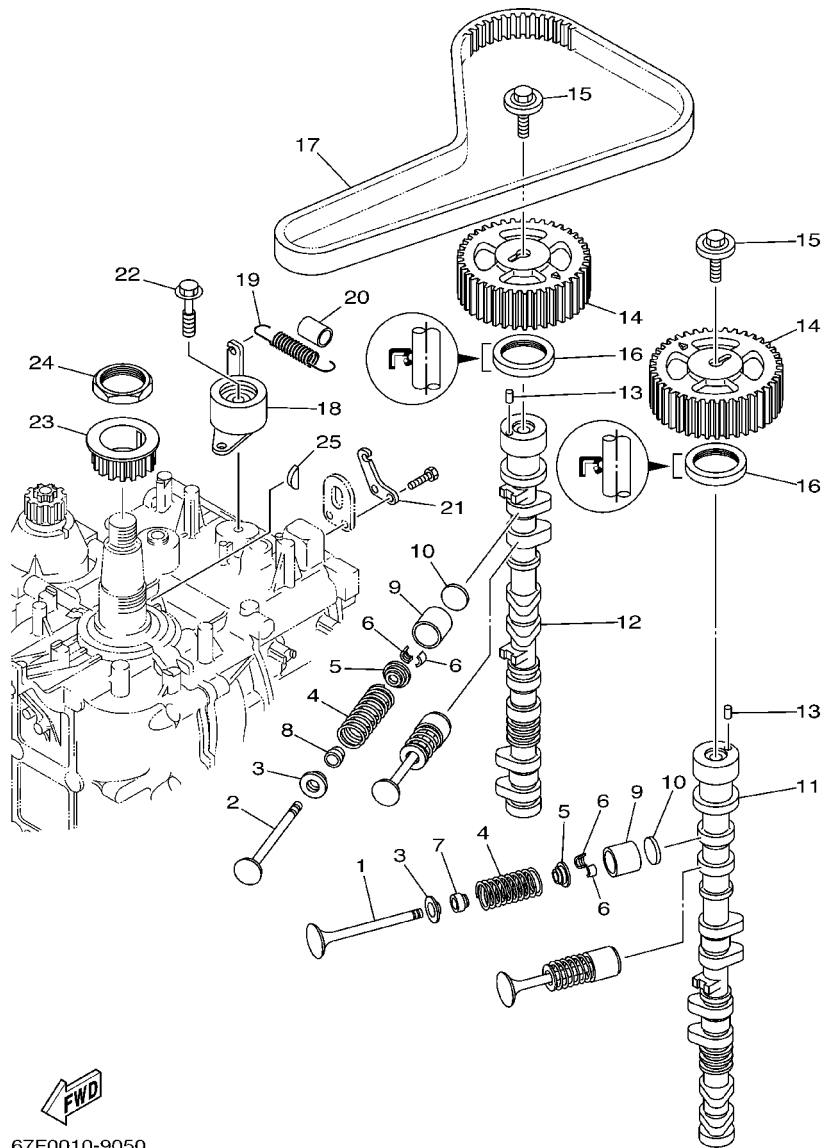


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FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT	REMARKS REMARQUES
1	67F-W009A-20-1S	CYLINDER HEAD ASSY CULASSE (ENS.)	1 1	
2	67F-11110-10-94	CYLINDER HEAD ASSY JEU DE CULASSE	1 1	
3	67F-11133-10	.GUIDE, INTAKE VALVE .GUIDE, SOUP D'ADM	16 16	
4	90344-51019	.PLUG, TAPER SCREW .PLOT, FILETE CONIQUE	4 4	
5	90119-07235	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4 4	
6	91809-08006	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	4 4	
7	90119-07234	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	16 16	
8	68V-11325-00	ANODE ANODE	2 2	
9	67F-11327-00-94	COVER, ANODE COUVERCLE	2 2	
10	97075-06020	BOLT BOULON	2 2	
11	92995-06600	WASHER RONDELLE	2 2	
12	67F-11328-00	GROMMET, ANODE PASSE-FIL	2 2	
13	97075-08025	BOLT BOULON	4 4	
14	92995-08600	WASHER RONDELLE	4 4	
15	97095-08014	BOLT BOULON	4 4	
16	90430-08143	GASKET JOINT	4 4	
17	67F-11181-01	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1 1	
18	90387-10M08	COLLAR COLLERETTE	2 2	
19	90105-10M89	BOLT, FLANGE BOULON	10 10	
20	90119-08M91	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5 5	
21	68V-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1 1	
22	67F-11168-00	.COVER, BREATHER .COUVERCLE, RENIFLARD	1 1	
23	98507-04008	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	8 8	
24	92907-04600	.WASHER .RONDELLE	8 8	
25	90480-12072	GROMMET PASSE-FIL	2 2	
26	67F-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1 1	
27	97095-06030	BOLT BOULON	14 14	



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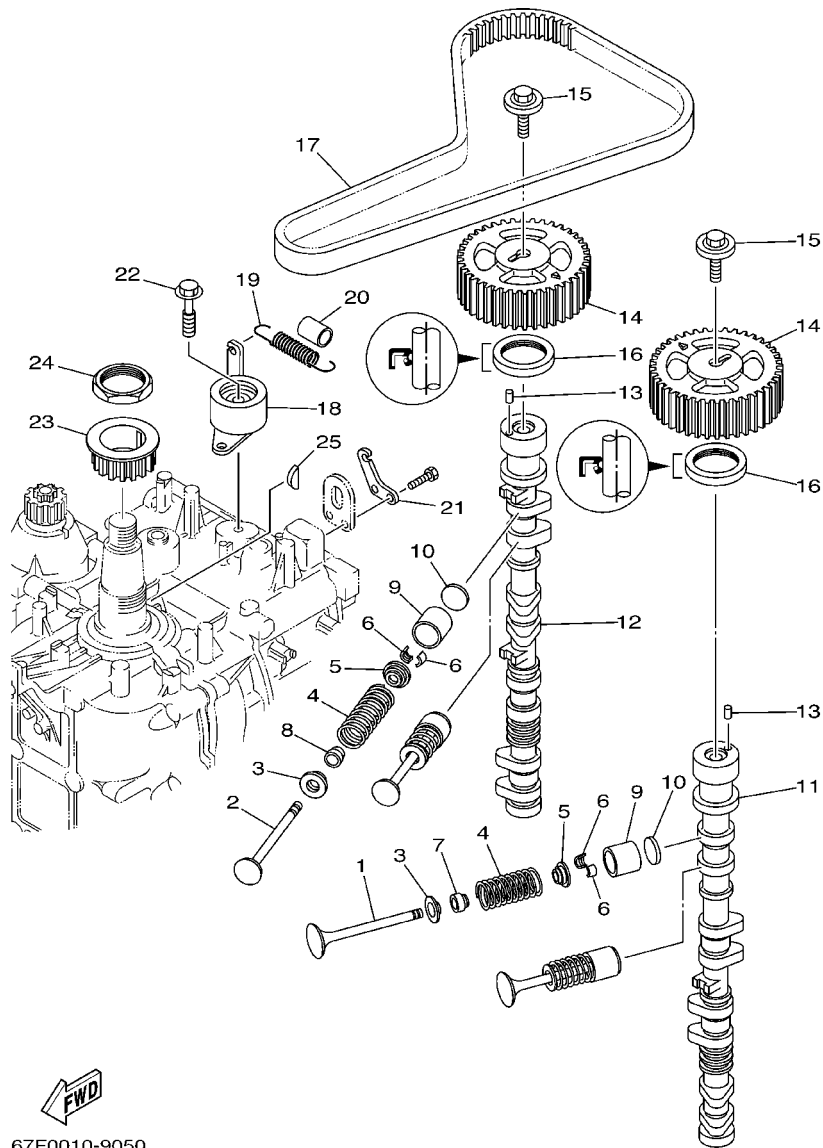
FIG. 5 VALVE

SOUPAPE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	68V-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	8	8	
2	68V-12121-00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	8	8	
3	67F-12116-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	16	16	
4	67F-12114-00	SPRING, VALVE OUTER RESSORT DE SOUPAPE, EXTERNE	16	16	
5	67F-12117-00	RETAINER, VALVE SPRING BUTEE, DE RESSORT DE SOUPAPE	16	16	
6	67F-12118-00	COTTER, VALVE FRAISE, SOUPAPE	32	32	
7	K0A-A3721-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	8	8	
8	K0A-A3722-00	SEAL, VALVE STEM 2 JOINT, QUEUE DE SOUPAPE 2	8	8	
9	67F-12153-00	LIFTER, VALVE LEVE-SOUPAPE	16	16	
10	67F-12168-00	PAD, ADJUSTING (2.000) PASTILLE, DE REGLAGE (2.000)	16	16	UR
	67F-12168-10	PAD, ADJUSTING (2.025) PASTILLE, DE REGLAGE (2.025)	16	16	UR
	67F-12168-20	PAD, ADJUSTING (2.050) PASTILLE, DE REGLAGE (2.050)	16	16	UR
	67F-12168-30	PAD, ADJUSTING (2.075) PASTILLE, DE REGLAGE (2.075)	16	16	UR
	67F-12168-40	PAD, ADJUSTING (2.100) PASTILLE, DE REGLAGE (2.100)	16	16	UR
	67F-12168-50	PAD, ADJUSTING (2.125) PASTILLE, DE REGLAGE (2.125)	16	16	UR
	67F-12168-60	PAD, ADJUSTING (2.150) PASTILLE, DE REGLAGE (2.150)	16	16	UR
	67F-12168-70	PAD, ADJUSTING (2.175) PASTILLE, DE REGLAGE (2.175)	16	16	UR
	67F-12168-80	PAD, ADJUSTING (2.200) PASTILLE, DE REGLAGE (2.200)	16	16	UR
	67F-12168-A0	PAD, ADJUSTING (2.225) PASTILLE, DE REGLAGE (2.225)	16	16	UR
	67F-12168-B0	PAD, ADJUSTING (2.250) PASTILLE, DE REGLAGE (2.250)	16	16	UR
	67F-12168-C0	PAD, ADJUSTING (2.275) PASTILLE, DE REGLAGE (2.275)	16	16	UR
	67F-12168-D0	PAD, ADJUSTING (2.300) PASTILLE, DE REGLAGE (2.300)	16	16	UR
	67F-12168-E0	PAD, ADJUSTING (2.325) PASTILLE, DE REGLAGE (2.325)	16	16	UR
	67F-12168-F0	PAD, ADJUSTING (2.350) PASTILLE, DE REGLAGE (2.350)	16	16	UR
	67F-12168-G0	PAD, ADJUSTING (2.375) PASTILLE, DE REGLAGE (2.375)	16	16	UR
	67F-12168-H0	PAD, ADJUSTING (2.400) PASTILLE, DE REGLAGE (2.400)	16	16	UR
	67F-12168-J0	PAD, ADJUSTING (2.425) PASTILLE, DE REGLAGE (2.425)	16	16	UR

FIG. 5 VALVE

SOUPAPE

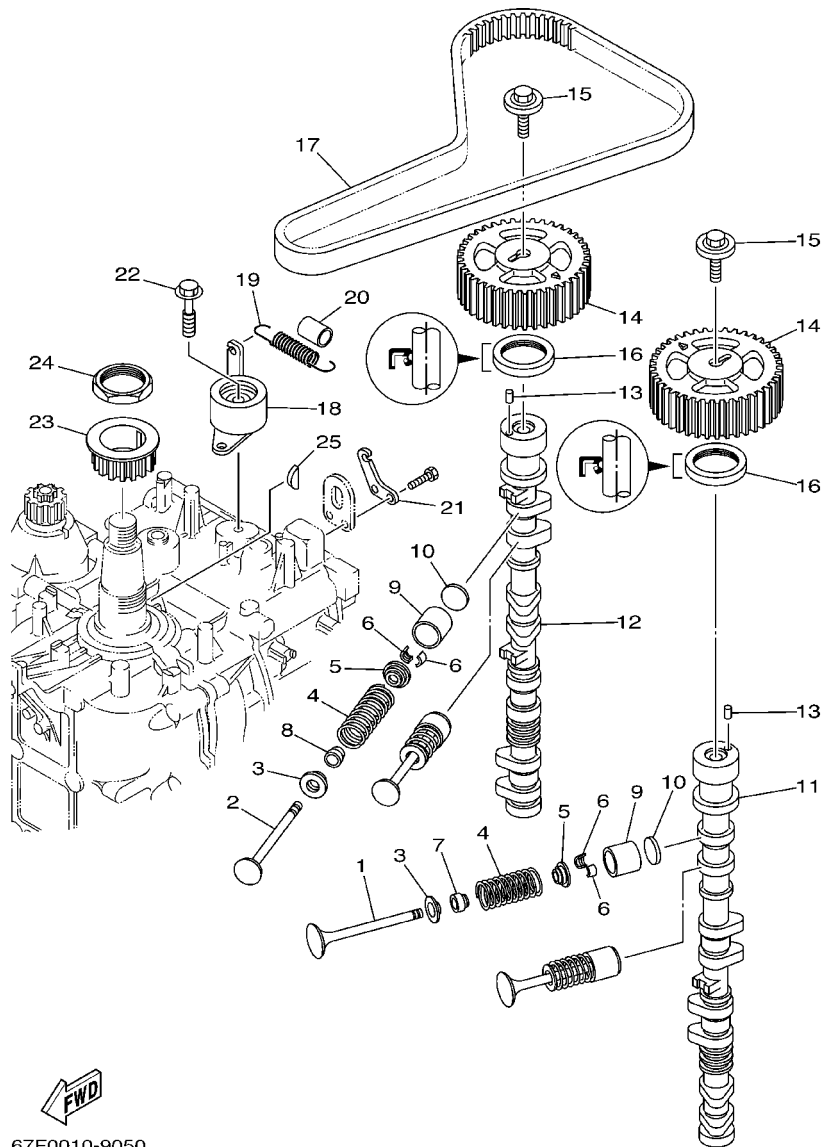


67F0010-9050

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT	REMARKS REMARQUES
10	67F-12168-K0	PAD, ADJUSTING (2.450)	16 16	UR
	67F-12168-L0	PASTILLE, DE REGLAGE (2.450)	16 16	UR
	67F-12168-M0	PAD, ADJUSTING (2.475)	16 16	UR
	67F-12168-N0	PASTILLE, DE REGLAGE (2.475)	16 16	UR
	67F-12168-O0	PAD, ADJUSTING (2.500)	16 16	UR
	67F-12168-P0	PASTILLE, DE REGLAGE (2.500)	16 16	UR
	67F-12168-Q0	PAD, ADJUSTING (2.525)	16 16	UR
	67F-12168-R0	PASTILLE, DE REGLAGE (2.525)	16 16	UR
	67F-12168-S0	PAD, ADJUSTING (2.550)	16 16	UR
	67F-12168-T0	PASTILLE, DE REGLAGE (2.550)	16 16	UR
	67F-12168-U0	PAD, ADJUSTING (2.575)	16 16	UR
	67F-12168-V0	PASTILLE, DE REGLAGE (2.575)	16 16	UR
	67F-12168-W0	PAD, ADJUSTING (2.600)	16 16	UR
	67F-12168-X0	PASTILLE, DE REGLAGE (2.600)	16 16	UR
	67F-12168-Y0	PAD, ADJUSTING (2.625)	16 16	UR
	67F-12169-00	PASTILLE, DE REGLAGE (2.625)	16 16	UR
	67F-12169-10	PAD, ADJUSTING (2.650)	16 16	UR
	67F-12169-20	PASTILLE, DE REGLAGE (2.650)	16 16	UR
	67F-12169-30	PAD, ADJUSTING (2.675)	16 16	UR
	67F-12169-40	PASTILLE, DE REGLAGE (2.675)	16 16	UR
	67F-12169-50	PAD, ADJUSTING (2.700)	16 16	UR
	67F-12169-60	PASTILLE, DE REGLAGE (2.700)	16 16	UR
	67F-12169-70	PAD, ADJUSTING (2.725)	16 16	UR
	67F-12169-80	PASTILLE, DE REGLAGE (2.725)	16 16	UR
	67F-12169-A0	PAD, ADJUSTING (2.750)	16 16	UR
	67F-12169-B0	PASTILLE, DE REGLAGE (2.750)	16 16	UR
	67F-12169-C0	PAD, ADJUSTING (2.775)	16 16	UR
	67F-12169-D0	PASTILLE, DE REGLAGE (2.775)	16 16	UR
	67F-12169-E0	PAD, ADJUSTING (2.800)	16 16	UR
	67F-12169-F0	PASTILLE, DE REGLAGE (2.800)	16 16	UR
	67F-12169-G0	PAD, ADJUSTING (2.825)	16 16	UR
	67F-12169-H0	PASTILLE, DE REGLAGE (2.825)	16 16	UR
	67F-12169-I0	PAD, ADJUSTING (2.850)	16 16	UR
	67F-12169-J0	PASTILLE, DE REGLAGE (2.850)	16 16	UR
	67F-12169-K0	PAD, ADJUSTING (2.875)	16 16	UR
	67F-12169-L0	PASTILLE, DE REGLAGE (2.875)	16 16	UR
	67F-12169-M0	PAD, ADJUSTING (2.900)	16 16	UR
	67F-12169-N0	PASTILLE, DE REGLAGE (2.900)	16 16	UR
	67F-12169-O0	PAD, ADJUSTING (2.925)	16 16	UR
	67F-12169-P0	PASTILLE, DE REGLAGE (2.925)	16 16	UR
	67F-12169-Q0	PAD, ADJUSTING (2.950)	16 16	UR
	67F-12169-R0	PASTILLE, DE REGLAGE (2.950)	16 16	UR
	67F-12169-S0	PAD, ADJUSTING (2.975)	16 16	UR
	67F-12169-T0	PASTILLE, DE REGLAGE (2.975)	16 16	UR
	67F-12169-U0	PAD, ADJUSTING (3.000)	16 16	UR
	67F-12169-V0	PASTILLE, DE REGLAGE (3.000)	16 16	UR
	67F-12169-W0	PAD, ADJUSTING (3.025)	16 16	UR
	67F-12169-X0	PASTILLE, DE REGLAGE (3.025)	16 16	UR
	67F-12169-Y0	PAD, ADJUSTING (3.050)	16 16	UR
	67F-12169-Z0	PASTILLE, DE REGLAGE (3.050)	16 16	UR
	67F-12169-AA	PAD, ADJUSTING (3.075)	16 16	UR
	67F-12169-AB	PASTILLE, DE REGLAGE (3.075)	16 16	UR
	67F-12169-AC	PAD, ADJUSTING (3.100)	16 16	UR
	67F-12169-AD	PASTILLE, DE REGLAGE (3.100)	16 16	UR

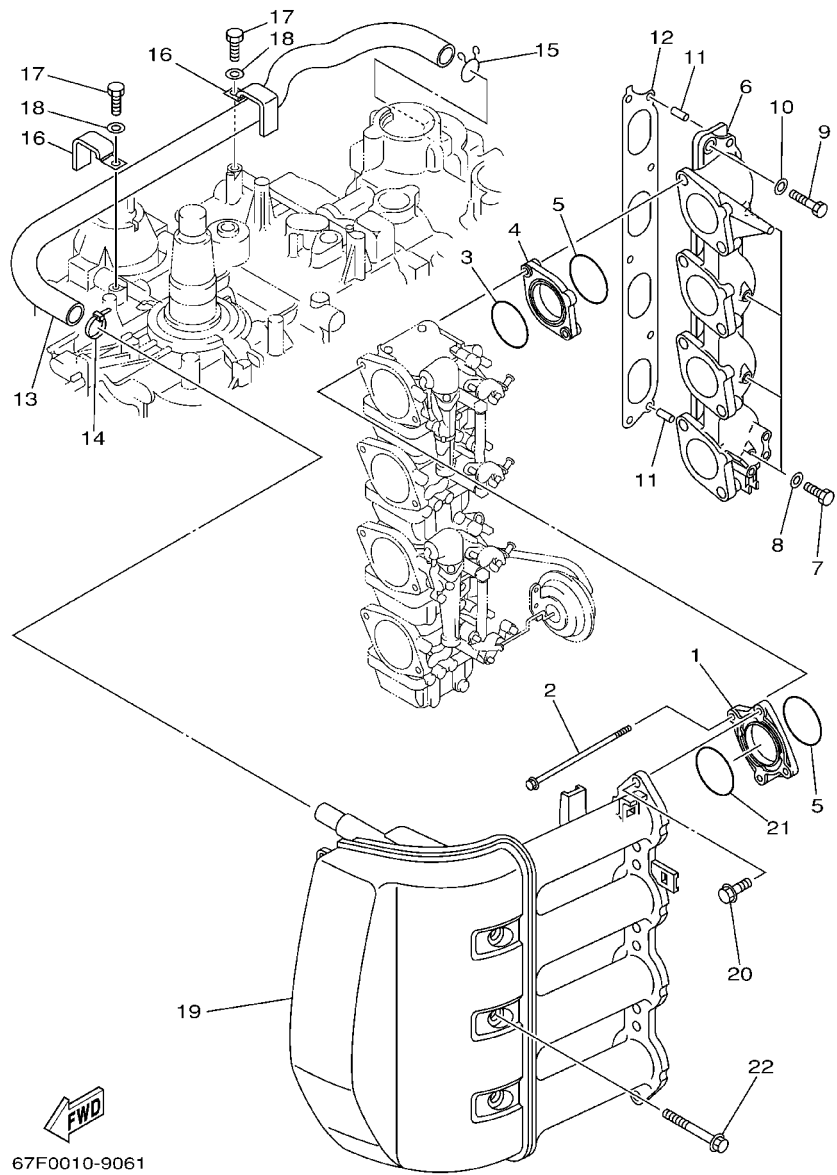
FIG. 5 VALVE

SOUPAPE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
10	67F-12169-F0	PAD, ADJUSTING (3.125)	16	16	UR
	67F-12169-G0	PASTILLE, DE REGLAGE (3.125)	16	16	UR
	67F-12169-H0	PAD, ADJUSTING (3.150)	16	16	UR
	67F-12169-I0	PASTILLE, DE REGLAGE (3.150)	16	16	UR
	67F-12169-J0	PAD, ADJUSTING (3.175)	16	16	UR
	67F-12169-K0	PASTILLE, DE REGLAGE (3.175)	16	16	UR
	67F-12169-L0	PAD, ADJUSTING (3.200)	16	16	UR
	67F-12169-M0	PASTILLE, DE REGLAGE (3.200)	16	16	UR
	67F-12169-N0	PAD, ADJUSTING (3.225)	16	16	UR
	67F-12169-O0	PASTILLE, DE REGLAGE (3.225)	16	16	UR
	67F-12169-P0	PAD, ADJUSTING (3.250)	16	16	UR
	67F-12169-Q0	PASTILLE, DE REGLAGE (3.250)	16	16	UR
	67F-12169-R0	PAD, ADJUSTING (3.275)	16	16	UR
	67F-12169-S0	PASTILLE, DE REGLAGE (3.275)	16	16	UR
	67F-12169-T0	PAD, ADJUSTING (3.300)	16	16	UR
	67F-12169-U0	PASTILLE, DE REGLAGE (3.300)	16	16	UR
11	67F-12171-00	CAMSHAFT 1	1	1	
		ARBRE A CAMES 1			
12	67F-12181-00	CAMSHAFT 2	1	1	
		ARBRE A CAMES 2			
13	93605-10108	PIN, DOWEL	2	2	
		AXE			
14	67F-11537-00	GEAR, DRIVEN	2	2	
		PIGNON SECONDAIRE			
15	90119-10M06	BOLT, WITH WASHER	2	2	
		BOULON, AVEC RONDELLE			
16	93102-38M59	OIL SEAL	2	2	
		JOINT SPY			
17	67F-46241-00	BELT	1	1	
		COURROIE TRAPEZOIDALE			
18	67F-11590-00	TENSIONER ASSY	1	1	
		TENDEUR (ENS.)			
19	90506-16M39	SPRING, TENSION	1	1	
		RESSORT, TENSION			
20	90445-15M03	HOSE (L23)	1	1	
		DURITE (L23)			
21	67F-11595-00	PLATE, VALVE	1	1	
		PLAQUE DE SOUPAPE			
22	90119-10M72	BOLT, WITH WASHER	1	1	
		BOULON, AVEC RONDELLE			
23	67F-11536-00	GEAR, DRIVE	1	1	
		ENGRENAGE, MENANT			
24	90170-40003	NUT	1	1	
		ECROU			
25	90280-04008	KEY, WOODRUFF	1	1	
		CLAVETTE, DEMI-LUNE			

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67F0010-9050



67F0010-9061

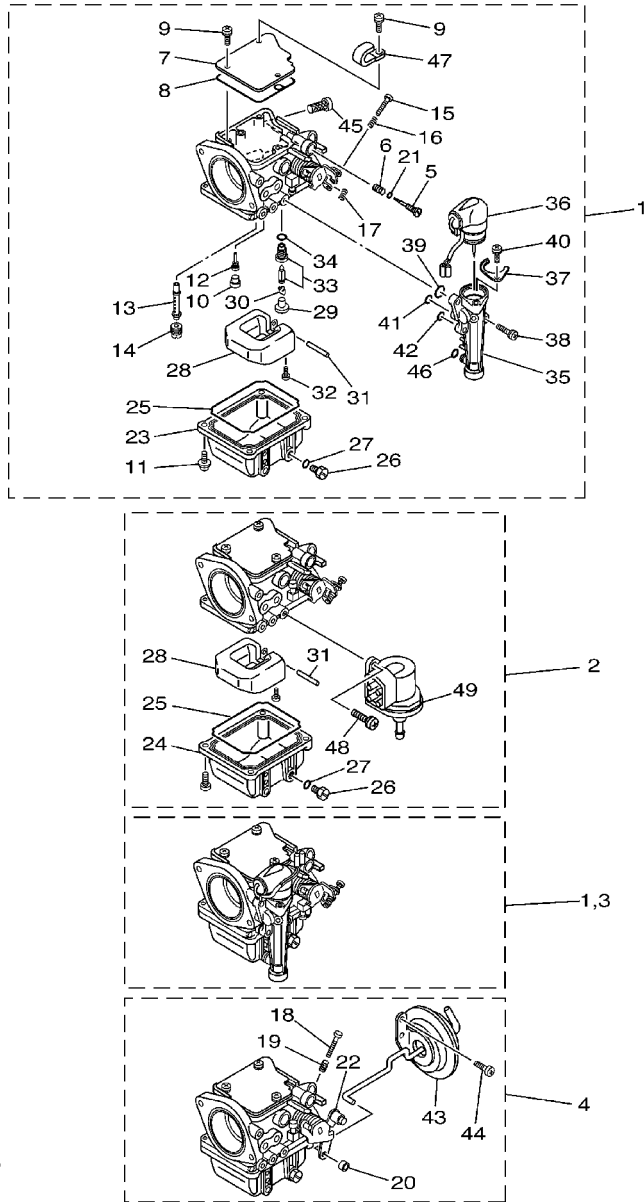
FIG. 6 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67F-14243-00	PLATE PLAQUE	4	4	
2	67F-14216-00	BOLT BOULON	8	8	
3	67F-14239-00	SEAL JOINT	4	4	
4	67F-14271-00	INSULATOR ISOLATEUR	4	4	
5	93210-40M10	O-RING JOINT TORIQUE	8	8	
6	67F-13641-00-94	MANIFOLD 1 TUBULURE 1	1	1	
7	97095-06010	BOLT BOULON	4	4	
8	90430-06014	GASKET JOINT	4	4	
9	97075-08035	BOLT BOULON	5	5	
10	92995-08600	WASHER RONDELLE	5	5	
11	91690-50014	PIN, SPRING AGRAFFE	2	2	
12	67F-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1	
13	67F-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	1	
14	90465-11M10	CLAMP BRIDE	1	1	
15	90467-20M15	CLIP JONC	1	1	
16	90465-12M03	CLAMP BRIDE	2	2	
17	97095-06012	BOLT BOULON	2	2	
18	92995-06600	WASHER RONDELLE	2	2	
19	67F-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1	
20	90119-06M82	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	
21	93210-41MJ2	O-RING JOINT TORIQUE	4	4	
22	90119-08M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	

FIG. 7 CARBURETOR 1

CARBURATEUR 1

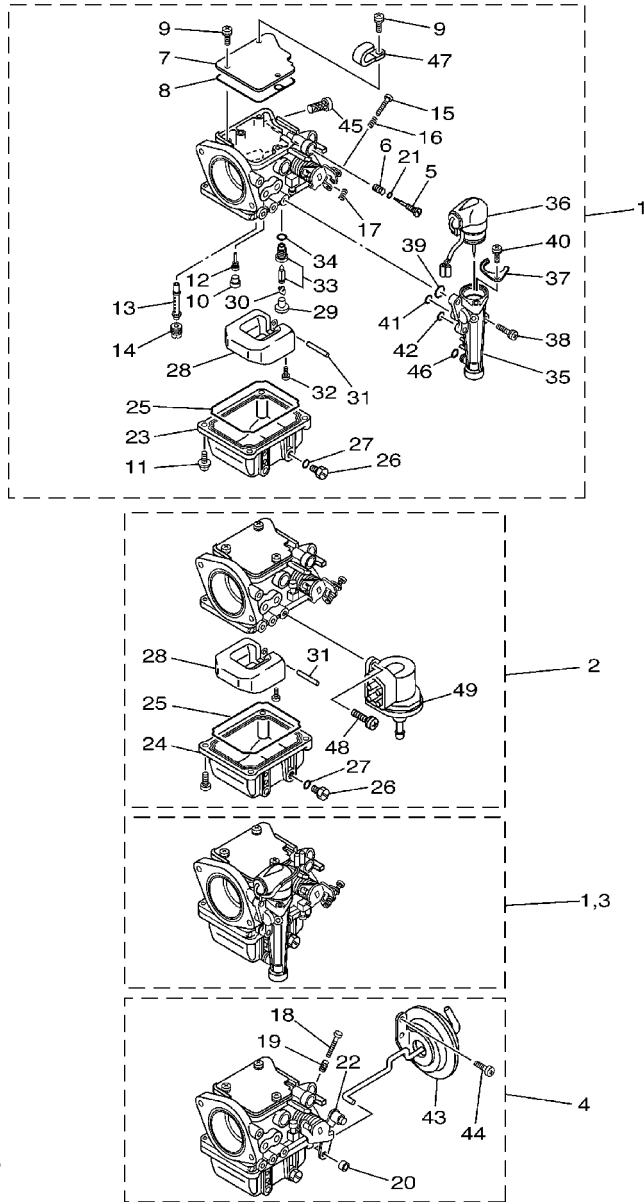


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT	REMARKS REMARQUES
1	67F-14901-20	CARBURETOR ASSY 1 CARBURATEUR 1 COMPLET	1	#1
2	67F-14902-20	CARBURETOR ASSY 2 CARBURATEUR 2 COMPLET	1	#2
3	67F-14903-20	CARBURETOR ASSY 3 CARBURATEUR 3 COMPLET	1	#3
4	67F-14904-20	CARBURETOR ASSY 4 CARBURATEUR 4 COMPLET	1	#4
5	67F-14923-00	.SCREW, PILOT .VIS, RALENTI	4 4	FOR STD
6	697-14555-00	.SPRING .RESSORT	4 4	
7	67F-14146-00	.PLATE .PLAQUE	4 4	
8	67F-14147-00	.O-RING JOINT TORIQUE	4 4	
9	97803-04010	.SCREW, PAN HEAD .VIS, CRUCIFORME	12 12	
10	676-14966-00	.CAP .CAPUCHON	4 4	
11	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	16 16	
12	67F-1494F-04	.JET (#42) .GICLEUR (#42)	4	
13	67F-14947-10	.JET, NEEDLE .GICLEUR DE STARTER	4	
14	67F-14943-32	.JET, MAIN (#125) .GICLEUR, PRINCIPAL (#125)	4	
15	67F-14567-00	.SCREW .VIS	3 3	#1,2,3
16	67F-14555-00	.SPRING .RESSORT	3 3	#1,2,3


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FIG. 7 CARBURETOR 1

CARBURATEUR 1

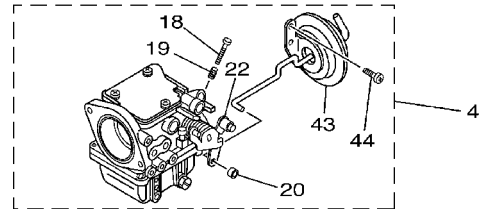
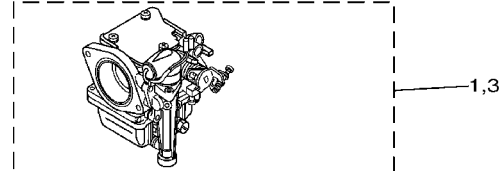
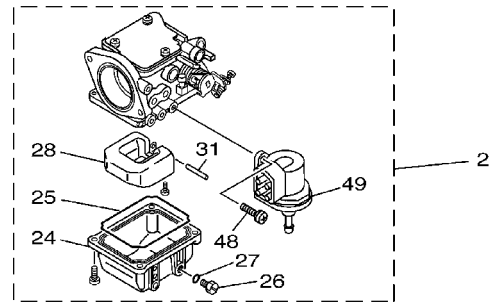
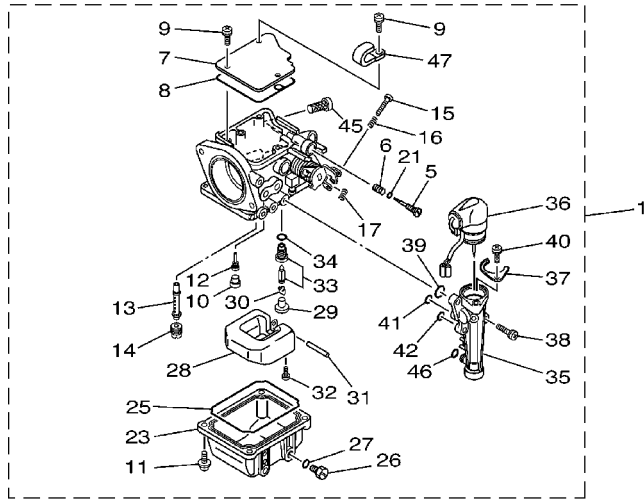


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT	REMARKS REMARQUES
17	67F-14556-00	.SPRING .RESSORT	3 3	#1,2,3
18	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1 1	#4
19	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1 1	#4
20	67F-14998-00	.BUSH .BAGUE	1 1	#4
21	67F-14397-00	.O-RING .JOINT_TORIQUE	4 4	
22	6H2-14578-00	.COLLAR .COLLERETTE	1 1	#4
23	67F-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2 2	#1,3
24	67F-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2 2	#2,4
25	67F-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	4 4	
26	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	4 4	
27	93210-04230	.O-RING .JOINT TORIQUE	4 4	
28	6H4-14985-01	.FLOAT .FLOTTEUR	4 4	
29	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	4 4	
30	663-14159-00	.CLIP .JONC	4 4	
31	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	4 4	
32	98580-04008	.SCREW, PAN HEAD .VIS	4 4	
33	60C-14590-01	.NEEDLE VALVE ASSY .POINTEAU	4 4	
34	93210-04228	.O-RING .JOINT TORIQUE	4 4	
35	67F-14378-00	.BODY, STARTER .CORPS, STARTER	2 2	#1,3
36	67F-14380-01	.PRIME STARTER ASSY .DEMARREUR D'AMARCAGE ENS.	2 2	#1,3
37	67F-14178-00	.PLATE, STARTER LEVER .PLAQUE, LEVIER DE STARTER	2 2	#1,3
38	67F-14592-00	.SCREW .VIS	6 6	#1,3
39	67F-14398-00	.O-RING .JOINT TORIQUE	2 2	#1,3
40	67F-14565-00	.SCREW .VIS	2 2	#1,3
41	67F-14398-10	.O-RING .JOINT TORIQUE	2 2	#1,3
42	67F-14398-20	.O-RING .JOINT TORIQUE	2 2	#1,3
43	67F-14369-00	.DIAPHRAGM ASSY 2 .DIAPHRAGME 2	1 1	#4

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FIG. 7 CARBURETOR 1

CARBURATEUR 1



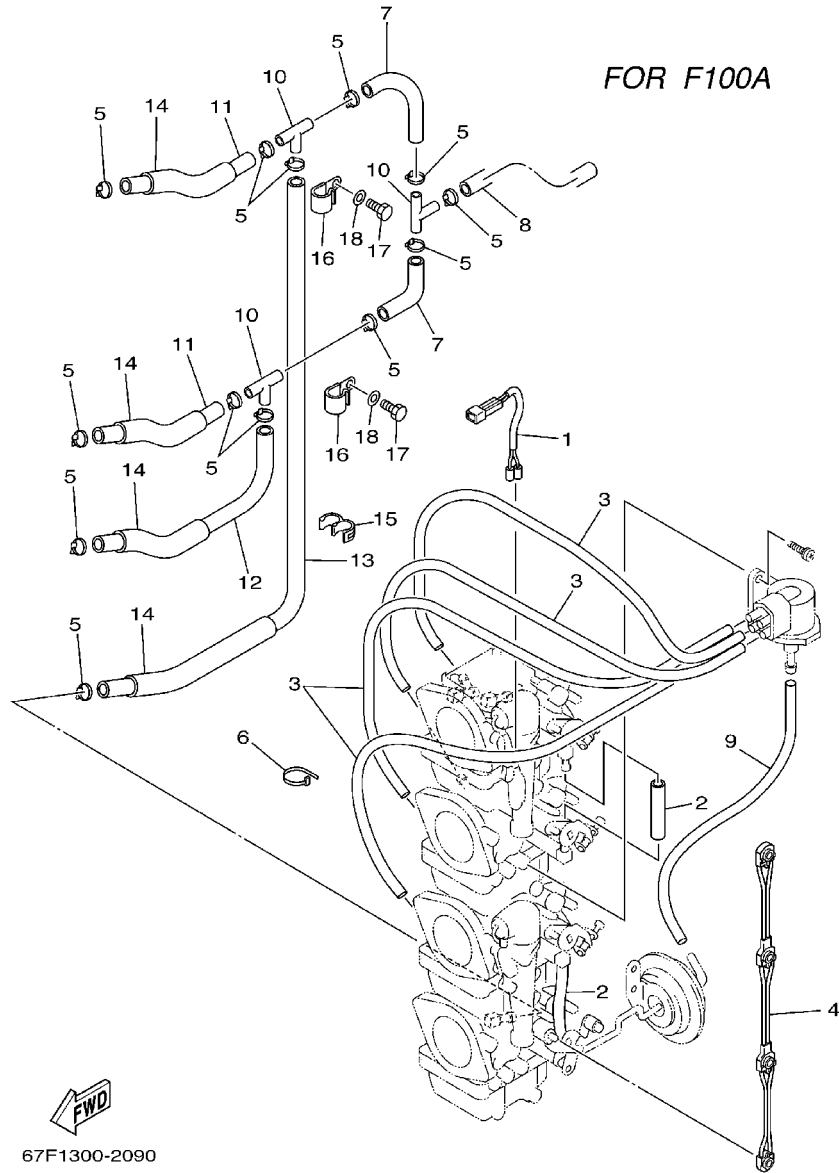
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EL	L	P	T	REMARKS REMARQUES
44	67F-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	2			#4
45	67F-14371-01	.ELEMENT, FILTER .ELEMENT, FILTRE	4	4			
46	67F-14398-30	.O-RING .JOINT TORIQUE	2	2			#1,3
47	67F-14255-00	.PLATE .PLAQUE	1				#1
48	67F-14567-00	.SCREW .VIS	2				#2
49	67F-14860-00	.CHECK VALVE BODY ASSY .SOUPAPE, RETENUE COMPLET	1				#2



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FIG. 9 CARBURETOR 3

CARBURATEUR 3

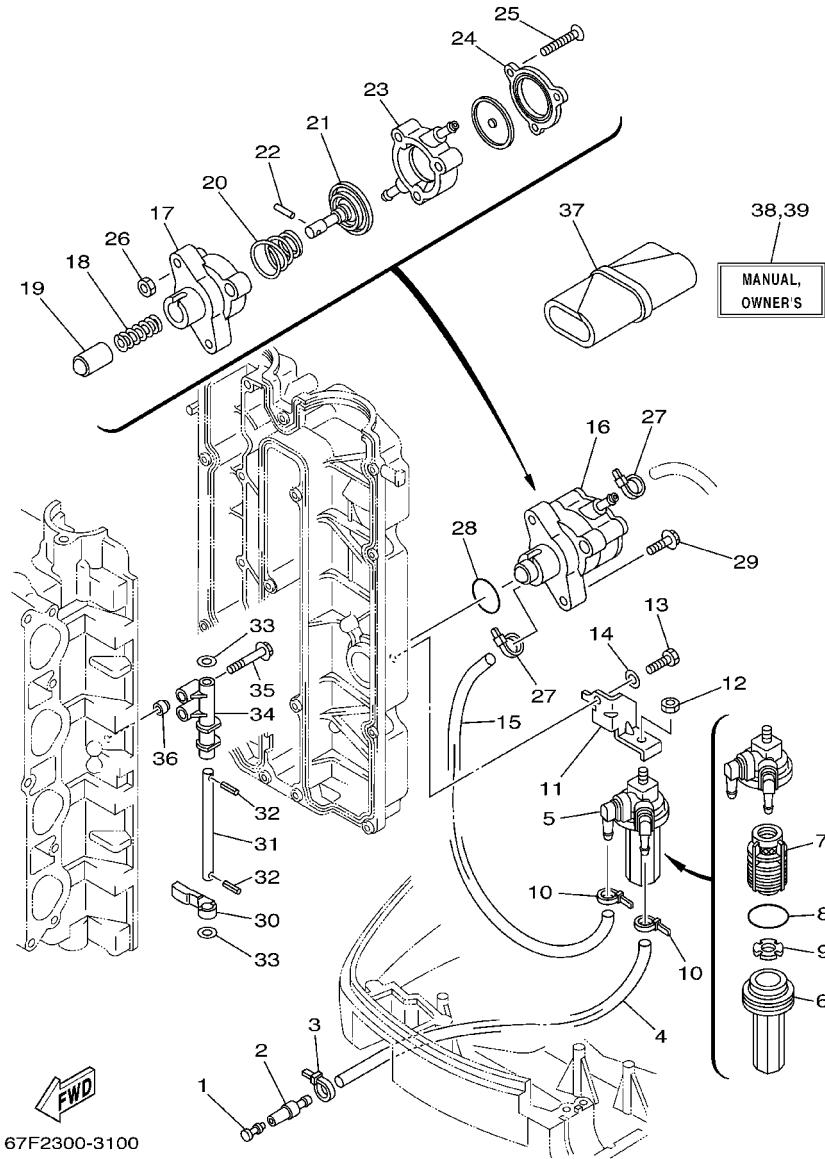


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT	REMARKS REMARQUES
1	67F-1412A-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	
2	67F-14349-20	PIPE DURITE	2	
3	67F-14349-00	PIPE DURITE	4	
4	67F-14585-00	ROD, CHOKE TRINGLE, STARTER	1	
5	68F-24356-00	CLIP, PIPE 1 JONC, TUBE 1	13	
6	90465-11M59	CLAMP BRIDE	3	
7	60C-14294-00	HOSE DURITE	2	
8	60C-14298-00	PIPE DURITE	1	
9	67F-14348-00	PIPE 1 DURITE	1	
10	688-24378-00	PIPE, JOINT 4 DURITE RACCORDMENT 4	3	
11	90445-10M16	HOSE (L120) DURITE (L120)	2	
12	90445-10MG6	HOSE (L180) DURITE (L180)	1	
13	90445-10MG7	HOSE (L350) DURITE (L350)	1	
14	90445-16M07	HOSE (L80) DURITE (L80)	4	
15	90464-10M57	CLAMP BRIDE	1	
16	90465-08M83	CLAMP BRIDE	2	
17	97095-06012	BOLT BOULON	2	
18	92995-06600	WASHER RONDELLE	2	

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FIG. 10 FUEL 1

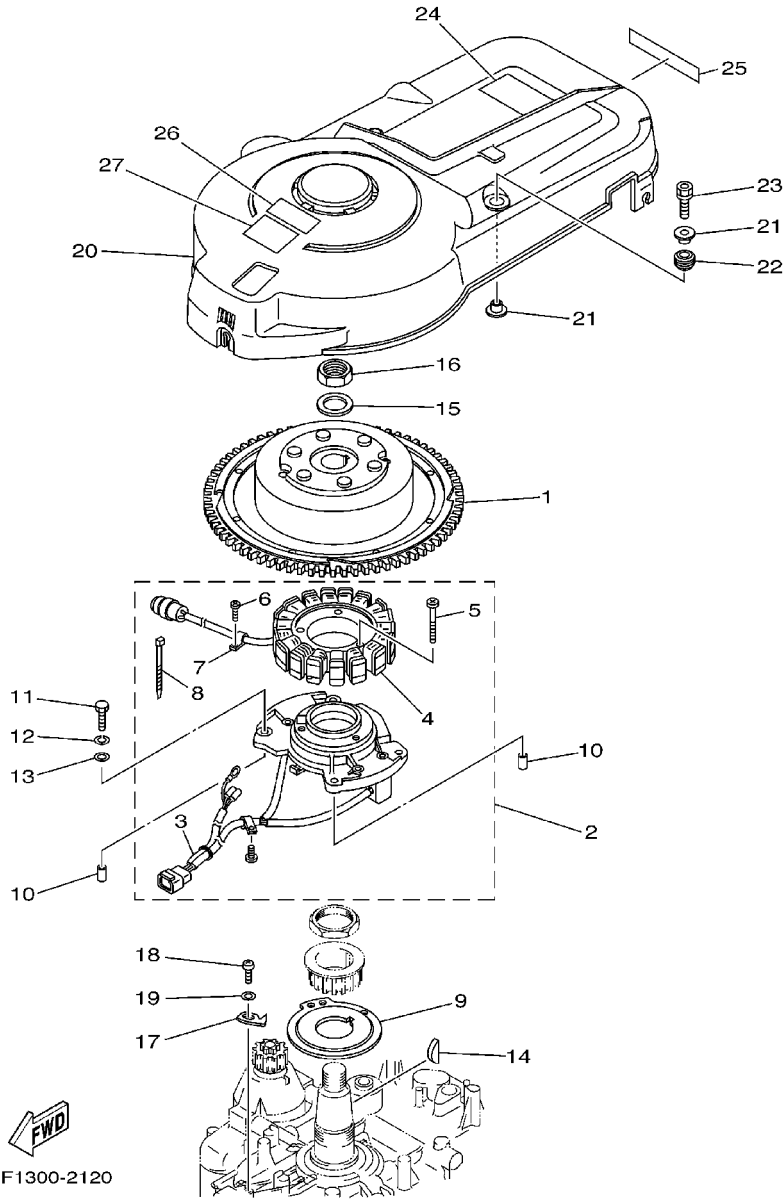
CARBURANT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT	REMARKS REMARQUES
1	689-85547-00	DAMPER AMORTISSEUR	1 1	
2	6R3-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1 1	
3	90465-11M10	CLAMP BRIDE	1 1	
4	90445-13M27	HOSE (L950) DURITE (L950)	1 1	
5	60C-24560-00	FILTER ASSY ENS.FILTRE	1 1	
6	68V-24521-01	.CUP, FILTER .CUVETTE, FILTRE	1 1	
7	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1 1	
8	93210-32738	.O-RING .JOINT TORIQUE	1 1	
9	68V-24469-01	.FLOAT, WATER LEVEL .FLOTTEUR	1 1	
10	90465-11M10	CLAMP BRIDE	2 2	
11	68V-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1 1	
12	95380-08600	NUT ECROU	1 1	
13	97095-06016	BOLT BOULON	1 1	
14	92995-06600	WASHER RONDELLE	1 1	
15	90445-13M11	HOSE (L300) DURITE (L300)	1 1	
16	68V-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1 1	
17	68V-24412-00	.BODY 1 .CORPS 1	1 1	
18	68V-24454-00	.SPRING .RESSORT	1 1	
19	68V-13131-00	.PLUNGER PLONGEUR	1 1	
20	68V-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1 1	
21	68V-24411-00	.DIAPHRAGM DIAPHRAGME	1 1	
22	68V-24374-00	.PIN .GOUILLE	1 1	
23	68V-24413-00	.BODY 2 .CORPS 2	1 1	
24	68V-24414-00	.BODY 3 .CORPS 3	1 1	
25	68V-24444-00	.SCREW .VIS	3 3	
26	68V-24149-00	.NUT .ECROU	3 3	
27	90465-11M10	CLAMP BRIDE	2 2	

FIG. 12 GENERATOR

GENERATRICE

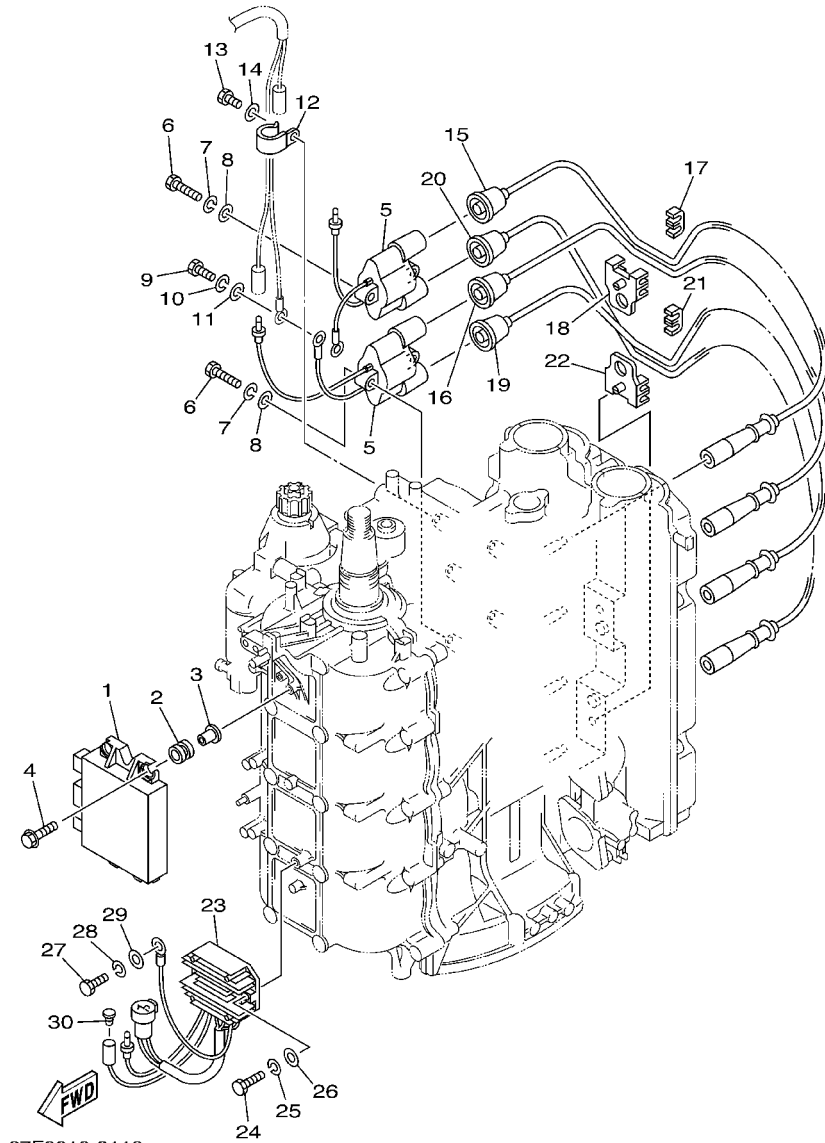


67F1300-2120

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67F-85550-00	ROTOR ASSY ROTOR CPLT	1	1	
2	67F-85560-01	BASE ASSY ENS. FLASQUE	1	1	
3	67F-85580-00	.COIL, PULSER .BOBINE, PULSEUR	1	1	
4	67F-85510-01	.STATOR ASSY .STATOR CPLT	1	1	
5	63D-81345-20	.SCREW, WITH WASHER (M6X30) .VIS, AVEC RONDELLE (M6X30)	3	3	
6	97607-04110	.SCREW, WITH WASHER .VIS HEXAGONAL	1	1	
7	445-81328-20	.CLAMP .COLLIER	1	1	
8	66T-81328-00	.CLAMP .COLLIER	1	1	
9	67F-81673-00	ROTOR ROTOR	1	1	
10	99530-08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	2	
11	97095-06030	BOLT BOULON	4	4	
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4	
13	92995-06600	WASHER RONDELLE	4	4	
14	90280-05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	
15	90201-24014	WASHER, PLATE RONDELLE, PLATE	1	1	
16	90179-24002	NUT ECROU	1	1	
17	67F-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	1	
18	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	1	1	
19	92995-06600	WASHER RONDELLE	1	1	
20	67F-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1	
21	90387-06M71	COLLAR COLLERETTE	4	4	
22	90480-15M31	GROMMET PASSE-FIL	2	2	
23	90119-06M92	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
24	67F-12138-60	MARK, CAUTION MAKER	1	1	
25	67F-13437-61	MARK, CAUTION MAKER	1	1	
26	6A1-83625-41	MARK 5 ETIQUETTE 5	1	1	
27	6A1-83625-51	MARK 5 ETIQUETTE 5	1	1	

FIG. 13 ELECTRICAL 1

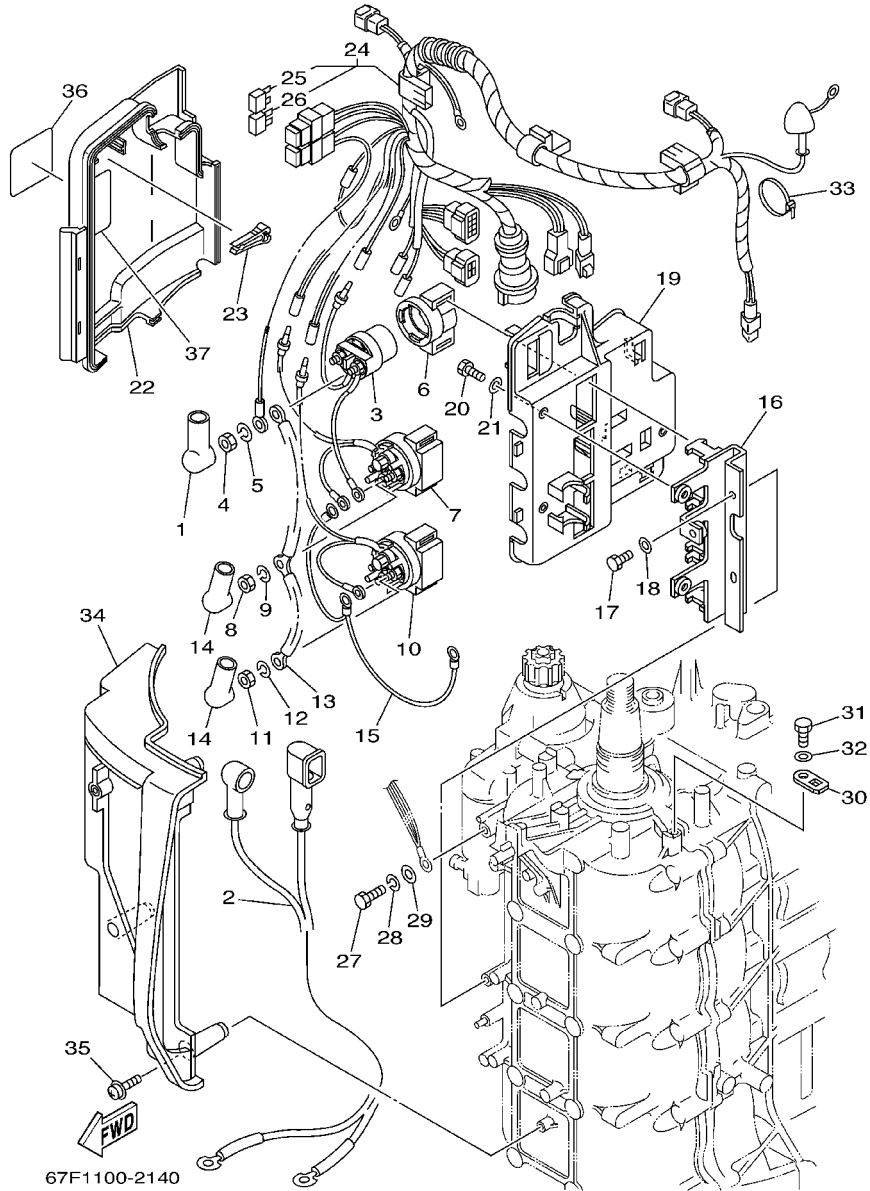
PARTIE ELECTRIQUE 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67F-85540-02	C.D.I. UNIT ASSY BLOC C.D.I.	1	1	
2	68V-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	4	
3	624-42542-00	PIPE TUYAU	4	4	
4	90119-06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	
5	67F-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2	2	
6	97095-06030	BOLT BOULON	4	4	
7	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4	
8	92995-06600	WASHER RONDELLE	4	4	
9	97095-06020	BOLT BOULON	1	1	
10	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	1	
11	92995-06600	WASHER RONDELLE	1	1	
12	90465-06M86	CLAMP BRIDE	1	1	
13	97095-06012	BOLT BOULON	1	1	
14	92995-06600	WASHER RONDELLE	1	1	
15	67F-82341-00	CORD, HIGH TENSION 1 CORDON, HAUTE-TENSION 1	1	1	#1
16	67F-82342-00	CORD, HIGH TENSION 2 CORDON, HAUTE-TENSION 2	1	1	#2
17	67F-82361-00	CLAMP, CORD COLLIER, CORDON	1	1	
18	67F-82362-00	CLAMP, CORD 2 COLLIER, CABLE 2	1	1	
19	67F-82343-00	CORD, HIGH TENSION 3 CORDON, HAUTE-TENSION 3	1	1	#3
20	67F-82344-00	CORD, HIGH TENSION 4 CABLE, HAUTE TENSION 4	1	1	#4
21	67F-82361-00	CLAMP, CORD COLLIER, CORDON	1	1	
22	67F-82362-00	CLAMP, CORD 2 COLLIER, CABLE 2	1	1	
23	67F-81960-11	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1	
24	97095-06025	BOLT BOULON	2	2	
25	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	
26	92995-06600	WASHER RONDELLE	2	2	
27	97095-06020	BOLT BOULON	1	1	

FIG. 14 ELECTRICAL 2

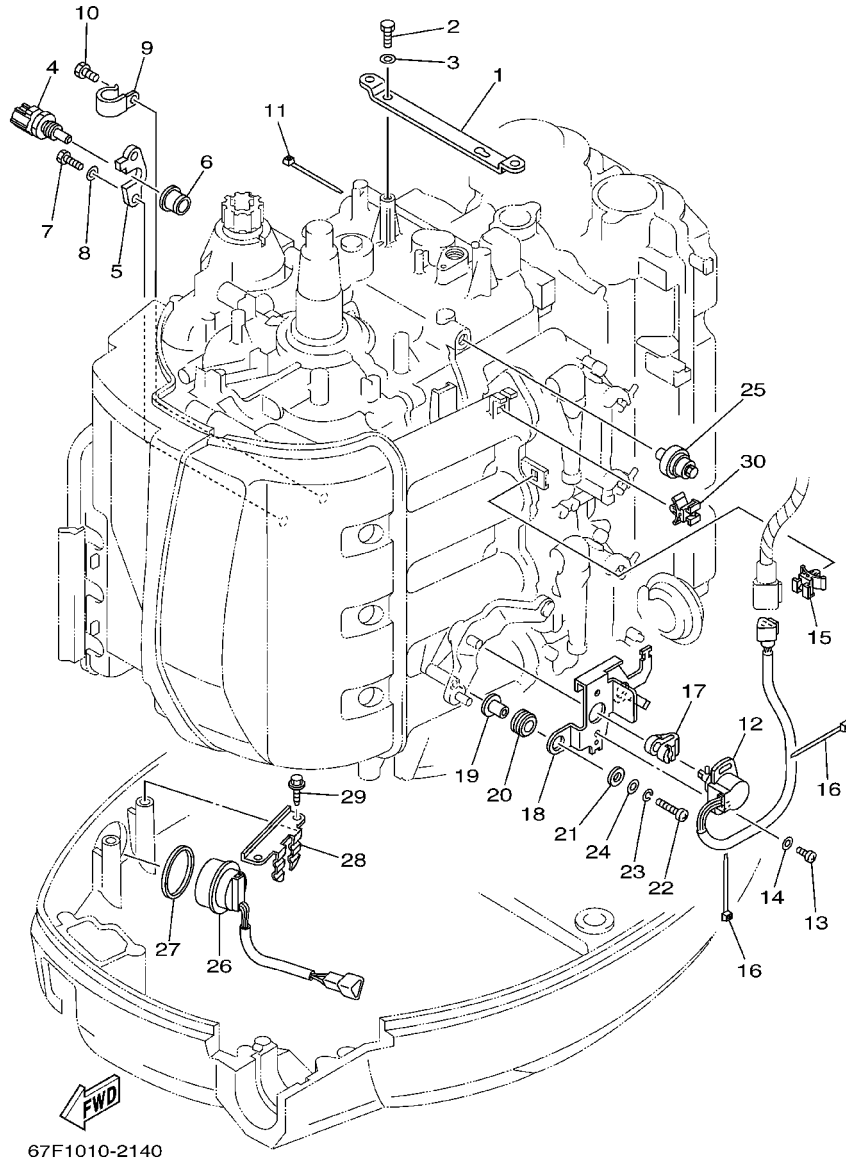
PARTIE ELECTRIQUE 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	2	2	
2	67F-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	1	
3	6G1-8194A-10	RELAY RELAIS	1	1	
4	90170-06M30	NUT ECROU	2	2	
5	90204-06M00	WASHER, SPRING RONDELLE, GROWER	2	2	
6	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	1	
7	6E5-8195B-01	RELAY ASSY RELAIS COMPLET	1	1	
8	90170-06M30	NUT ECROU	3	3	
9	90204-06M00	WASHER, SPRING RONDELLE, GROWER	3	3	
10	6E5-8195C-01	RELAY ASSY RELAIS COMPLET	1	1	
11	90170-06M30	NUT ECROU	3	3	
12	90204-06M00	WASHER, SPRING RONDELLE, GROWER	3	3	
13	66T-87149-00	CONNECTOR RACCORD	1	1	
14	6G5-82119-00	COVER, LEAD WIRE GARNITURE, FIL	2	2	
15	67F-82116-00	WIRE, MINUS LEAD FIL, NEGATIF	1	1	
16	67F-81953-00	STAY, RELAY SUPPORT, RELAIS	1	1	
17	97095-06016	BOLT BOULON	2	2	
18	92995-06600	WASHER RONDELLE	2	2	
19	67F-81948-00	BRACKET JOINT TORIQUE	1	1	
20	97095-06016	BOLT BOULON	3	3	
21	92995-06600	WASHER RONDELLE	3	3	
22	67F-81942-00	COVER COUVERCLE	1	1	
23	67F-2812A-00	PULLER, FUSE TENDEUR, FUSIBLE	1	1	
24	67F-82590-03	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	1	
25	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	2	2	
26	67F-82151-10	.FUSE (30A) .FUSIBLE (30A)	2	2	
27	97095-06020	BOLT BOULON	1	1	

FIG. 15 ELECTRICAL 3

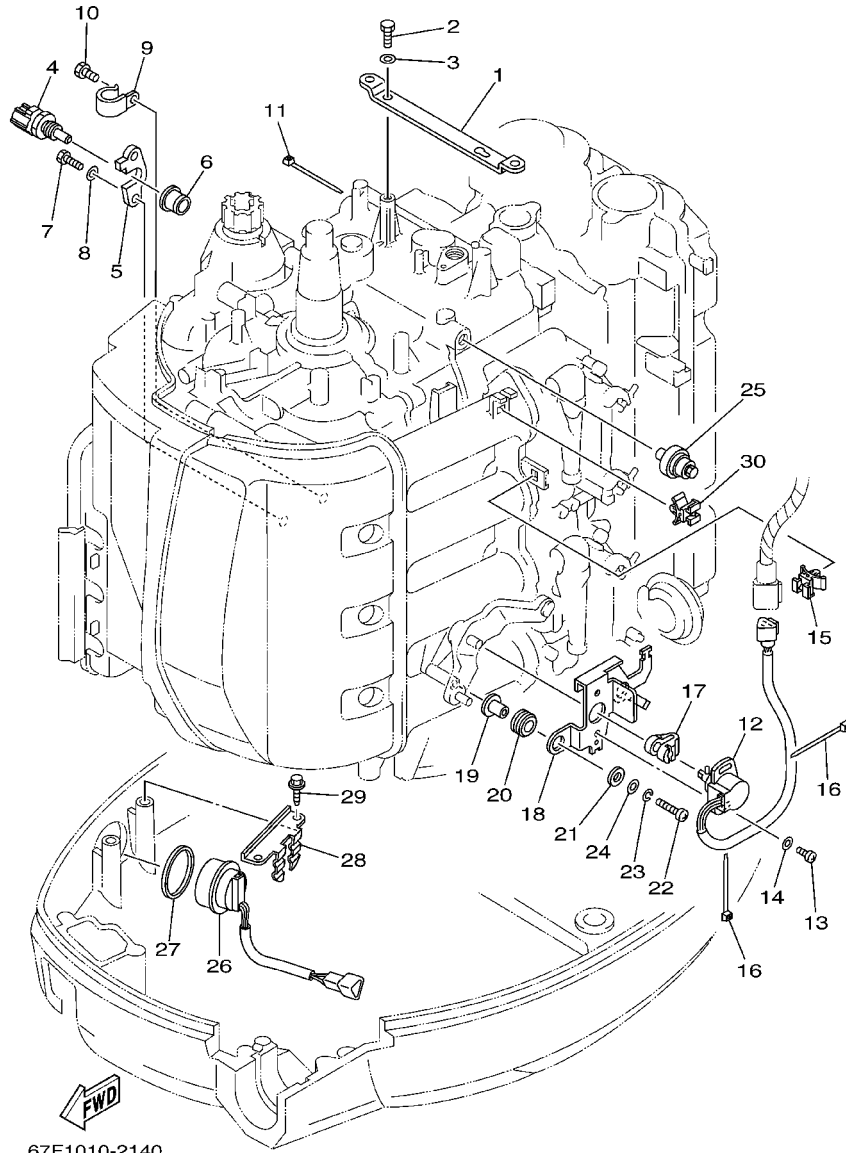
PARTIE ELECTRIQUE 3



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67F-8132G-01	PLATE PLAQUE	1	1	
2	97095-06016	BOLT BOULON	2	2	
3	92995-06600	WASHER RONDELLE	2	2	
4	67F-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1	1	
5	67F-85757-00	RETAINER ARRETOIR	1	1	
6	68V-85753-00	GASKET, SENDER UNIT JOINT, DE PERCEPTION	1	1	
7	97095-06016	BOLT BOULON	2	2	
8	92995-06600	WASHER RONDELLE	2	2	
9	90465-06M86	CLAMP BRIDE	1	1	
10	97095-06010	BOLT BOULON	1	1	
11	90465-11M10	CLAMP BRIDE	1	1	
12	61A-85885-00	THROTTLE SENSOR ASSY SENSITOMETRE (ENS.)	1	1	
13	97885-05010	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	
14	92995-05600	WASHER RONDELLE	2	2	
15	90464-09M47	CLAMP BRIDE	1	1	
16	90465-11M10	CLAMP BRIDE	2	2	
17	6K7-14573-00	LEVER LEVIER	1	1	
18	67F-83635-00	BRACKET SUPPORT	1	1	
19	90387-05M00	COLLAR COLLERETTE	2	2	
20	90480-10M23	GROMMET PASSE-FIL	2	2	
21	90201-05M03	WASHER, PLATE RONDELLE, PLATE	2	2	
22	97885-05025	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	
23	92995-05100	WASHER RONDELLE	2	2	
24	92995-05600	WASHER RONDELLE	2	2	
25	68V-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	1	
26	63D-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	1	
27	6E5-82587-00	GASKET JOINT	1	1	

FIG. 15 ELECTRICAL 3

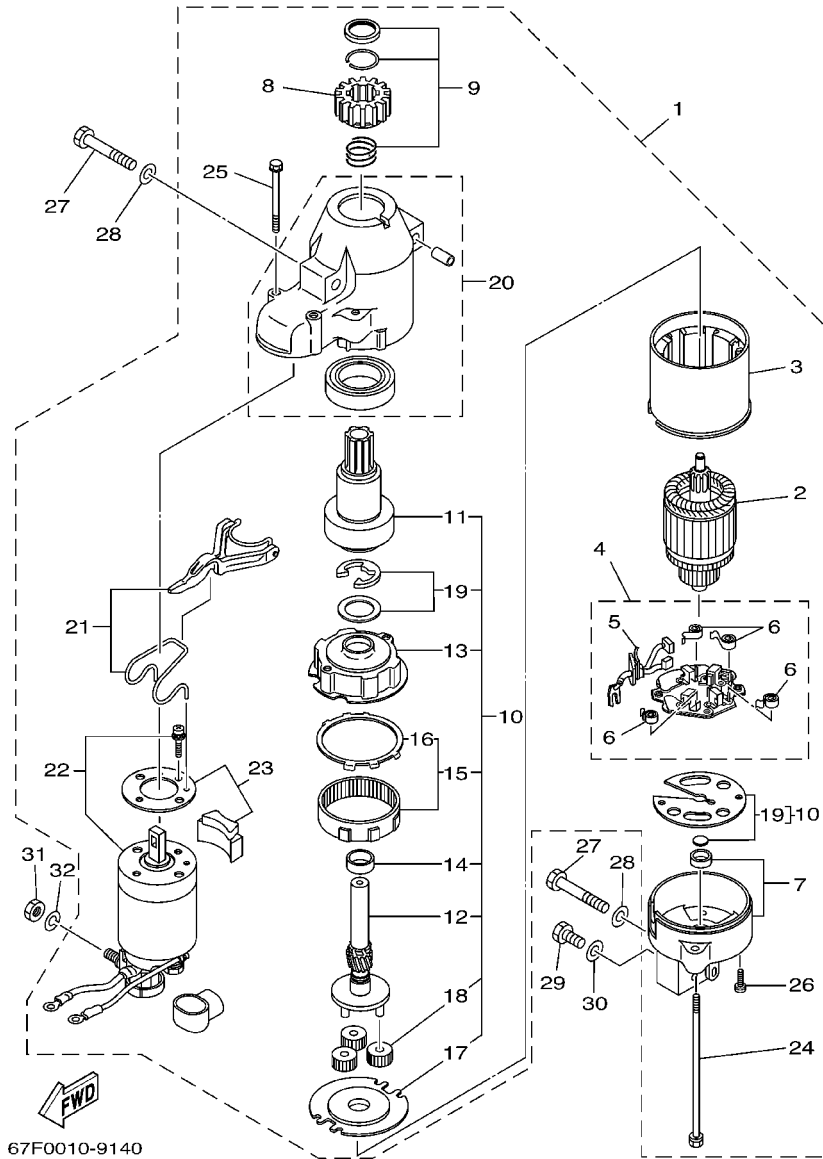
PARTIE ELECTRIQUE 3



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
28	67F-83614-00	BRACKET SUPPORT	1	1	
29	90109-06M86	BOLT BOULON	2	2	
30	90464-09M47	CLAMP BRIDE	1	1	

FIG. 16 STARTING MOTOR

DEMARREUR ELECTRIQUE

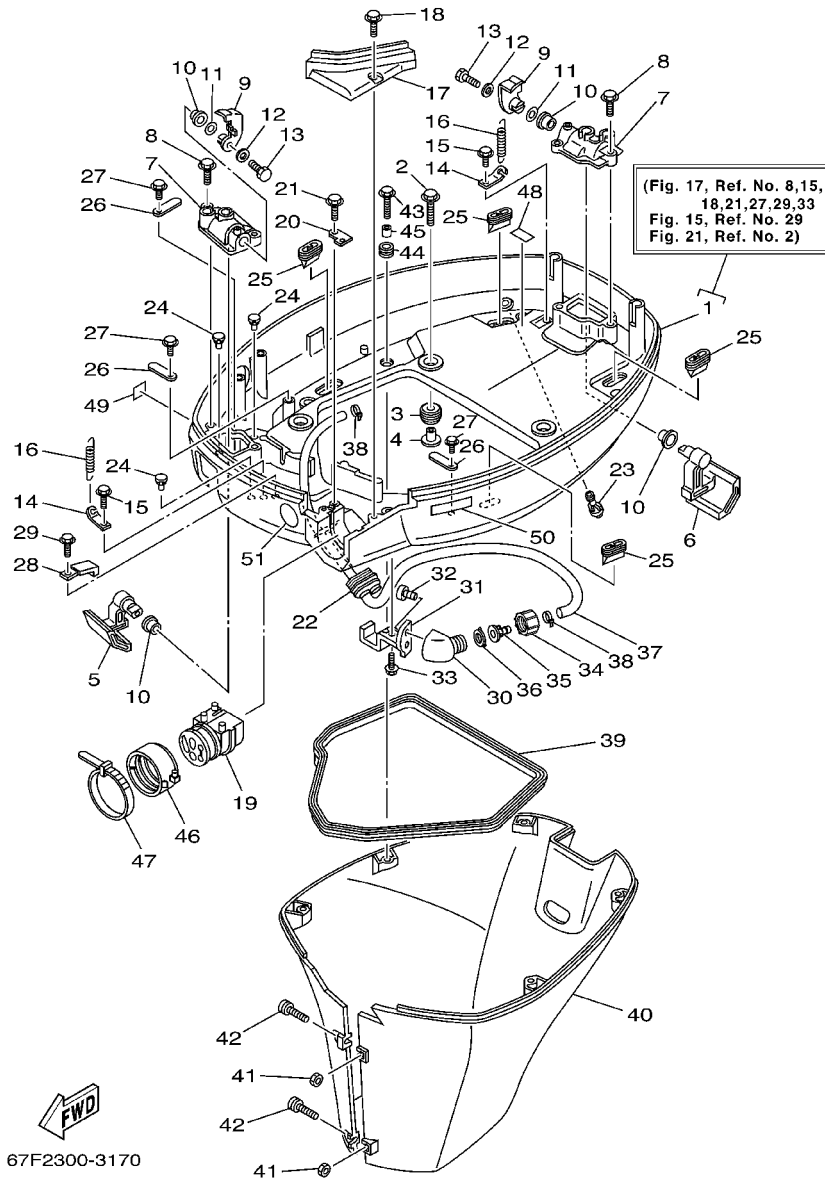


67F0010-9140

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67F-81800-02	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1	
2	67F-81850-00	.ARMATURE ASSY .INDUIT	1	1	
3	67F-81810-00	.STATOR ASSY .STATOR COMPLET	1	1	
4	67F-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1	
5	67F-81801-00	..BRUSH SET ..CHARBON	1	1	
6	67F-81813-00	..SPRING, BRUSH ..RESSORT, DE CHARBON	4	4	
7	67F-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1	
8	67F-81808-00	.PINION ASSY .PIGNON	1	1	
9	67F-81857-00	.PINION STOPPER SET .BUTEE PIGNON	1	1	
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1	
11	67F-81832-00	..CLUTCH, OVER RUN ..EMBRAYAGE, ROUE LIBRE	1	1	
12	67F-81836-00	..SHAFT, PINION ..AXE, PIGNON	1	1	
13	67F-81821-00	..BRACKET, CENTER 1 ..SUPPORT, CENTRE 1	1	1	
14	67F-81841-00	..BEARING ..ROULEMENT	1	1	
15	67F-81891-00	..GEAR, RING ..ROUE DENTEE	1	1	
16	67F-8183R-00	...GASKET ...JOINT	1	1	
17	67F-81830-00	..BRACKET, CENTER 2 ..SUPPORT, CENTRE 2	1	1	
18	67F-8183T-00	..GEAR, IDLER ..PIGNON, INTERMEDIAIRE	3	3	
19	67F-81809-00	..WASHER KIT ..JEU DE RONDELLES	1	1	
20	67F-81842-00	.COVER .COUVERCLE	1	1	
21	67F-81839-00	.LEVER ASSY .LEVIER COMPLET	1	1	
22	67F-81941-01	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1	1	
23	67F-81869-00	.COVER, DUST .COUVERCLE, POUSSIERE	1	1	
24	6K7-81826-10	.BOLT .BOULON	2	2	
25	67F-81828-00	.BOLT 2 .RONDELLE, BUTEE 2	2	2	
26	67F-81846-00	.SCREW .VIS	2	2	
27	97013-08045	BOLT BOULON	3	3	

FIG. 17 BOTTOM COWLING

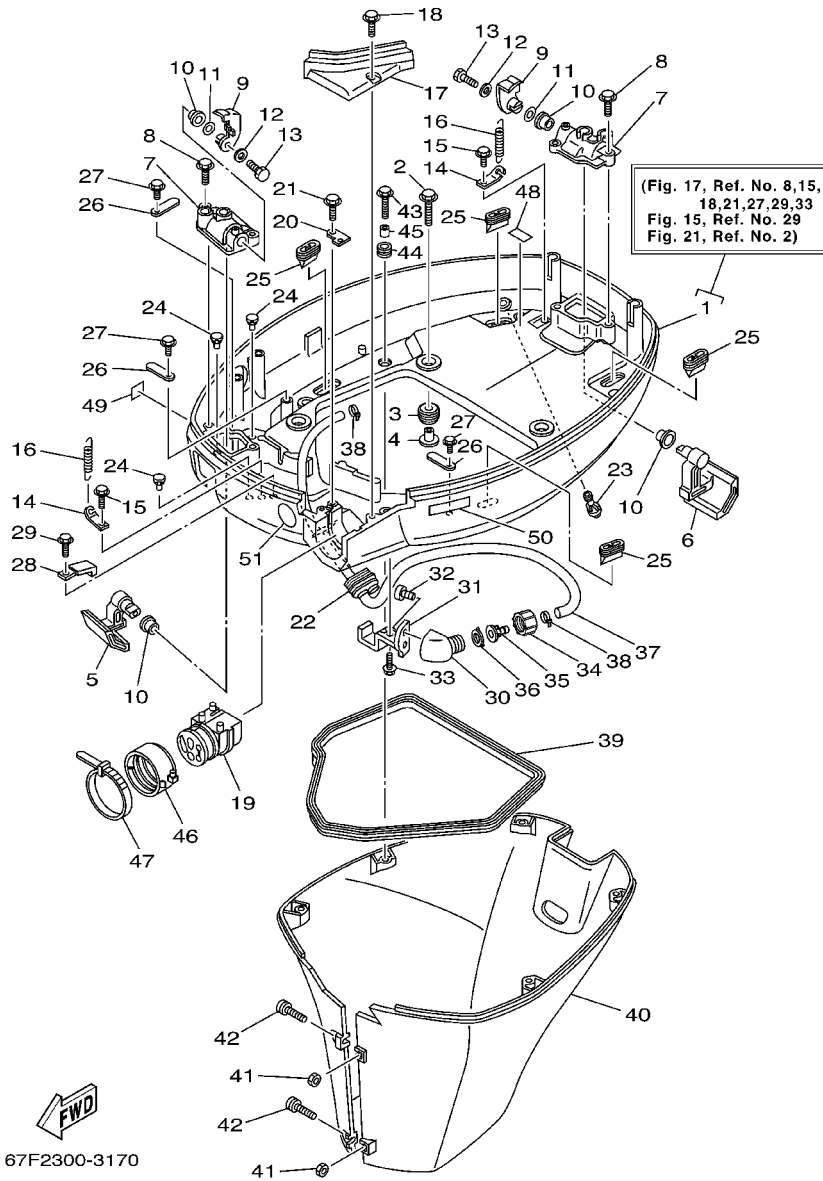
CAPOT INFERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67F-42710-01-4D	BOTTOM COWLING ASSY ENS. EMBASE	1	1	
2	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	
3	90480-22M15	GROMMET PASSE-FIL	4	4	
4	90387-08M37	COLLAR COLLERETTE	4	4	
5	67F-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	1	
6	67F-42816-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	1	
7	67F-42828-00-5B	PLATE, CLAMP PLAQUE, PRESSE	2	2	
8	90109-06M82	BOLT BOULON	4	4	
9	67F-42818-00	LEVER, CLAMP LEVIER, PRESSE	2	2	
10	90386-15M73	BUSH DOUILLE	4	4	
11	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	2	2	
12	90201-06068	WASHER, PLATE RONDELLE, PLATE	2	2	
13	97095-06016	BOLT BOULON	2	2	
14	64D-43144-00	HOOK, SPRING CROCHET	2	2	
15	90109-06M86	BOLT BOULON	2	2	
16	90506-16M34	SPRING, TENSION RESSORT, TENSION	2	2	
17	67F-42738-00-5B	PLATE, FITTING ETRIER	1	1	
18	90109-06M96	BOLT BOULON	2	2	
19	68V-42725-00	GROMMET PASSE-FIL	1	1	
20	67F-42756-00	STAY, CLAMP SUPPORT, COLLIER	1	1	
21	90109-06M86	BOLT BOULON	1	1	
22	6H1-42726-20	GROMMET PASSE-FIL	1	1	FOR FLUSHING KIT
23	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	
24	6H4-42748-00	GROMMET PASSE-FIL	3	3	
25	67F-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4	4	
26	6E5-82588-00	PLATE PLAQUE	3	3	
27	90109-06M81	BOLT BOULON	3	3	

FIG. 17 BOTTOM COWLING

CAPOT INFERIEUR



67F2300-3170

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
28	90465-08M23	CLAMP BRIDE	1	1	
29	90109-06M86	BOLT BOULON	1	1	
30	68T-12572-00	ADAPTER ADAPTATEUR	1	1	FLUSHING KIT
31	67F-12535-00	PLATE PLAQUE	1	1	FLUSHING KIT
32	90167-06002	SCREW, TAPPING VIS, TETE FRAISEE	2	2	FLUSHING KIT
33	90109-06M86	BOLT BOULON	1	1	FLUSHING KIT
34	6R3-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1	FLUSHING KIT
35	6R3-12582-00	JOINT, HOSE 2 RACCORD DE TUYAU 1	1	1	FLUSHING KIT
36	6R3-12583-00	GASKET, HOSE JOINT JOINT	1	1	FLUSHING KIT
37	67F-24312-00	PIPE 2 DURITE 2	1	1	FLUSHING KIT
38	90465-11M10	CLAMP BRIDE	2	2	FLUSHING KIT
39	61A-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	
40	67F-42741-00-4D	APRON CAPOT LATERAL	1	1	
41	95380-06600	NUT, HEXAGON ECROU	2	2	
42	90159-06M28	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	
43	90109-06M80	BOLT BOULON	5	5	
44	90480-13M24	GROMMET PASSE-FIL	5	5	
45	90387-06M43	COLLAR COLLERETTE	5	5	
46	68F-42753-00	FASTNER ATTACHE	1	1	AP
47	90464-20258	CLAMP BRIDE	1	1	AP
48	67F-82377-00	LABEL ETIQUETTE	1	1	
49	6A1-28176-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1	1	
50	6E3-8257H-00	PLATE, MARK PLAQUE, ADHESIF	1	1	

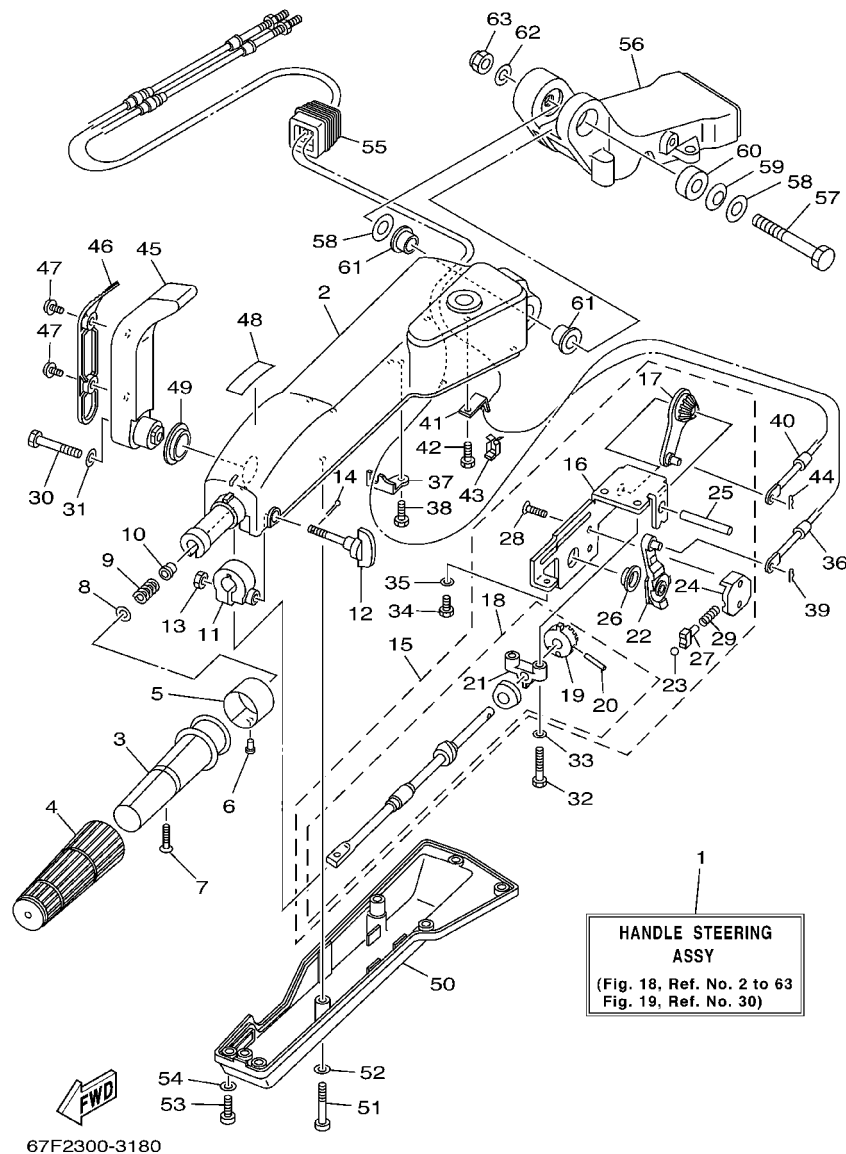


FIG. 18 STEERING 1

DIRECTION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT	REMARKS REMARQUES
1	67G-W0084-12-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1 1	AP
2	67G-42111-00-4D	HANDLE, STEERING POIGNEE	1 1	
3	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1 1	
4	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1 1	
5	6H2-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1 1	
6	90269-02M09	RIVET RIVET	1 1	
7	90149-05M13	SCREW VIS	1 1	
8	92903-10600	WASHER, PLATE RONDELLE, PLATE	1 1	
9	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1 1	
10	90386-08032	BUSH DOUILLE	1 1	
11	63D-42126-00	FRICITION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1 1	
12	63D-48154-00	KNOB, THROTTLE BOUTON, ACCELERATEUR	1 1	
13	95380-06600	NUT, HEXAGON ECROU	1 1	
14	91490-20010	PIN, COTTER GOUPILLE	1 1	
15	67G-44100-10	SHIFT LINK ASSY MAILLON DE SELECTEUR	1 1	
16	67G-44104-00	.PLATE COMP. .PLAQUE COMPLET	1 1	
17	67G-48261-00	.ARM, THROTTLE .BRAS, ACCELERATION	1 1	
18	67G-42115-10	.SHAFT, STEERING HANDLE .AXE, BARRE FRANCHE	1 1	
19	650-42152-00-94	..GEAR ..PIGNON	1 1	
20	91690-30025	..PIN, SPRING ..AGRAFFE	1 1	
21	67G-42159-00	..STAY ..SUPPORT	1 1	
22	67G-44113-00	.CAM PLATE, HANDLE .CAME, VERROUILLAGE	1 1	
23	63D-48236-00	.ROLLER, DETENT .POULIE	1 1	
24	63D-48119-00	.COVER .COQUILLE	1 1	
25	67G-42153-00	.SHAFT, THROTTLE CONTROL .AXE, COMMANDE D'ACCELERATION	1 1	
26	67G-44132-00	.BUSHING .COUSSINET	1 1	
27	63D-48237-00	.ADAPTOR .ADAPTEUR	1 1	

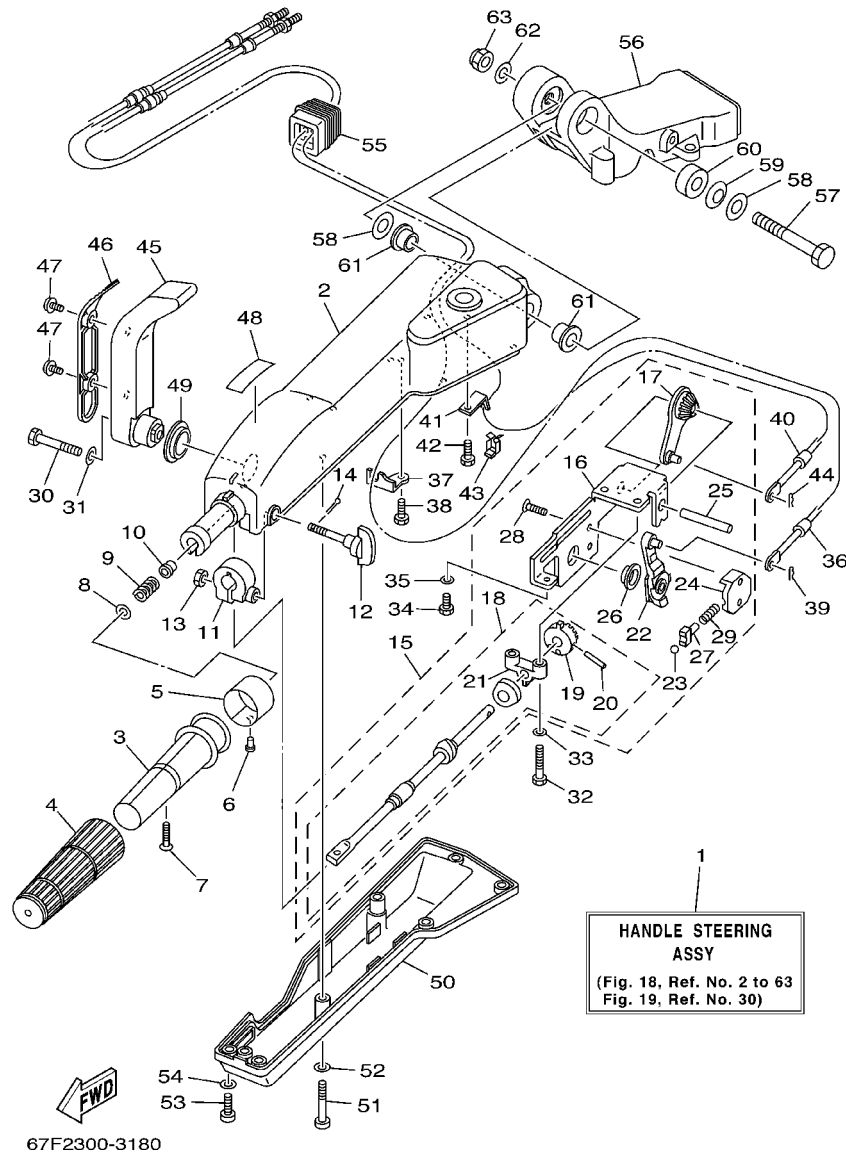
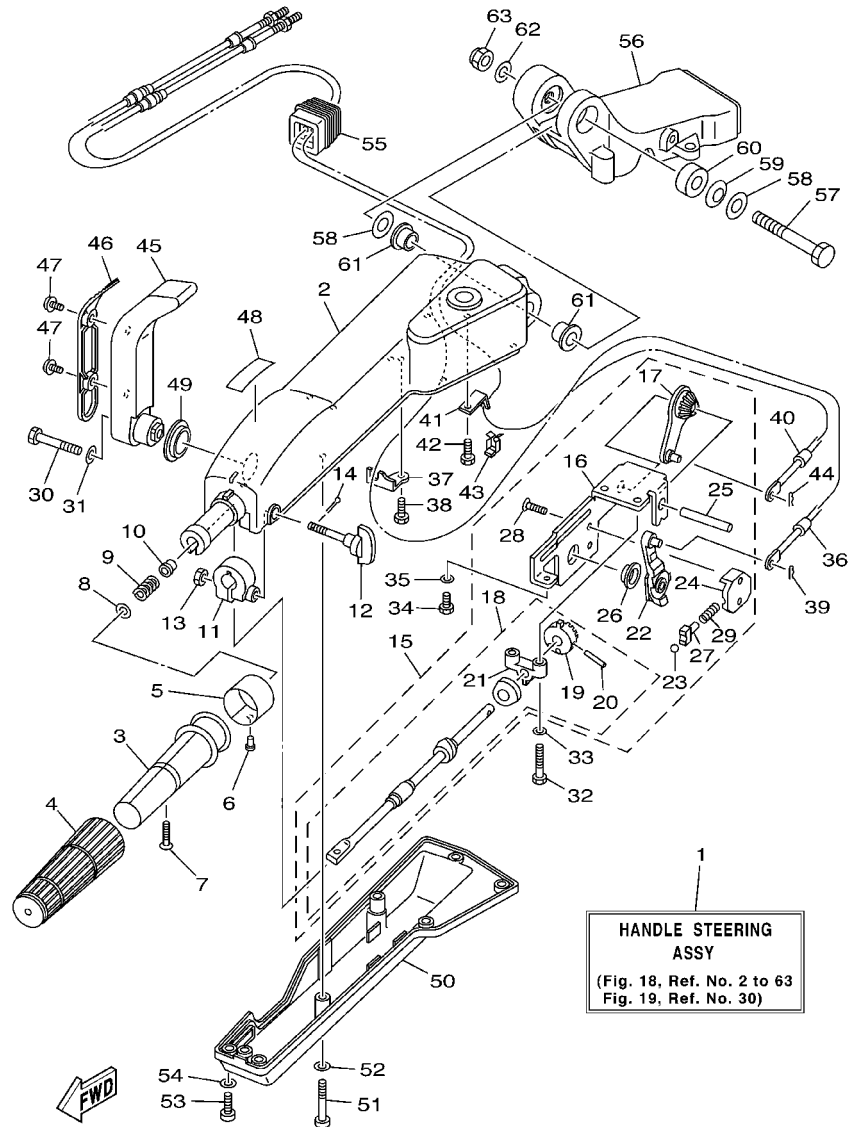


FIG. 18 STEERING 1

DIRECTION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
28	98785-05014	.SCREW, FLAT HEAD .VIS, TETE PLATE	2	2	
29	63D-48238-00	.SPRING, DETENT .RESSORT	1	1	
30	97095-08040	BOLT BOULON	1	1	
31	92995-08600	WASHER RONDELLE	1	1	
32	97095-06030	BOLT BOULON	2	2	
33	92995-06600	WASHER RONDELLE	2	2	
34	97095-06014	BOLT BOULON	1	1	
35	92995-06600	WASHER RONDELLE	1	1	
36	67G-48321-10	CABLE CABLE	1	1	
37	67G-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	1	
38	97095-06014	BOLT BOULON	1	1	
39	90468-10005	CLIP JONC	1	1	
40	67G-26301-10	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1	1	
41	66R-48538-00	CLAMP, CABLE 1 COLLIER	1	1	
42	97095-06014	BOLT BOULON	1	1	
43	63D-48538-00	CLAMP, CABLE 1 COLLIER	1	1	
44	90468-10005	CLIP JONC	1	1	
45	67G-44159-00-4D	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	1	
46	67G-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1	1	
47	90159-06M18	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	
48	6G8-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	1	
49	90386-26MA3	BUSH DOUILLE	1	1	
50	67G-42131-00	COVER, HANDLE STEERING COUVERCLE	1	1	
51	97885-06040	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	
52	92995-06600	WASHER RONDELLE	2	2	
53	97885-06016	SCREW, PAN HEAD VIS, A ENCOCHE	5	5	
54	92995-06600	WASHER RONDELLE	5	5	



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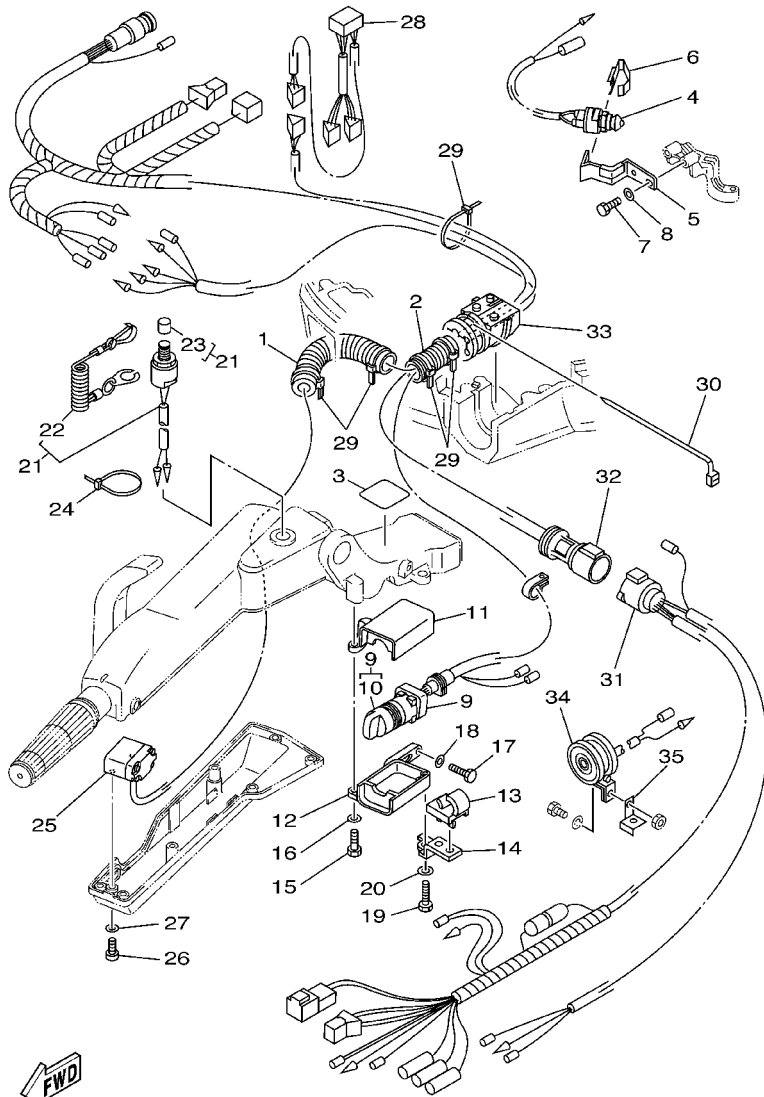
FIG. 18 STEERING 1

DIRECTION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EL	PT	REMARKS REMARQUES
55	63D-42725-00	GROMMET PASSE-FIL	1	1	
56	63D-42121-30-4D	BRACKET SUPPORT	1	1	
57	90101-12M09	BOLT BOULON	1	1	
58	92990-12200	WASHER, PLAIN RONDELLE, PLATE	2	2	
59	90206-12M22	WASHER, WAVE RONDELLE, ONDULEE	1	1	
60	90387-12M02	COLLAR COLLERETTE	1	1	
61	90386-12M93	BUSH DOUILLE	2	2	
62	92990-12600	WASHER, PLATE RONDELLE, PLATE	1	1	
63	90185-12M12	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	

FIG. 19 STEERING 2

DIRECTION 2

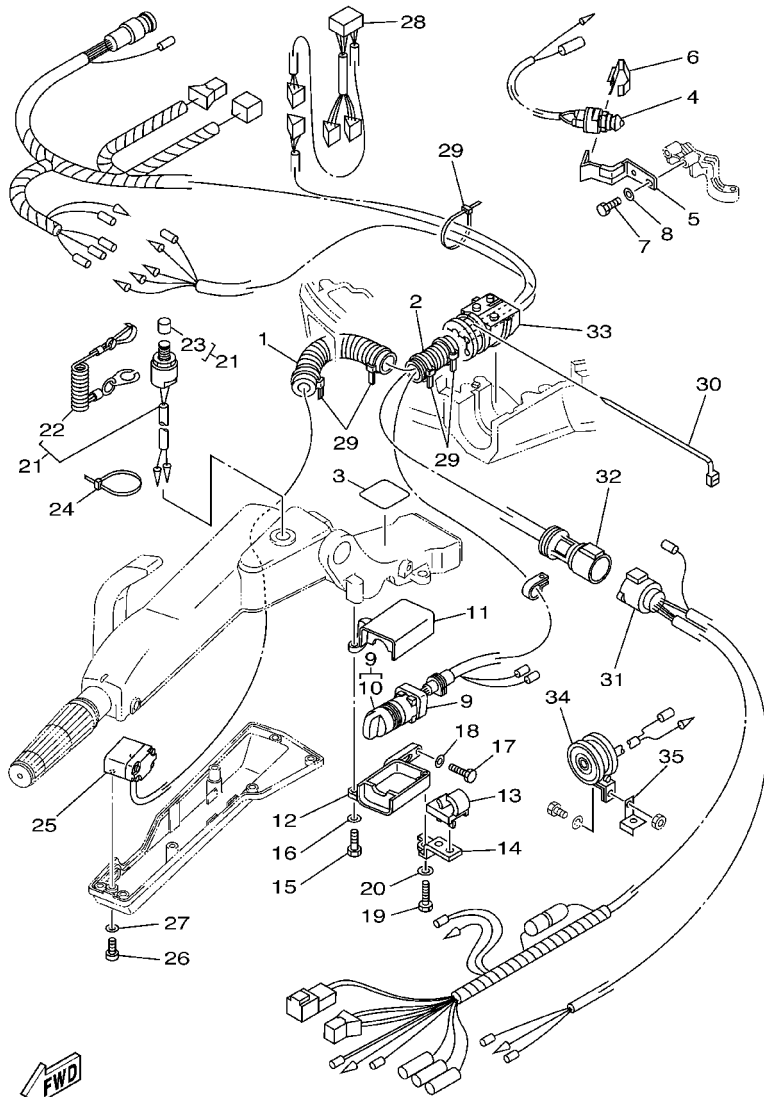


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REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	90446-24M79	HOSE DURITE	1	1	AP
2	6K3-83557-00	TUBE TUBE	1	1	AP
3	67G-42735-00	PROTECTOR PROTECTEUR	1	1	AP
4	688-82540-11	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	1	AP
5	67G-82554-01	STAY, NEUTRAL SWITCH SUPPORT, CONT. DE POINT-MORT	1	1	AP
6	62Y-82555-00	DAMPER, MAIN SWITCH 1 AMORTISSEUR 1, CONTACT A CLEF	1	1	AP
7	97095-06014	BOLT BOULON	2	2	AP
8	92995-06600	WASHER RONDELLE	2	2	AP
9	67G-82510-50	MAIN SWITCH ASSY CONTACTEUR A CLEF COMPLET	1	1	AP
10	676-82577-00	.CAP, KEY .CABOCHON	1	1	
11	63D-8252E-01-4D	COVER, MAIN SWITCH COUVERCLE	1	1	AP
12	63D-8252F-01-4D	COVER, MAIN SWITCH COUVERCLE	1	1	AP
13	63D-24367-00	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	1	AP
14	63D-24364-00	STAY SUPPORT	1	1	AP
15	97095-06025	BOLT BOULON	1	1	AP
16	92995-06600	WASHER RONDELLE	1	1	AP
17	97095-06020	BOLT BOULON	1	1	AP
18	92995-06600	WASHER RONDELLE	1	1	AP
19	97095-06030	BOLT BOULON	1	1	AP
20	92995-06600	WASHER RONDELLE	1	1	AP
21	69W-82575-00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	1	AP
22	682-82556-00	.STOPPER .PLAQUETTE	1	1	
23	689-8257Y-00	.CAP .CHAPEAU	1	1	
24	90465-13M11	CLAMP BRIDE	1	1	AP
25	67G-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	1	AP
26	97885-06016	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	AP
27	92995-06600	WASHER RONDELLE	2	2	AP

FIG. 19 STEERING 2

DIRECTION 2

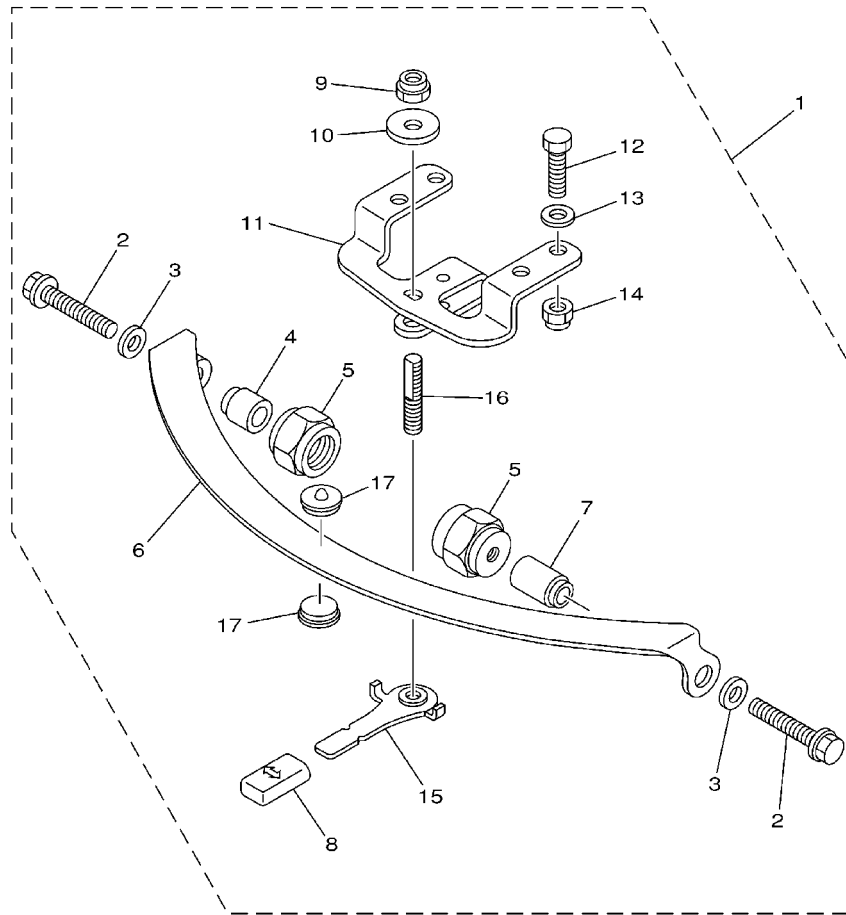


68V2100-3190

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
28	63D-83728-00	CONNECTOR ASSY CONNEXION COMPLET	1	1	AP
29	90465-13M24	CLAMP BRIDE	5	5	AP
30	90465-13M30	CLAMP BRIDE	1	1	AP
31	6H5-83553-11	WIRE, LEAD FIL	1	1	AP
32	63D-82586-00	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU DE FILS	1	1	AP
33	67G-42725-00	GROMMET PASSE-FIL	1	1	AP
34	688-83383-11	BUZZER RONFLEUR	1	1	AP
35	6H5-83386-00	STAY, BUZZER SUPPOR, RONFLEUR	1	1	AP

FIG. 20 STEERING FRICTION

CUVETTE, POIGNEE DE DIRECTION



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67G-42508-00	STEERING FRICTION ASSY DIRECTION FRICTION (ENS.)	1	1	AP
2	90119-08M74	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	2	
3	90201-08M01	.WASHER, PLATE .RONDELLE, PLATE	2	2	
4	67G-42541-00	.DAMPER .AMORTISSEUR	1	1	
5	67G-42546-00	.NUT .ECROU	2	2	
6	63D-42527-00	.PLATE, FRICTION .PLAQUE, FRICTION	1	1	
7	67G-42541-10	.DAMPER .AMORTISSEUR	1	1	
8	682-43318-01	.COVER .CAPUCHON	1	1	
9	90185-10M14	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	1	1	
10	90201-10M76	.WASHER, PLATE .RONDELLE, PLATE	1	1	
11	67G-42526-00	.PLATE, FRICTION .PLAQUE, FRICTION	1	1	
12	97095-08025	.BOLT .BOULON	2	2	
13	92995-08600	.WASHER .RONDELLE	2	2	
14	90185-08057	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2	2	
15	67G-42561-00	.KNOB, STEERING LOCK .BOUTON	1	1	
16	67G-42562-00	.SHAFT, STEERING LOCK .ARBRE, ANTIVOL DE DIRECTION	1	1	
17	63D-42528-00	.PLATE, FRICTION .PLAQUE, FRICTION	2	2	

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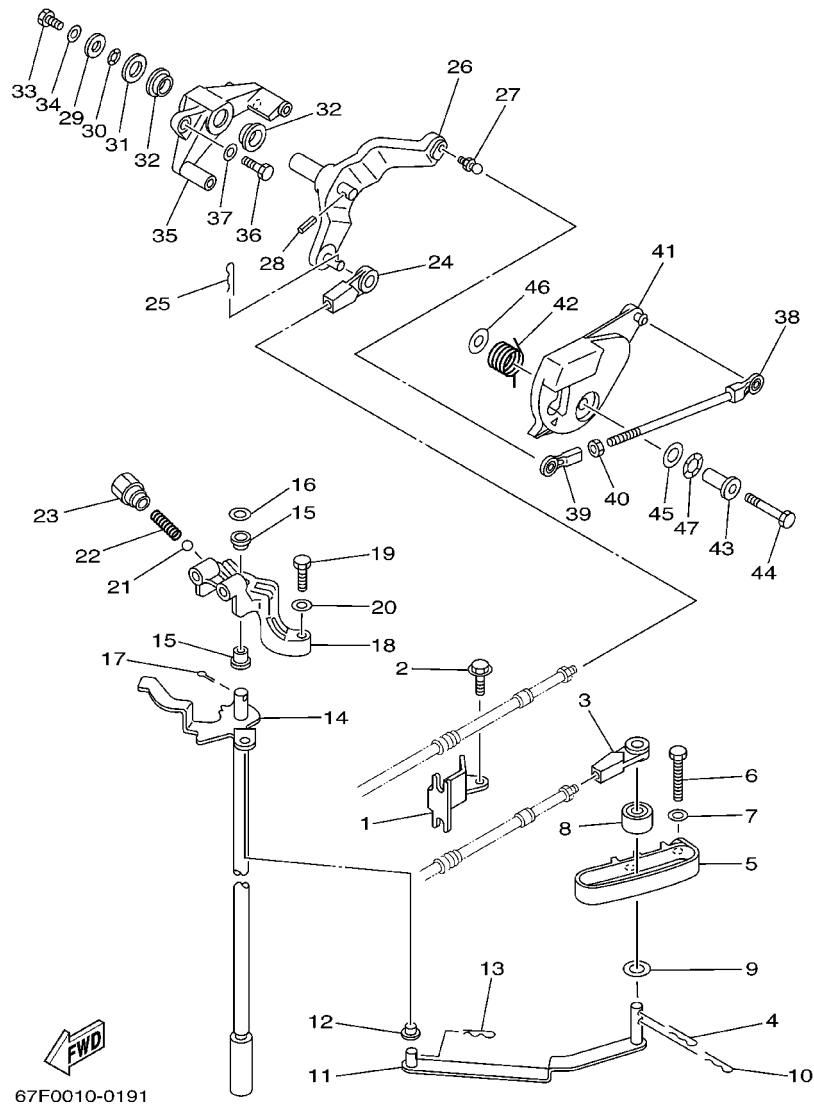
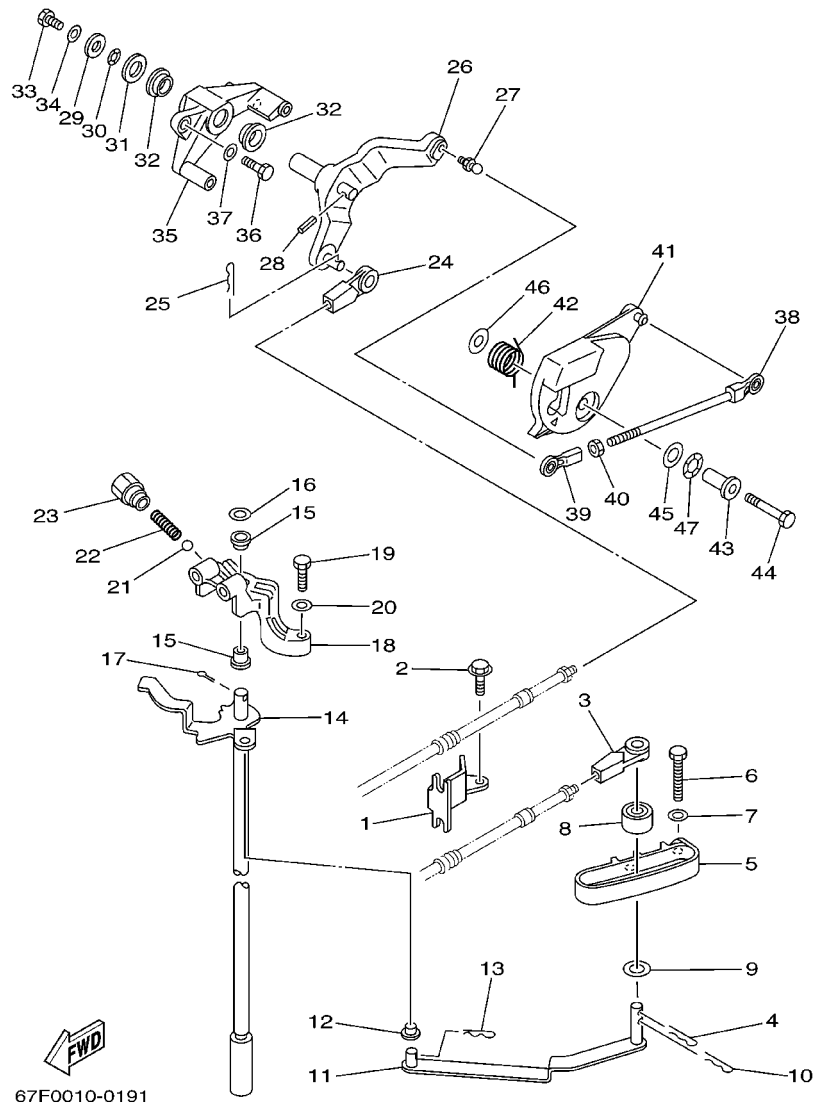


FIG. 21 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67F-48538-00	CLAMP, CABLE 1 COLLIER	1	1	
2	90109-06M86	BOLT BOULON	1	1	
3	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	
4	90468-18008	CLIP JONC	1	1	
5	67F-44117-00	BRACKET SUPPORT	1	1	
6	97095-06040	BOLT BOULON	2	2	
7	92995-06600	WASHER RONDELLE	2	2	
8	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1	
9	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	1	
10	90468-18008	CLIP JONC	1	1	
11	67F-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	
12	90386-06M12	BUSH DOUILLE	1	1	
13	90468-18008	CLIP JONC	1	1	
14	67F-44120-10	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1	L
15	90386-90M90	BUSH DOUILLE	2	2	
16	90201-09M02	WASHER, PLATE RONDELLE, PLATE	1	1	
17	91490-20015	PIN, COTTER GOUPILLE	1	1	
18	67F-44118-00	BRACKET SUPPORT	1	1	
19	97075-06025	BOLT BOULON	2	2	
20	92995-06600	WASHER RONDELLE	2	2	
21	93501-04M02	BALL BILLE	1	1	
22	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	
23	648-42715-00	BUSHING COUSSINET	1	1	
24	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	
25	90468-18008	CLIP JONC	1	1	
26	67F-42154-00-94	LEVÉR, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	1	
27	663-85518-00	JOINT, BALL JOINT SPHERIQUE	1	1	



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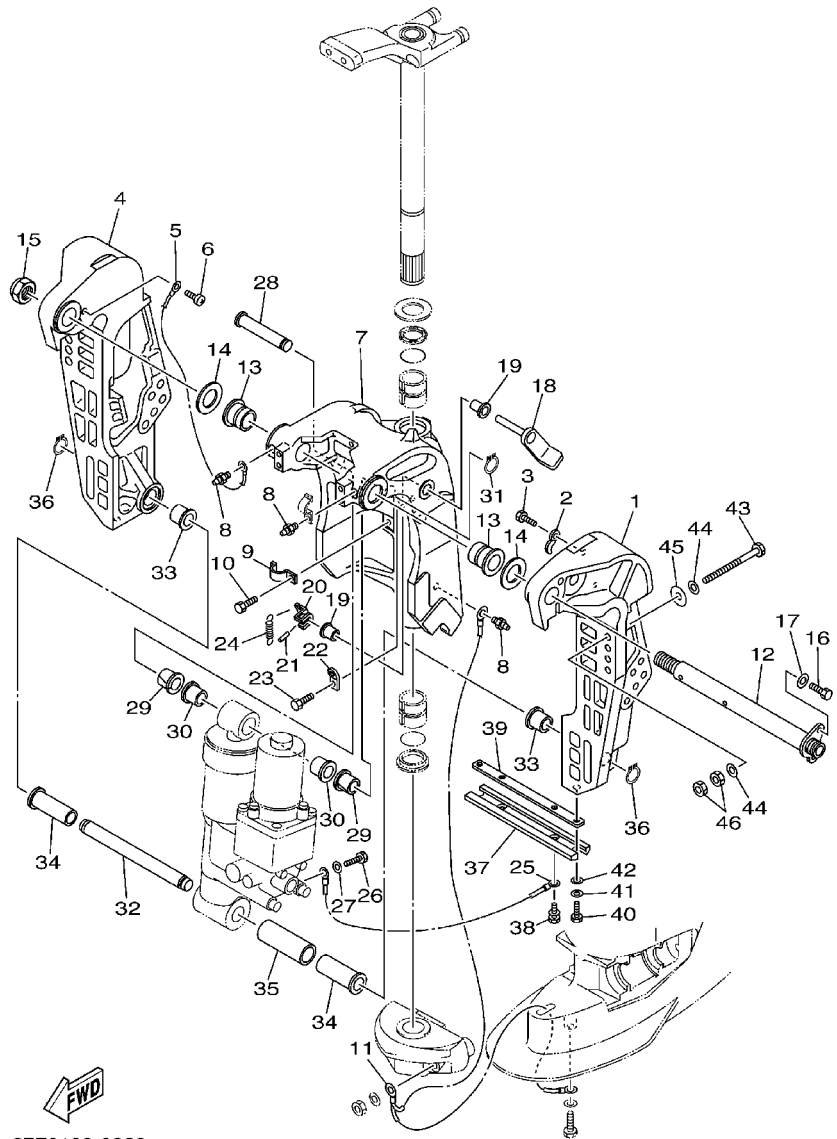
FIG. 21 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
28	91690-30018	PIN, SPRING AGRAFFE	1	1	
29	90201-06068	WASHER, PLATE RONDELLE, PLATE	1	1	
30	90206-12M00	WASHER, WAVE RONDELLE, ONDULEE	1	1	
31	92990-12600	WASHER, PLATE RONDELLE, PLATE	1	1	
32	90386-12069	BUSH DQUILLE	2	2	
33	97095-06012	BOLT BOULON	1	1	
34	92995-06600	WASHER RONDELLE	1	1	
35	67F-41661-00-94	BRACKET SUPPORT	1	1	
36	97095-06025	BOLT BOULON	2	2	
37	92995-06600	WASHER RONDELLE	2	2	
38	67F-41237-00	JOINT, LINK RACCORD	1	1	
39	682-41237-00	JOINT, LINK RACCORD	1	1	
40	95380-05600	NUT ECROU	1	1	
41	67F-41213-01	CAM, ACCEL. CAME, ACCELERATION	1	1	
42	67F-44135-00	SPRING RESSORT	1	1	
43	90387-06M82	COLLAR COLLERETTE	1	1	
44	97095-06035	BOLT BOULON	1	1	
45	90201-10M02	WASHER, PLATE RONDELLE, PLATE	1	1	
46	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	1	
47	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1	

FIG. 22 BRACKET 1

SUPPORT 1

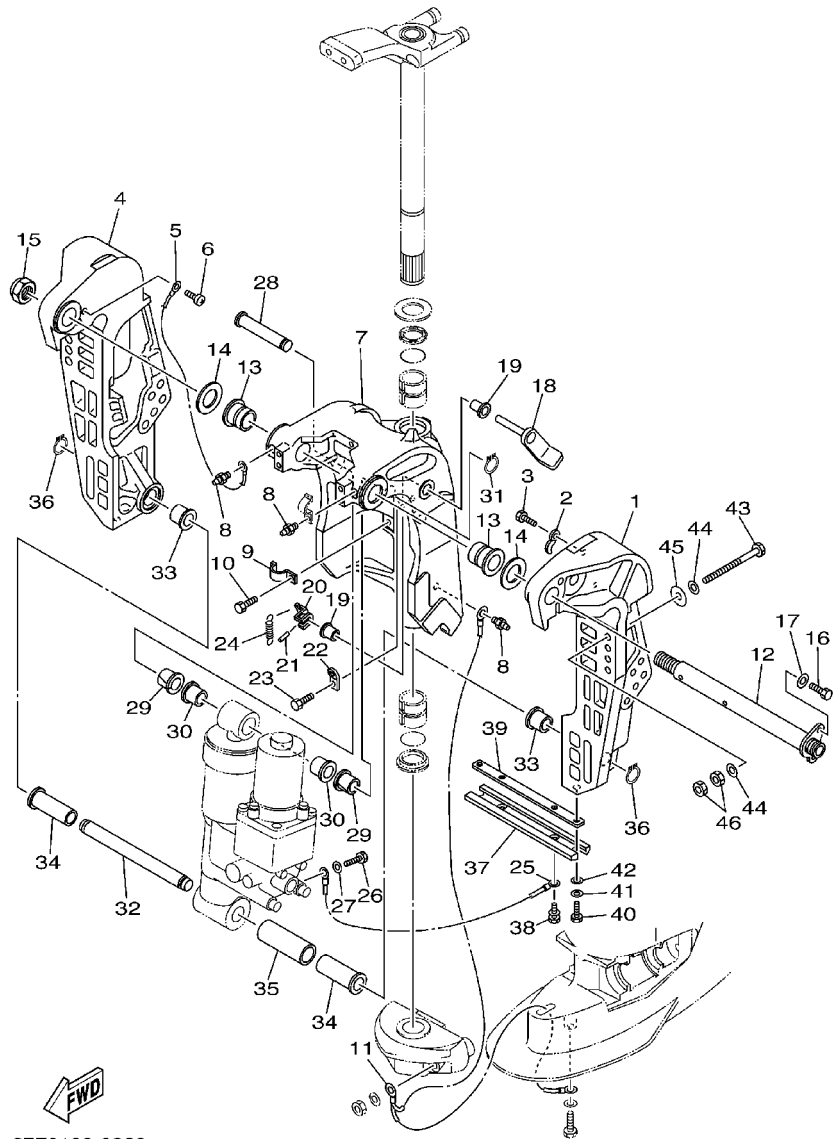


67F0100-0220

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67F-43111-00-4D	BRACKET, CLAMP PRESSE	1	1	
2	90465-10M77	CLAMP BRIDE	2	2	
3	97095-06010	BOLT BOULON	2	2	
4	67F-43112-00-4D	BRACKET, CLAMP PRESSE	1	1	
5	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1	
6	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	
7	67F-43311-10-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1	
8	93700-06M03	NIPPLE, GREASE PION	3	3	
9	90465-08M63	CLAMP BRIDE	1	1	
10	97095-06010	BOLT BOULON	1	1	
11	67F-82127-00	WIRE, LEAD 2 FIL 2	1	1	
12	64E-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1	
13	90386-25M31	BUSH DOUILLE	2	2	
14	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	2	
15	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	
16	97095-08020	BOLT BOULON	1	1	
17	92995-08100	WASHER RONDELLE	1	1	
18	67F-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1	
19	90386-10M16	BUSH DOUILLE	2	2	
20	67F-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	1	
21	91690-30020	PIN, SPRING AGRAFFE	1	1	
22	66T-43144-00	HOOK, SPRING CROCHET	1	1	
23	97095-06010	BOLT BOULON	1	1	
24	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	1	
25	67F-82148-00	WIRE, LEAD 4 FIL 4	1	1	
26	97095-06010	BOLT BOULON	1	1	
27	92995-06600	WASHER RONDELLE	1	1	

FIG. 22 BRACKET 1

SUPPORT 1

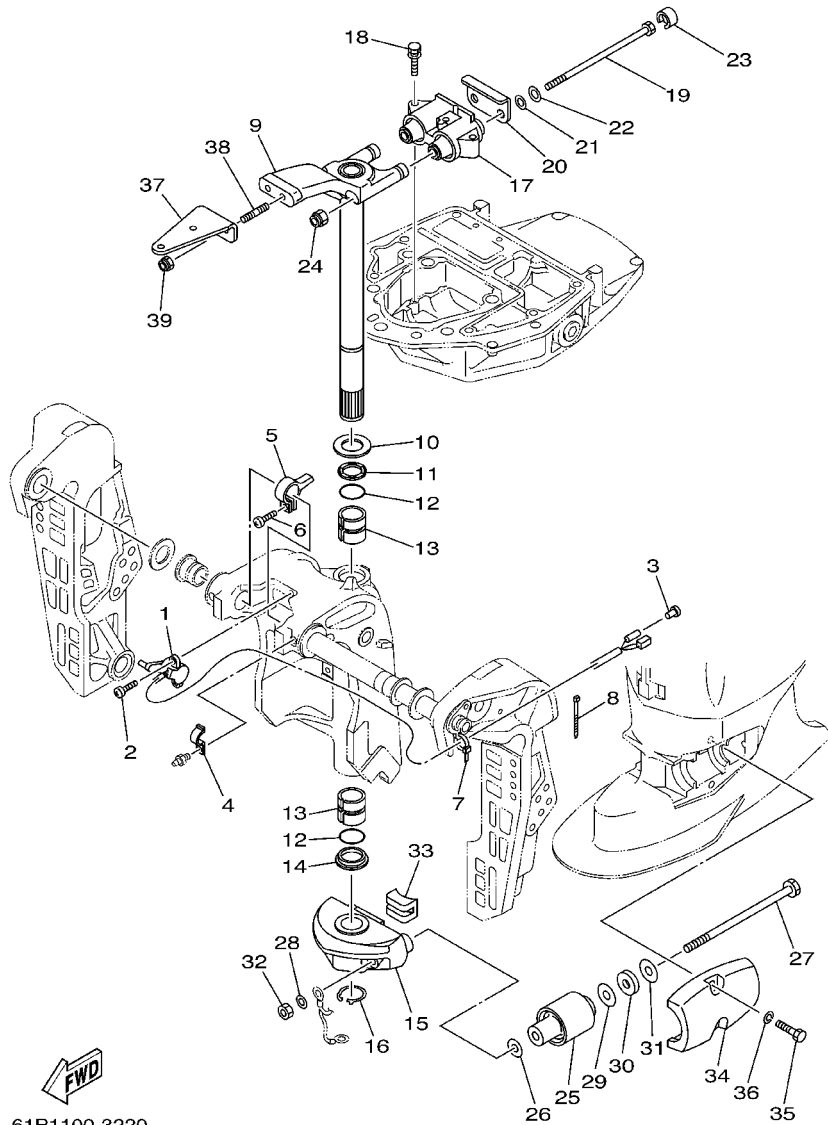


67F0100-0220

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
28	67F-43126-00	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1	
29	90386-18M35	BUSH DOUILLE	2	2	
30	90386-18M63	BUSH DOUILLE	2	2	
31	93410-18M05	CIRCLIP CLIPS	1	1	
32	67F-43818-00	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1	1	
33	90387-18M01	COLLAR COLLERETTE	2	2	
34	90386-18MA0	BUSH DOUILLE	2	2	
35	90387-22M01	COLLAR COLLERETTE	1	1	
36	93410-18M05	CIRCLIP CLIPS	2	2	
37	6H1-45251-03	ANODE ANODE	1	1	
38	90119-06M81	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
39	6H1-44526-00	PLATE PLAQUE	1	1	
40	97095-06016	BOLT BOULON	2	2	
41	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	
42	92995-06600	WASHER RONDELLE	2	2	
43	90101-12M03	BOLT (L:115MM) BOULON (L:115MM)	4	4	
44	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	8	
45	90201-12M05	WASHER, PLATE RONDELLE, PLATE	4	4	
46	95380-12600	NUT ECROU	8	8	

FIG. 23 BRACKET 2

SUPPORT 2

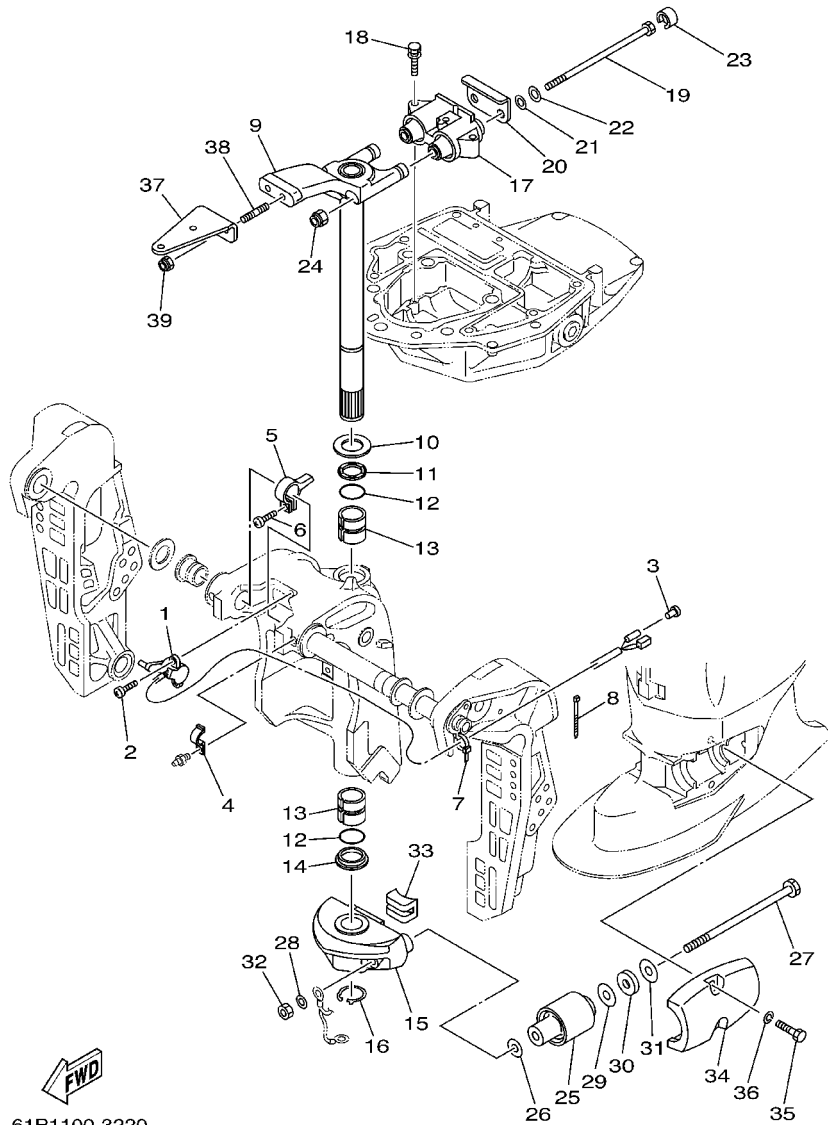


61P1100-3220

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	64E-83672-02	TRIM SENDER INCLINER RACCORD	1	1	
2	97885-06016	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	
3	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	1	
4	90465-08M63	CLAMP BRIDE	1	1	
5	64E-43139-02	CAM, TRIM SENDER VILEBREQUIN TRUM	1	1	
6	97780-60525	SCREW, TAPPING VIS, TETE BOMBEE	1	1	
7	90465-11M10	CLAMP BRIDE	1	1	
8	90465-11M10	CLAMP BRIDE	3	3	
9	67F-42510-10-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1	
10	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	1	
11	90386-30M78	BUSH DOUILLE	1	1	
12	93210-29M94	O-RING JOINT TORIQUE	2	2	
13	90386-30M77	BUSH DOUILLE	2	2	
14	90386-30M60	BUSH DOUILLE	1	1	
15	67F-44551-00-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	1	
16	93410-28M06	CIRCLIP CLIPS	1	1	
17	67F-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1	1	
18	97575-08445	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3	3	
19	90109-12M37	BOLT BOULON	2	2	
20	67F-44526-00	PLATE PLAQUE	1	1	
21	90201-12M16	WASHER, PLATE RONDELLE, PLATE	2	2	
22	90201-13M01	WASHER, PLATE RONDELLE, PLATE	2	2	
23	67F-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEUR	2	2	
24	95780-12300	NUT, FLANGE ECROU	2	2	
25	67F-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2	
26	90201-13M03	WASHER, PLATE RONDELLE, PLATE	2	2	
27	90109-12M97	BOLT BOULON	2	2	

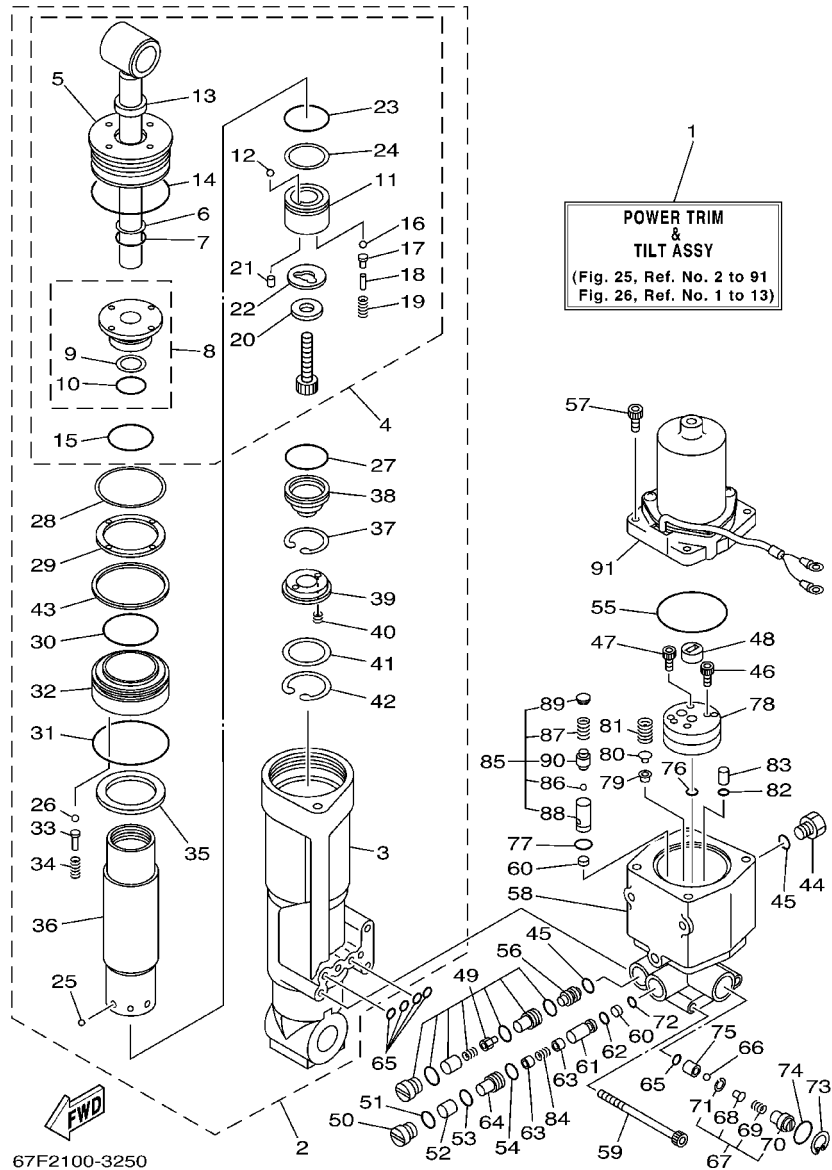
FIG. 23 BRACKET 2

SUPPORT 2



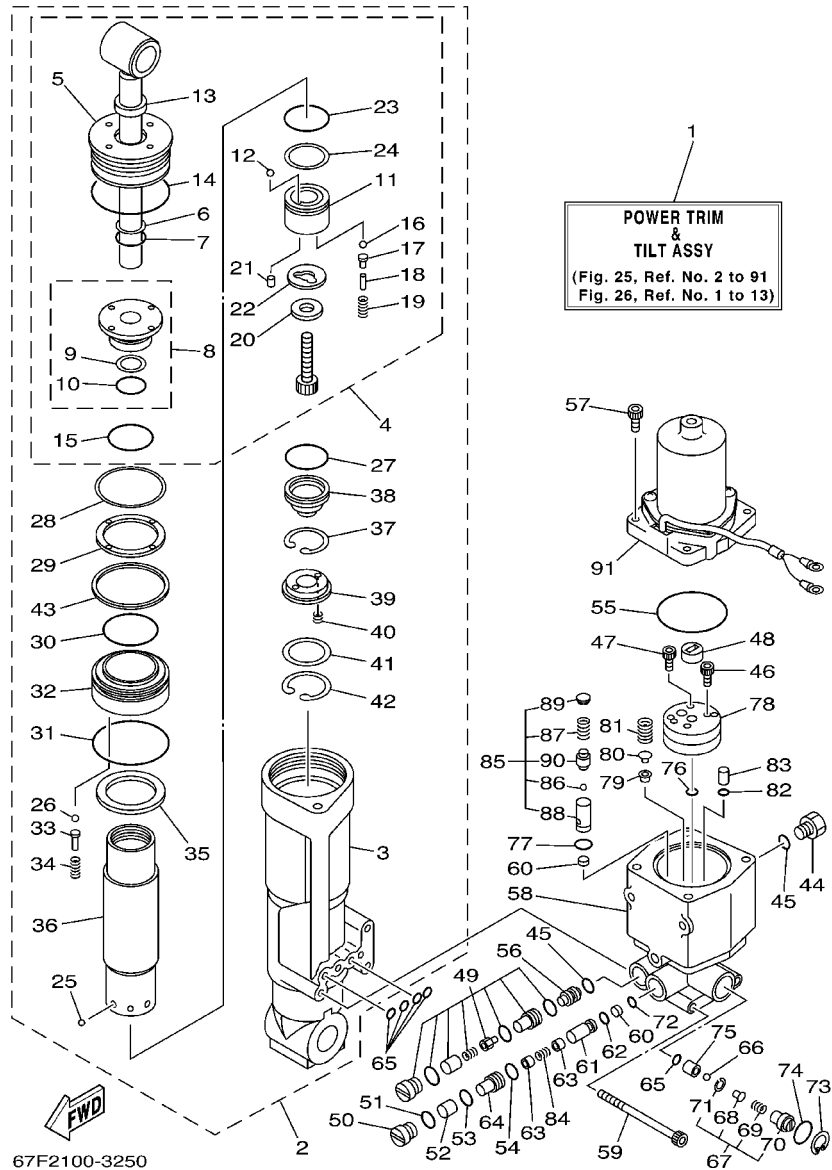
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EL	L	P	T	REMARKS REMARQUES
28	90201-12M16	WASHER, PLATE RONDELLE, PLATE	2	2			
29	90201-24M02	WASHER, PLATE RONDELLE, PLATE	2	2			
30	90202-25M04	WASHER, PLATE RONDELLE, PLATE	2	2			
31	90201-13M19	WASHER, PLATE RONDELLE, PLATE	2	2			
32	95380-12700	NUT ECROU	2	2			
33	67F-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	1	1			
34	67F-44553-00-4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEUR	2	2			
35	97075-10040	BOLT BOULON	4	4			
36	92995-10100	WASHER RONDELLE	4	4			
37	67F-48511-00-4D	HOOK, STEERING ATTACHE, DIRECTION	1	1			
38	90116-10175	BOLT, STUD GOUJON	2	2			
39	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2			

FIG. 25 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1



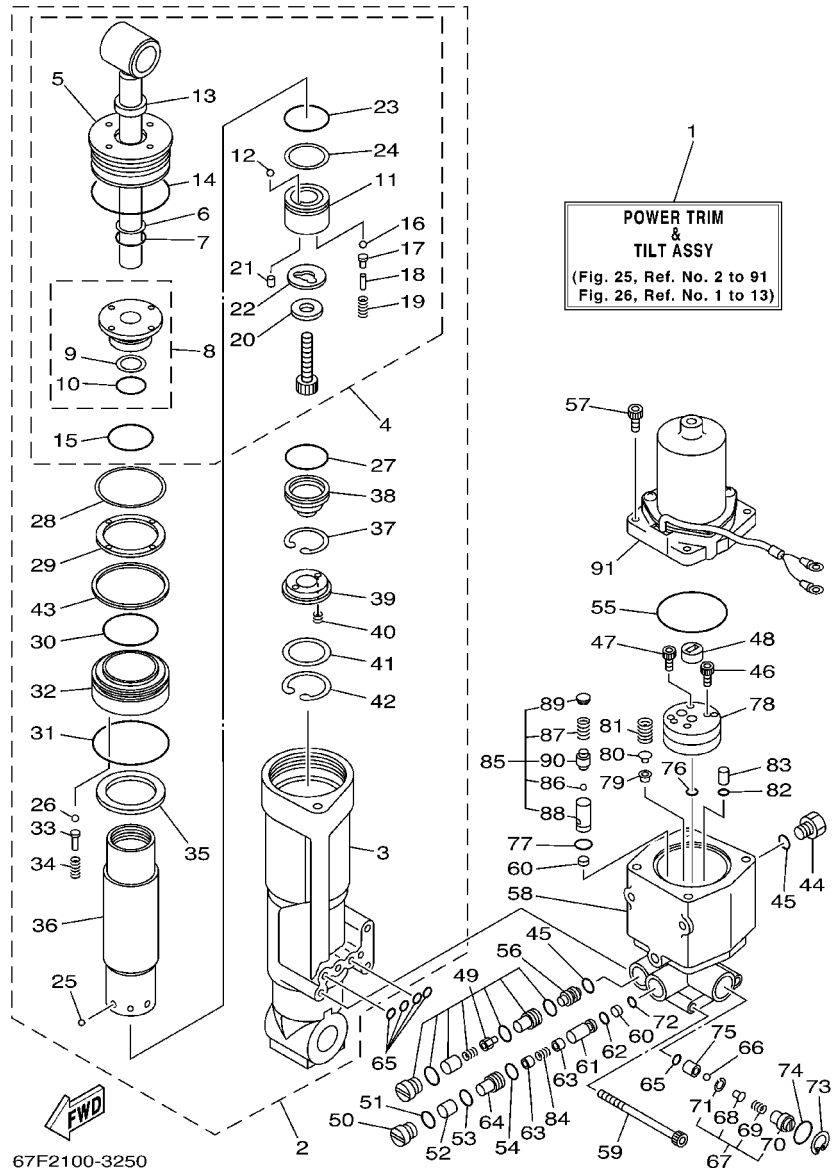
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67F-43800-03-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	1	
2	67F-43840-02	POWER TILT ASSY PUISSANCE INCLINER (ENS.)	1	1	
3	67F-4380K-00	.CYLINDER, TILT SUB ASSY .CYLINDRE	1	1	
4	67F-43810-01	.TILT PISTON SUB ASSY .INCLINER PISTON AUXILIAIRE(EN	1	1	
5	67F-43821-00	..SCREW, TRIM CYLINDER END ..VIS.	1	1	
6	6H1-43872-10	..RING, BACK UP ..RESSORT	1	1	
7	93210-18397	..O-RING ..JOINT TORIQUE	1	1	
8	67F-4380R-00	..CYLINDER END SUB ASSY ..CYLINDRE RACCORD (ENS.)	1	1	
9	6H1-43872-10	...RING, BACK UP ...RESSORT	1	1	
10	93210-18397	...O-RING ...JOINT TORIQUE	1	1	
11	67F-4385A-01	..PISTON, TILT ..PISTON	1	1	
12	93501-08001	..BALL ..BILLE	1	1	
13	6H1-43812-00	..SEAL, DUST ..JOINT	1	1	
14	67F-43861-00	..O-RING ..JOINT TORIQUE	1	1	
15	62X-43862-00	..O-RING ..JOINT TORIQUE	1	1	
16	93501-08001	..BALL ..BILLE	2	2	
17	65W-4386A-00	..PIN, ABSORBER VALVE ..GOUPILE, SOUPAPE	2	2	
18	688-4386F-00	..PIN, STRAIGHT ..RESSORT	2	2	
19	65W-43853-00	..SPRING, MAIN VALVE ..RESSORT	2	2	
20	67F-43893-00	..WASHER ..RONDELLE	1	1	
21	93602-07244	..PIN, DOWEL ..GOUJON	2	2	
22	67F-22435-00	..PLATE, VALVE 2 ..PLAQUE, CLAPET 2	1	1	
23	93210-29375	..O-RING ..JOINT TORIQUE	1	1	
24	62X-43871-00	..RING, BACK UP ..SEGMENT	1	1	
25	93503-16003	.BALL .BILLES	6	6	
26	93501-08001	.BALL .BILLE	5	5	
27	67F-43863-00	.O-RING .JOINT TORIQUE	1	1	

FIG. 25 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1



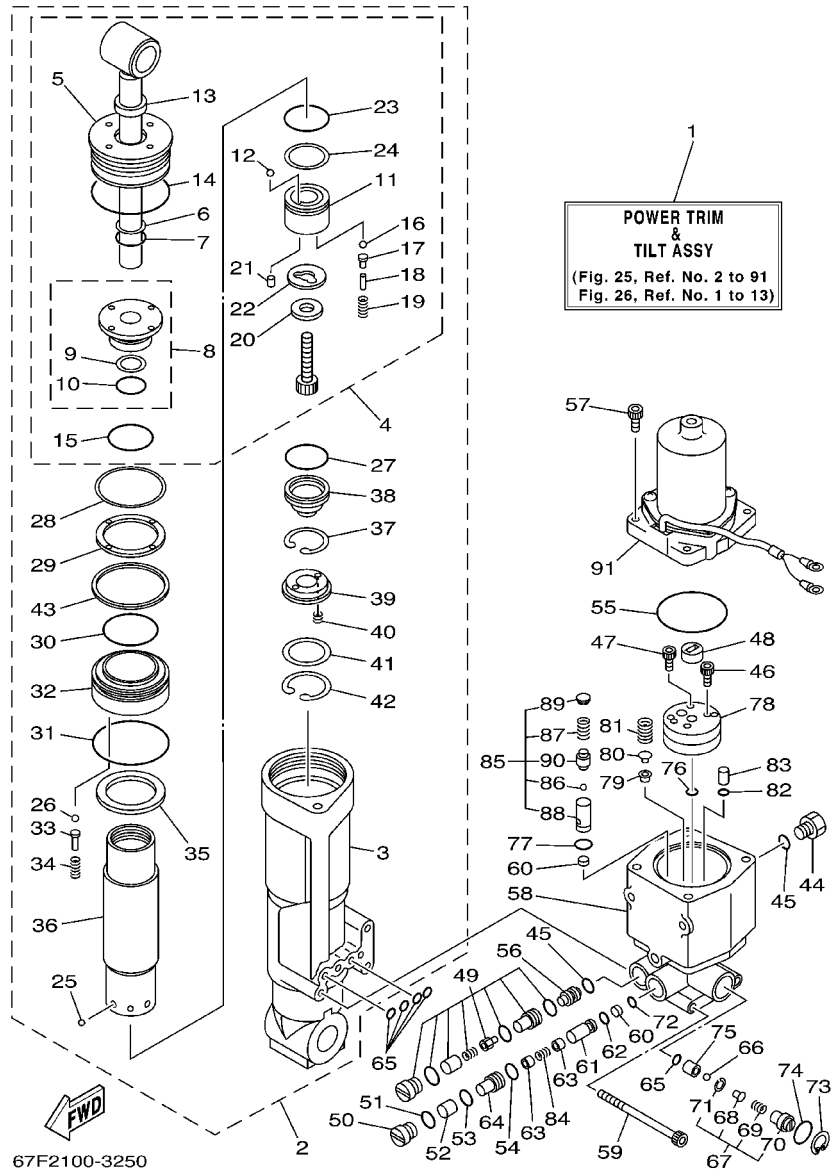
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT	REMARKS REMARQUES
28	67F-43899-00	.PLATE STOPPER .PLAQUETTE	1 1	
29	67F-43816-00	.FILTER 1 .FILTRE 1	1 1	
30	67F-43862-00	.O-RING .JOINT TORIQUE	1 1	
31	62X-43865-00	.O-RING .JOINT TORIQUE	1 1	
32	67F-4388A-00	.PISTON, TRIM .PISTON	1 1	
33	6T4-4386A-00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPAPE	5 5	
34	67F-43857-00	.SPRING, ABSORBER VALVE .RESSORT	5 5	
35	67F-4381J-00	.PLATE .PLAQUE	1 1	
36	67F-22471-01	.CYLINDER, SHOCK ABSORBER .CYLINDRE, AMORTISSEUR	1 1	
37	67F-43875-00	.RING, SNAP .RESSORT	1 1	
38	67F-4381B-00	.FREE PISTON SUB ASSY .PISTON AUXILIAIRE (ENS.)	1 1	
39	62X-43899-00	.PLATE STOPPER .PLAQUETTE	1 1	
40	62X-4384H-00	.SPRING .RESSORT	2 2	
41	1UF-22434-00	.PLATE, VALVE 1 .PLATEAU, SOUPAPE 1	1 1	
42	62X-43875-00	.RING, SNAP .RESSORT	1 1	
43	67F-43871-00	.RING, BACK UP .SEGMENT	1 1	
44	6H1-43829-00	PLUG, RESERVOIR BOUCHON	1 1	
45	93210-09165	O-RING JOINT TORIQUE	2 2	
46	91318-06035	BOLT BOULON	3 3	
47	91318-06020	BOLT BOULON	1 1	
48	6H1-43831-10	CONNECTOR, SHAFT RACCORD	1 1	
49	67F-43802-00	VALVE SUB ASSY CLAPET AUXILIAIRE (ENS.)	2 2	
50	67F-4382F-00	ADAPTOR 3 ADAPTEUR 3	1 1	
51	6H1-43866-00	O-RING JOINT TORIQUE	1 1	
52	67F-43817-00	FILTER 2 FILTRE 2	1 1	
53	93210-10M74	O-RING JOINT TORIQUE	1 1	
54	6H1-43867-00	O-RING JOINT TORIQUE	1 1	

FIG. 25 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1



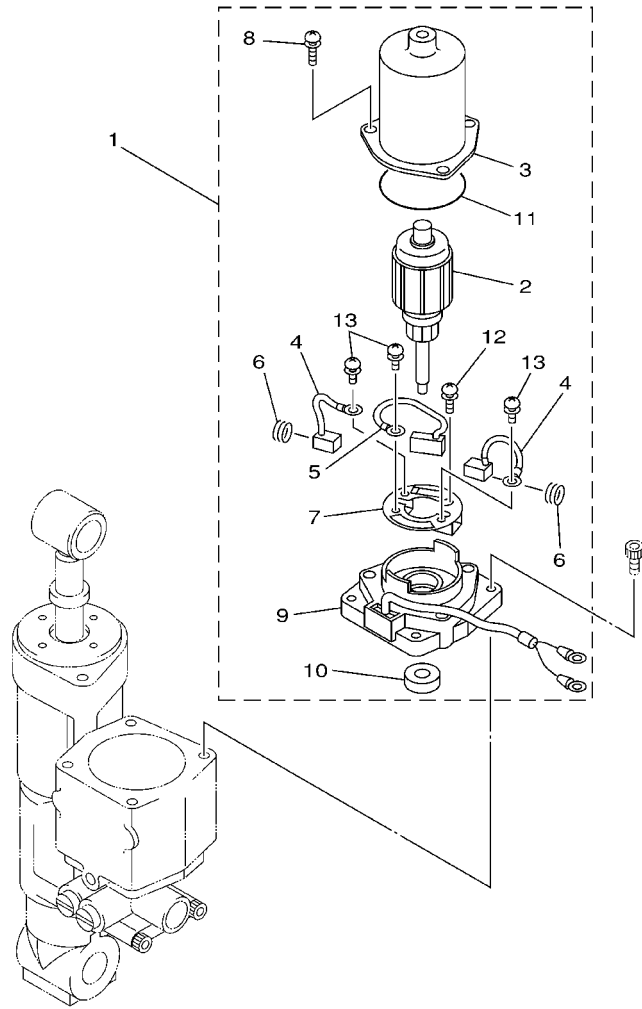
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
55	62X-43865-00	O-RING JOINT TORIQUE	1	1	
56	62X-43841-00	PISTON, SHUTTLE PISTON	1	1	
57	65W-43888-00	BOLT, SOCKET BOULON	4	4	
58	67F-43825-03	HOUSING, TRIM & TILT CARTER	1	1	
59	62X-43878-00	BOLT, SOCKET BOULON	3	3	
60	6H1-43816-00	FILTER 1 FILTRE 1	2	2	
61	67F-43851-00	SEAT, RELIEF VALVE SIEGE	1	1	
62	93210-07003	O-RING JOINT TORIQUE	1	1	
63	67F-43808-00	SEAT VALVE COMP. 1 SIEGE VALVE COMP. 1	2	2	
64	67F-4382G-00	SCREW, VALVE SEAT VIS, JEU_DE_POINTEAUX	1	1	
65	93210-064A5	O-RING JOINT TORIQUE	5	5	
66	93505-32038	BALL BILLE ROULEMENT	1	1	
67	61A-43860-20	MANUAL VALVE SUB-ASSY SOUPAPE, MANUEL (ENS.)	1	1	
68	61A-43848-00	.ROD, MANUAL RELEASE .TIGE	1	1	
69	61A-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1	1	
70	61A-43845-00	.SCREW, MANUAL RELEASE .VIS	1	1	
71	61A-43875-00	.RING, SNAP .RESSORT	1	1	
72	93210-06100	O-RING JOINT TORIQUE	1	1	
73	6H1-43875-00	RING, SNAP RESSORT	1	1	
74	93210-18397	O-RING JOINT TORIQUE	1	1	
75	61A-43847-00	SEAT, MANUAL VALVE SIEGE	1	1	
76	65W-43862-00	O-RING JOINT TORIQUE	2	2	
77	93210-11368	O-RING JOINT TORIQUE	1	1	
78	67F-43830-00	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1	1	
79	6H1-4384F-10	SEAL, MAIN VALVE JOINT	1	1	
80	6H1-43844-10	PIN, VALVE SUPPORT GOUPILLE	1	1	
81	6H1-43856-10	SPRING, DOWN RELIEF RESSORT	1	1	

FIG. 25 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EL	LPT	REMARKS REMARQUES
82	65W-43861-00	O-RING JOINT TORIQUE	2	2	
83	65W-43817-00	FILTER 2 FILTRE 2	2	2	
84	67F-4385H-00	SPRING, SEAL RESSORT	1	1	
85	67F-43850-00	VALVE SUB ASSY CLAPET AUXILIAIRE (ENS.)	1	1	
86	93501-08001	.BALL .BILLE	1	1	
87	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	1	
88	67F-43895-00	.SEAT, RELIEF VALVE .SIEGE	1	1	
89	67F-43843-00	.SCREW, VALVE LOCK .VIS	1	1	
90	67F-4386A-00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPAPE	1	1	
91	67F-43880-00	MOTOR ASSY MOTEUR (ENS.)	1	1	REFER TO FIG.26

FIG. 26 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2



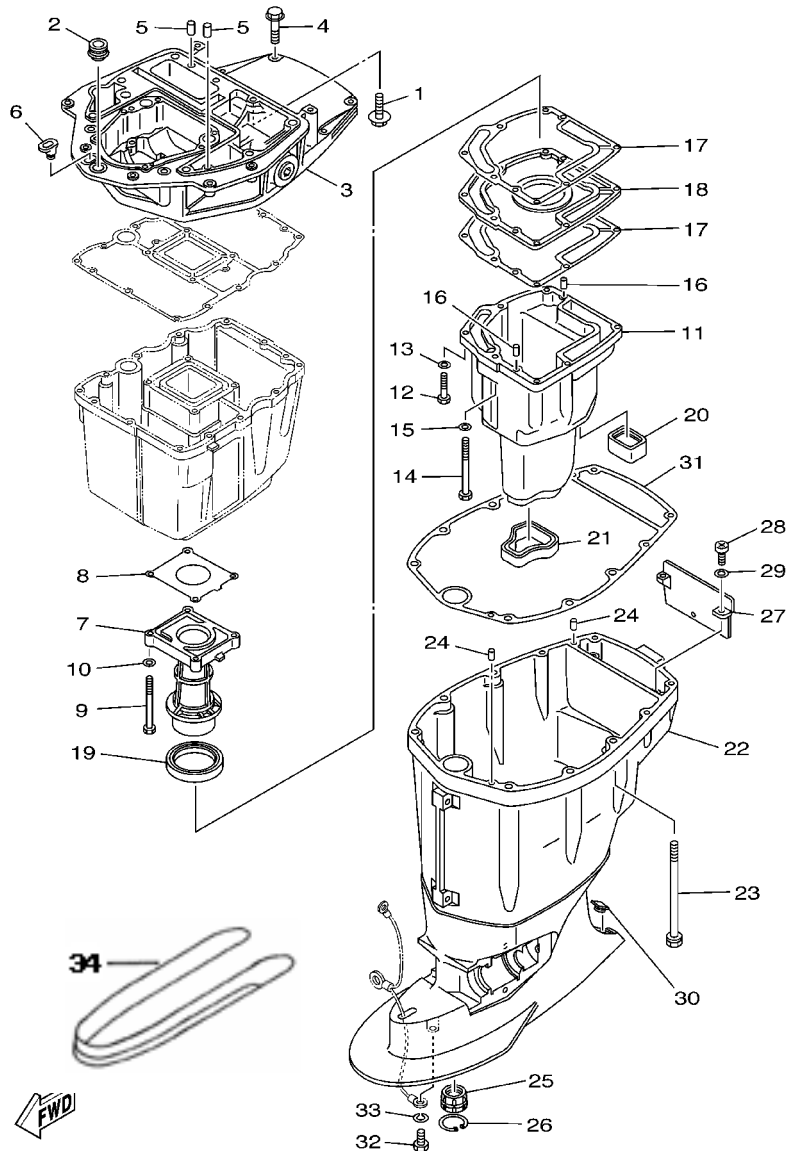
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67F-43880-00	MOTOR ASSY MOTEUR (ENS.)	1	1	
2	67F-43805-00	.ARMATURE ASSY .INDUIT (ENS.)	1	1	
3	67F-43804-00	.STATOR ASSY .STATOR (ENS.)	1	1	
4	67F-43891-00	.BRUSH 1 .BALAI 1	2	2	
5	67F-82181-00	.CIRCUIT BREAKER COMP. .RUPTEUR COMPLET	1	1	
6	67F-4386K-00	.SPRING, BRUSH .RESSORT, BALAI	2	2	
7	67F-4380F-00	.PLATE, BRUSH HOLDER .PLAQUE	1	1	
8	67F-43886-00	.BOLT .BOULON	3	3	
9	67F-43881-00	.FRAME, END .BATI	1	1	
10	67F-43882-00	.OIL SEAL .JOINT SPL	1	1	
11	67F-43896-00	.O-RING .JOINT TORIQUE	1	1	
12	67F-43887-00	.BOLT, THROUGH .BOULON	1	1	
13	67F-43879-00	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	3	3	



67G0010-9240

FIG. 27 UPPER CASING

FOURREAU

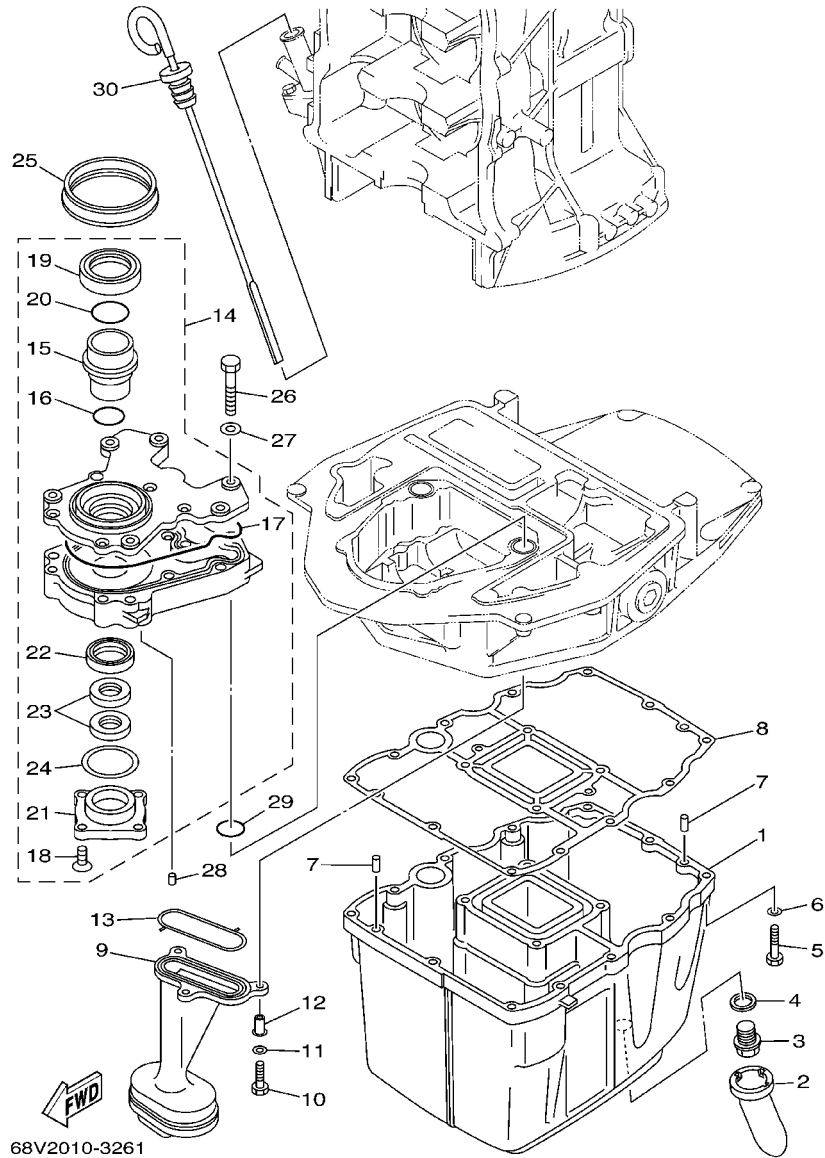


67F2300-3270

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	90119-08M58	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
2	67F-42724-00	GROMMET PASSE-FIL	1	1	
3	67F-41137-02-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1	
4	97575-08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4	4	
5	93608-16M16	PIN, DOWEL AXE	2	2	
6	6G1-42727-00	GROMMET PASSE-FIL	1	1	
7	67F-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1	
8	67F-41133-A1	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	1	
9	97075-06070	BOLT BOULON	4	4	
10	92995-06600	WASHER RONDELLE	4	4	
11	67F-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	1	
12	97075-06030	BOLT BOULON	6	6	
13	92995-06600	WASHER RONDELLE	6	6	
14	97075-06050	BOLT BOULON	1	1	
15	92995-06600	WASHER RONDELLE	1	1	
16	93606-19M23	PIN, DOWEL GOUPILLE	2	2	
17	67F-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	2	2	
18	67F-45181-00-5B	PLATE PLAQUETTE	1	1	
19	67F-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1	1	
20	67F-45127-00	SEAL JOINT	1	1	
21	67F-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1	
22	67F-45111-10-4D	CASING, UPPER FOURREAU	1	1	
23	90119-10M08	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	
24	93608-16M16	PIN, DOWEL AXE	2	2	
25	67F-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	1	
26	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1	1	
27	67F-45151-00	COVER, UPPER CASING CAPUCHON, FOURREAU	1	1	

FIG. 28 OIL PAN

VENTILATEUR D'HUILE

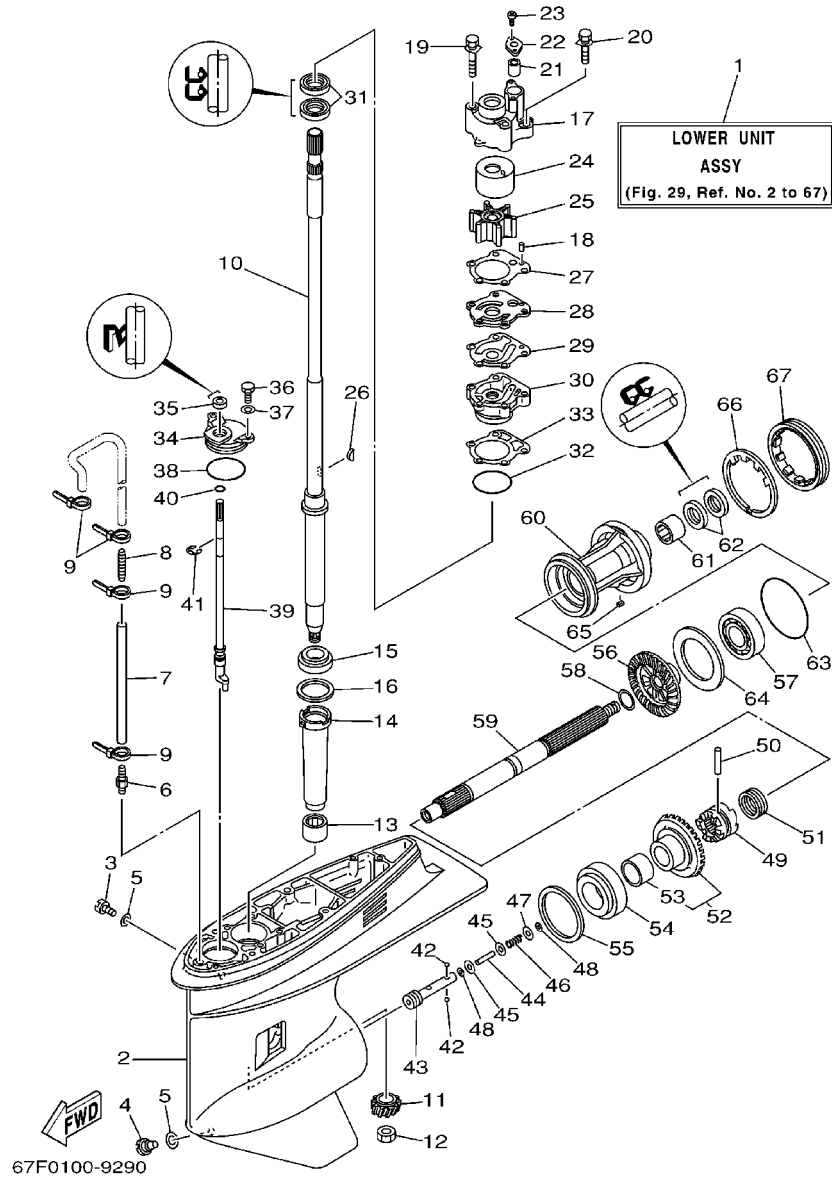


68V2010-3261

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT	REMARKS REMARQUES
1	67F-15311-01-5B	OIL PAN VENTILATEUR D'HUILE	1 1	
2	67F-15316-00	DAMPER 1 AMORTISSEUR 1	1 1	
3	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1 1	
4	90430-14M09	GASKET JOINT	1 1	
5	97075-06025	BOLT BOULON	12 12	
6	92995-06600	WASHER RONDELLE	12 12	
7	93606-12019	PIN, DOWEL GOUPILLE	2 2	
8	68V-15312-00	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1 1	
9	67F-13411-00	STRAINER, OIL FILTRE, HUILE	1 1	
10	97027-06025	BOLT BOULON	3 3	
11	92907-06600	WASHER, PLATE RONDELLE	3 3	
12	90387-06M64	COLLAR COLLERETTE	3 3	
13	67F-13415-00	SEAL, OIL STRAINER JOINT, FILTRE A HUILE	1 1	
14	67F-13300-10	OIL PUMP ASSY POMPE A HUILE COMPLET	1 1	
15	67F-13314-02	.SHAFT, PUMP .AXE DE POMPE	1 1	
16	67F-13473-01	.O-RING .JOINT TORIQUE	1 1	
17	67F-13329-00	.GASKET, PUMP COVER .JOINT, COUVERCLE DE POMPE	1 1	
18	67F-13495-00	.SCREW .VIS	1 1	
19	67F-13119-01	.OIL SEAL .JOINT SPY	1 1	
20	67F-13769-00	.O-RING .JOINT TORIQUE	1 1	
21	67F-13914-00	.HOUSING, PUMP .CORPS, POMPE	1 1	
22	67F-13631-03	.OIL SEAL .JOINT SPY	1 1	
23	67F-13149-00	.OIL SEAL .JOINT SPY	2 2	
24	67F-13339-00	.GASKET, PUMP COVER .BAINT, COUVERCLE DE POME	1 1	
25	67F-13338-00	SEAL JOINT	1 1	
26	97095-06045	BOLT BOULON	6 6	
27	92995-06600	WASHER RONDELLE	6 6	

FIG. 29 LOWER CASING. DRIVE 1

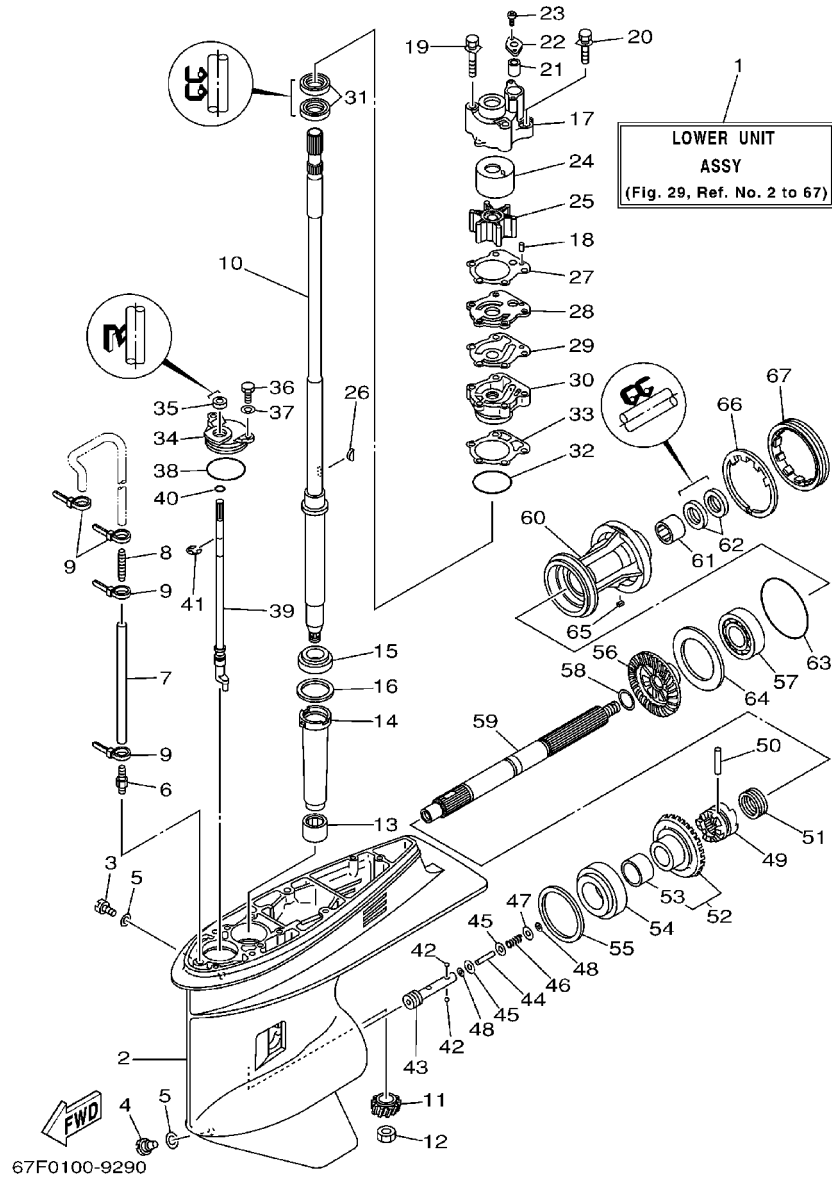
BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67F-45300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1	L
2	67F-45301-00-4D	CASING, LOWER BEQUILLE	1	1	
3	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	
4	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1	1	
5	90430-08020	GASKET JOINT	2	2	
6	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	1	
7	90445-07M31	HOSE (L200) DURITE (L200)	1	1	L
8	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	1	
9	90465-11M10	CLAMP BRIDE	4	4	
10	67F-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1	L
11	67F-45551-00	PINION PIGNON D'ATTAQUE	1	1	
12	90170-16M01	NUT ECROU	1	1	
13	93315-325W4	BEARING ROULEMENT	1	1	
14	688-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1	
15	93332-000U3	BEARING ROULEMENT	1	1	
16	688-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	UR
	688-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	UR
	688-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	UR
	688-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	UR
	688-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	UR
	688-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	UR
	688-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	UR
17	67F-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	
18	93604-10M03	PIN, DOWEL CLAVETTE	2	2	
19	90119-08M87	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
20	90119-08M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
21	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	

FIG. 29 LOWER CASING. DRIVE 1

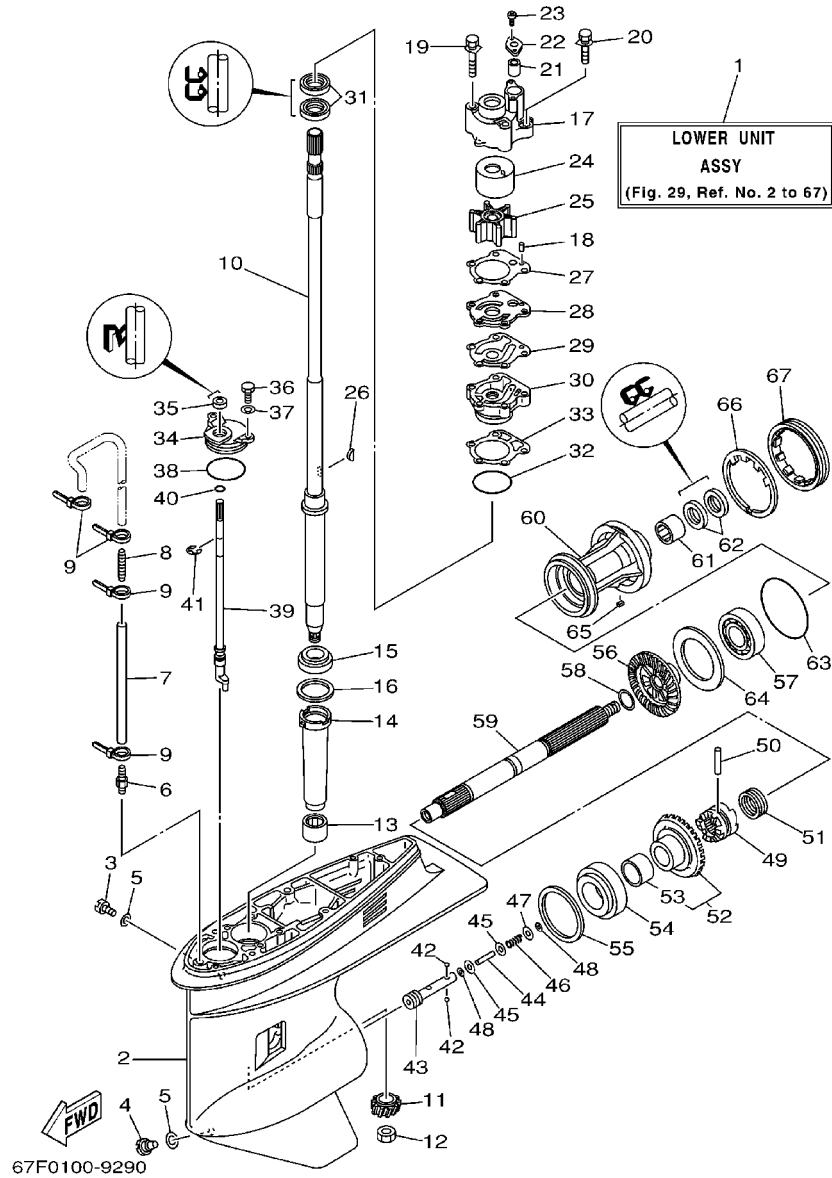
BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
22	90480-19M06	GROMMET PASSE-FIL	1	1	
23	97780-40512	SCREW, TAPPING VIS, TETE BOMBEE	2	2	
24	67F-44322-00	INSERT, CARTRIDGE CUVETTE	1	1	
25	67F-44352-00	IMPELLER TURBINE	1	1	
26	90280-04M04	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	
27	688-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1	
28	67F-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1	
29	688-44324-A0	GASKET, CARTRIDGE JOINT	1	1	
30	688-44341-01-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	
31	93101-25M03	OIL SEAL JOINT SPY	2	2	
32	93210-46044	O-RING JOINT TORIQUE	1	1	
33	688-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1	
34	688-45321-00	PLATE PLAQUETTE	1	1	
35	93106-09014	OIL SEAL JOINT SPY	1	1	
36	97095-06016	BOLT BOULON	2	2	
37	92995-06600	WASHER RONDELLE	2	2	
38	93210-49046	O-RING JOINT TORIQUE	1	1	
39	67F-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	1	
40	93210-07003	O-RING JOINT TORIQUE	1	1	
41	99001-08600	CIRCLIP CIRCLIP	1	1	
42	93503-16003	BALL BILLES	2	2	
43	67F-45634-00	SLIDE, SHIFT CONTRE-POUSSOIR	1	1	
44	6H1-45668-00	SHAFT, FREE AXE	1	1	
45	6H1-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBAYAGE	2	2	
46	90501-12M48	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	
47	90201-03313	WASHER, PLATE RONDELLE, PLATE	1	1	
48	90183-02M03	NUT, SPRING ECROU, RESSORT	2	2	

FIG. 29 LOWER CASING. DRIVE 1

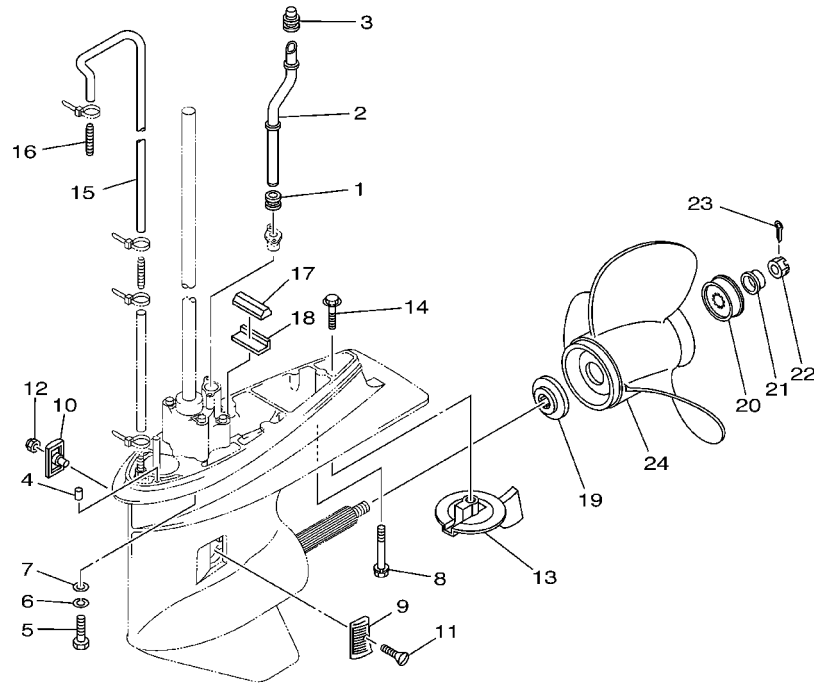
BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT	REMARKS REMARQUES
49	67F-45631-00	CLUTCH, DOG CRABOT	1 1	
50	90250-07M02	PIN, STRAIGHT GOUPILLE, DROITE	1 1	
51	688-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1 1	
52	67F-45560-00	GEAR PIGNON	1 1	
53	93317-322V0	.BEARING .PIECE	1 1	
54	93332-000UD	BEARING ROULEMENT	1 1	
55	688-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1 1	UR
	688-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1 1	UR
	688-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1 1	UR
	688-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1 1	UR
	688-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1 1	UR
	688-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 1	UR
	688-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 1	UR
56	67F-45571-00	GEAR PIGNON	1 1	
57	93306-207U0	BEARING ROULEMENT	1 1	
58	90201-25M05	WASHER, PLATE RONDELLE, PLATE	1 1	
59	67F-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1 1	
60	67F-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1 1	
61	93317-325U0	BEARING PIECE	1 1	
62	93101-25M03	OIL SEAL JOINT SPY	2 2	
63	93210-86M39	O-RING JOINT TORIQUE	1 1	
64	67F-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1 1	
65	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1 1	
66	688-45383-02	WASHER, CLAW FREIN D'ECROU	1 1	
67	688-45384-00	NUT ECROU	1 1	

FIG. 30 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

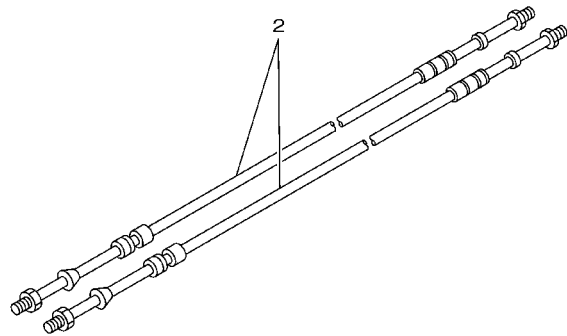
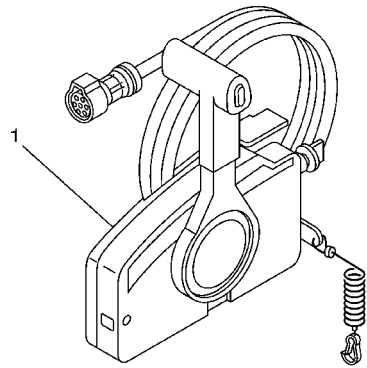


67F0010-9230

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	1	
2	67F-44361-10	TUBE, WATER TUBE D'EAU	1	1	L
3	67F-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	
4	93606-12019	PIN, DOWEL GOUVILLE	2	2	
5	97075-10040	BOLT BOULON	4	4	
6	92995-10100	WASHER RONDELLE	4	4	
7	92995-10600	WASHER RONDELLE	4	4	
8	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	
9	6H1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	
10	6H1-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	
11	90151-05M00	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1	
12	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	
13	67F-45371-00	TAB-TRIM ANODE DERIVE	1	1	
14	90105-10M67	BOLT, FLANGE BOULON	1	1	
15	90445-07ME0	HOSE (L1220) DURITE (L1220)	1	1	
16	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	1	
17	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1	
18	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1	
19	688-45987-01	SPACER ENTRETOISE	1	1	
20	67F-45997-00	SPACER ENTRETOISE	1	1	
21	90389-25M00	BUSH DOUILLE	1	1	
22	90171-16011	NUT, CASTLE ECROU, CRENELE	1	1	
23	91490-40025	PIN, COTTER GOUVILLE	1	1	
24	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1	1	UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1	1	UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1	1	UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1	1	UR

FIG. 33 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

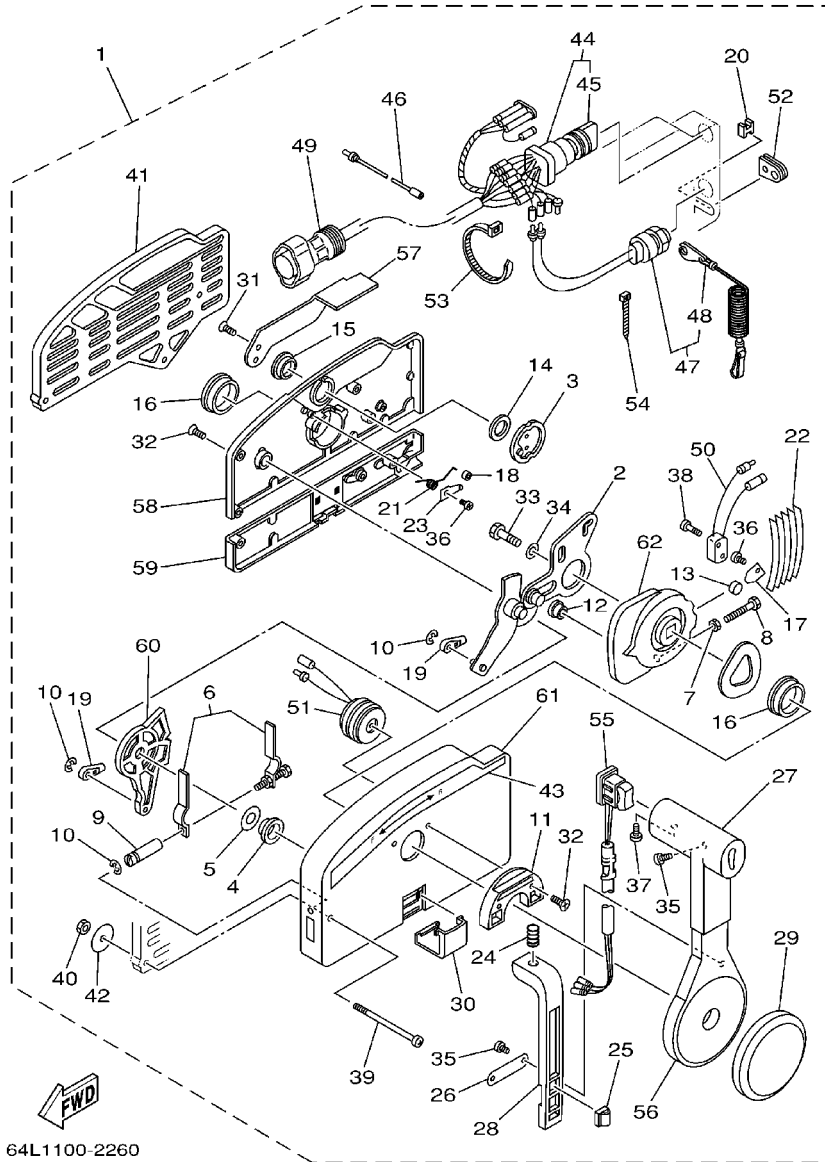


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EL	LPT	REMARKS REMARQUES
1	703-48205-17	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1	1	AP WITH PT/T SW.
2	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2	2	UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F CABLE, COMMANDE A DISTANCE:16F	2	2	UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F CABLE, COMMANDE A DISTANCE:17F	2	2	UR
	701-48320-40	CABLE, REMOTE CONTROL L=19F CABLE, COMMANDE A DISTANCE:19F	2	2	UR
	701-48350-00	CABLE, REMOTE CONTROL L=21F CABLE, COMMANDE A DISTANCE:21F	2	2	UR

 67M0100-8280

FIG. 34 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

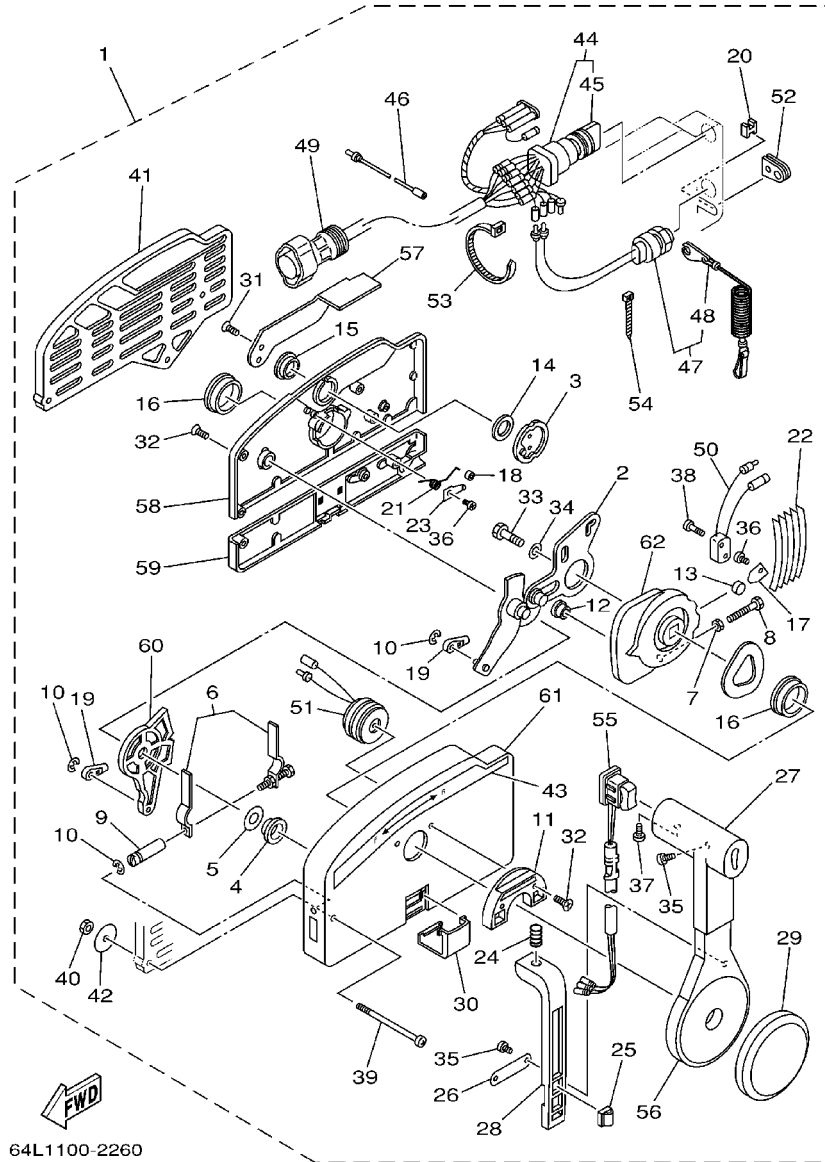


64L1100-2260

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EL	LPT	REMARKS REMARQUES
1	703-48205-17	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1	1	AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1	1	
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1	1	
4	703-48235-00	.BUSHING .COUSSINET	1	1	
5	703-48268-00	.SPACER .ENTRETOISE	1	1	
6	703-48264-00	.THROTTLE, FRICTION .ACCELERATION	1	1	
7	95380-05600	.NUT .ECROU	1	1	
8	97380-05025	.BOLT .BOULON, HEXAGONAL	1	1	
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1	1	
10	93430-06024	.CIRCLIP .CLIPS	3	3	
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1	1	
12	703-48252-00	.ROLLER, CAM .POULIE	1	1	
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1	1	
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1	1	
15	703-48243-00	.BUSHING .COUSSINET	1	1	
16	703-48236-00	.BUSHING 1 .POULIE	2	2	
17	703-48189-00	.RETAINER .FLASQUE	1	1	
18	703-48234-00	.ROLLER, DETENT .POULIE	1	1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2	2	
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1	1	
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1	1	
22	703-48238-00	.SPRING, DETENT .RESSORT	5	5	
23	703-48246-00	.SPACER .ENTRETOISE	1	1	
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1	1	
25	703-82594-00	.CLAMP .BRIDE	1	1	WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1	1	
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1	1	SINGLE

FIG. 34 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

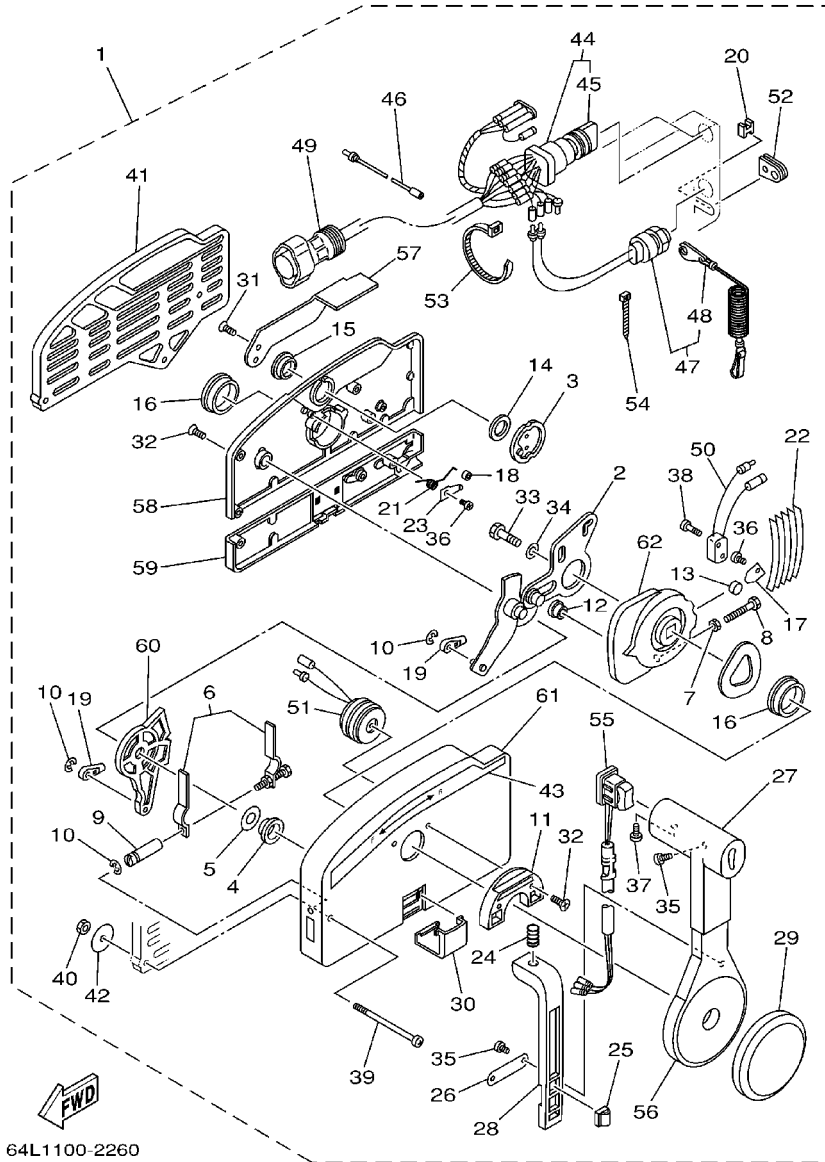


64L1100-2260

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1	1	
29	703-48225-00	.COVER .COUVERCLE	1	1	
30	703-48219-00	.COVER, LEAD .COUVERCLE	1	1	
31	703-48281-00	.SCREW .VIS	2	2	
32	703-48282-00	.SCREW .VIS	7	7	
33	97380-08030	.BOLT .BOULON, HEXAGONAL	1	1	
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1	1	
35	98580-04010	.SCREW, PAN HEAD .VIS	3	3	
36	98580-04006	.SCREW, PAN HEAD .VIS	2	2	
37	98580-05010	.SCREW, PAN HEAD .VIS	1	1	
38	98580-03015	.SCREW, PAN HEAD .VIS	2	2	
39	703-48291-10	.SCREW (M6) .VIS (M6)	3	3	
40	95380-06600	.NUT, HEXAGON .ECROU	3	3	
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1	1	SINGLE
42	701-48287-00	.WASHER .RONDELLE	3	3	
43	703-48215-00	.GRAPHIC .ADHESIF	1	1	
44	703-82510-43	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1	1	
45	703-82577-00	.CAP, KEY .CABOCHON	1	1	
46	703-82531-00	.WIRE, LEAD .FIL	1	1	
47	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1	1	
48	682-82556-00	.STOPPER .PLAQUETTE	1	1	
49	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU DE FILS	1	1	L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1	1	
51	703-83383-02	.BUZZER .RONFLEUR	1	1	
52	703-48284-00	.GROMMET .PASSE-FIL	1	1	
53	703-82591-00	.BAND .COLLIER	1	1	
54	703-82592-00	.BAND .COLLIER	1	1	

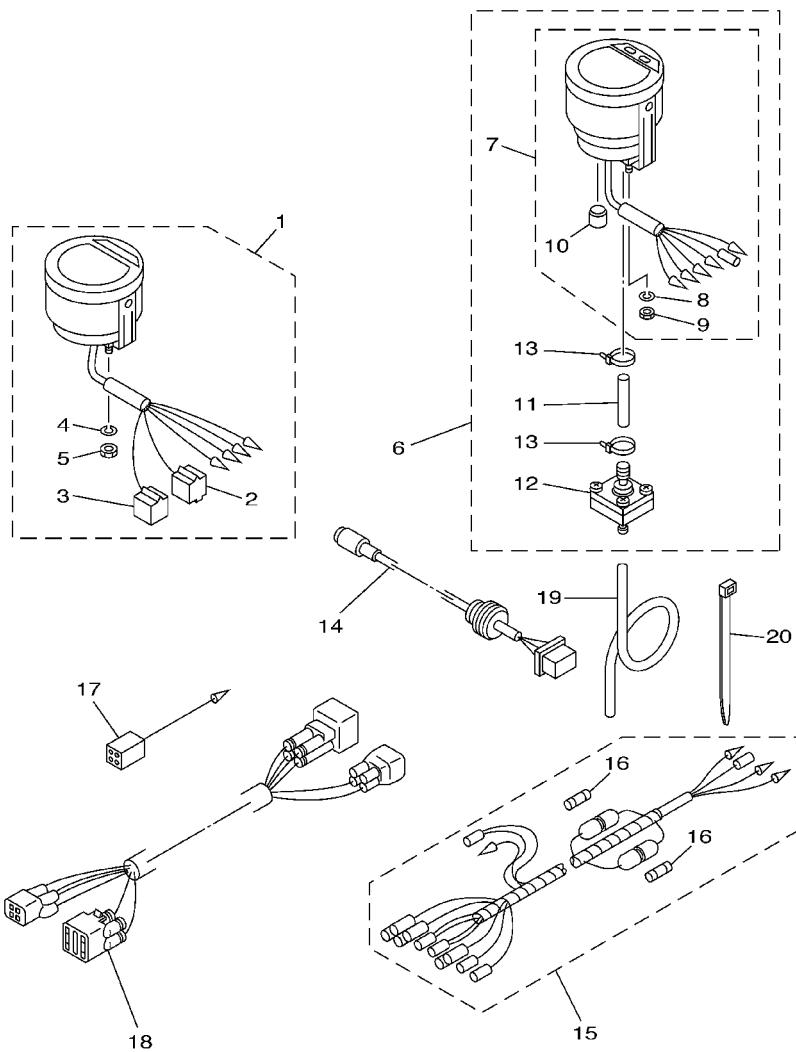
FIG. 34 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE



64L1100-2260

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EL	LPT	REMARKS REMARQUES
55	703-82563-02	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR	1	1	WITH PT/T SW.
56	703-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE	1	1	
57	703-48152-00	.KNOB, FREE ACCEL. .BOUTON	1	1	
58	703-48212-00	.BACK PLATE 1 .PLAQUETTE 1	1	1	
59	703-48213-00	.BACK PLATE 2 .PLAQUETTE 2	1	1	
60	703-48271-00	.ARM, SHIFT .BRAS	1	1	
61	703-48211-01	.HOUSING,1 .CORPS	1	1	
62	703-48232-00	.GEAR .PIGNON	1	1	



61A1700-2290

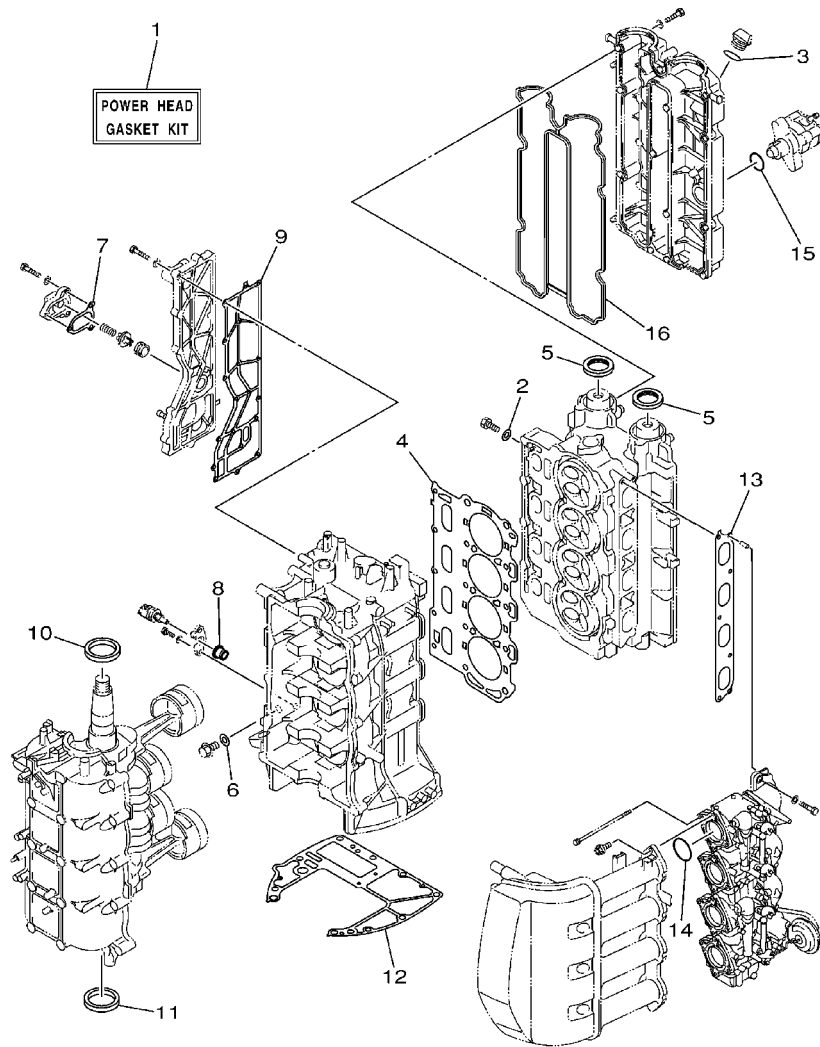
FIG. 35 METER

COMPTEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT	REMARKS REMARQUES
1	6Y5-8350T-02	TACHOMETER ASSY COMPTE-TOURS CPLT	1 1	AP
2	9E450-04433	.CONNECTOR .CONNECTEUR	1 1	M-4-W
3	9E450-04533	.CONNECTOR .CONNECTEUR	1 1	F-4-W
4	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2 2	
5	95380-04600	.NUT .ECROU	2 2	
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY TACHYMETRE NUMERIQUE CPLT.	1 1	AP
7	6Y5-83570-S5	.SPEEDOMETER ASSY .COMPTEUR DE VITESSE CPLT	1 1	
8	92990-04100	..WASHER, SPRING ..RONDELLE, GROWER	2 2	
9	95380-04600	..NUT ..ECROU	2 2	
10	6Y5-83533-T2	.GROMMET ..RONDELLE CAOUTCHOU	1 1	
11	6Y5-83557-31	.TUBE .TUBE	1 1	
12	6Y5-83728-00	.CONNECTOR ASSY .CONNEXION COMPLET	1 1	
13	90465-11M10	.CLAMP .BRIDE	2 2	
14	6Y5-87122-S0	CORD ASSY 1 COPDON COMPLET	1 1	AP
15	6Y5-83553-M0	WIRE, LEAD FIL	1 1	AP
16	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)	2 2	
17	6Y5-82117-00	WIRE, LEAD (BLACK) FIL (NOIR)	1 1	AP
18	68F-82553-80	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1 1	AP
19	6Y5-83557-10	TUBE (8M) TUBE (8M)	1 1	AP
20	90465-11M10	CLAMP BRIDE	2 2	AP

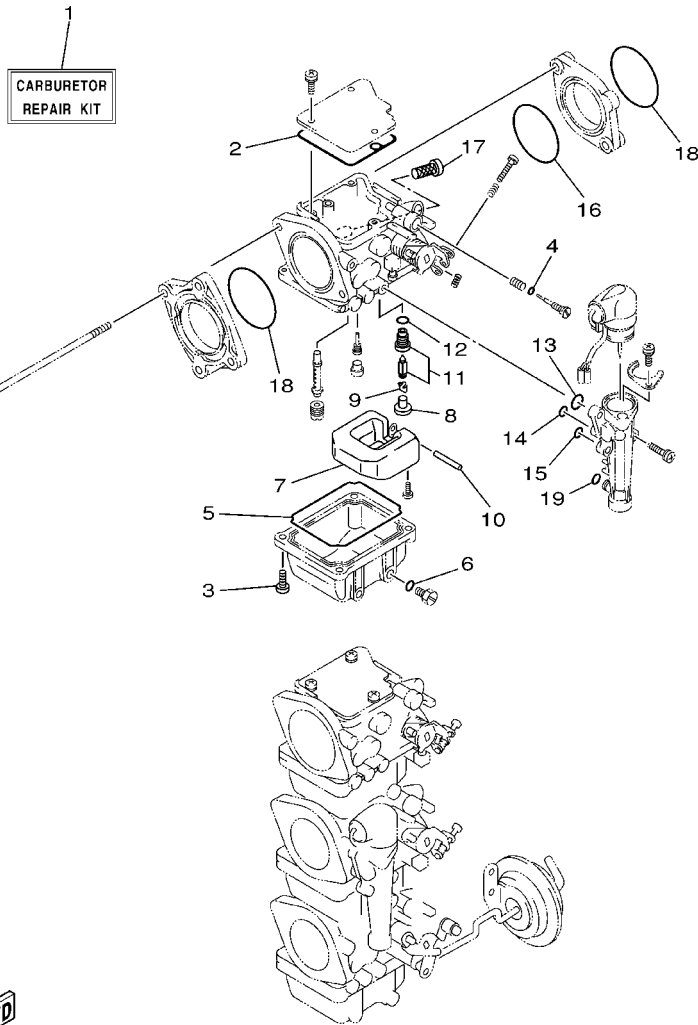
FIG. 36 REPAIR KIT 1

KITS DE REPARATION 1



60C1200-1310

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67F-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	
2	90430-08143	.GASKET .JOINT	4	4	
3	93210-24M79	.O-RING .JOINT TORIQUE	1	1	
4	67F-11181-01	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1	
5	93102-38M59	.OIL SEAL .JOINT SPY	2	2	
6	90430-14115	.GASKET .JOINT	1	1	
7	67F-12435-A0	.GASKET .JOINT	1	1	
8	68V-85753-00	.GASKET, SENDER UNIT .JOINT, DE PERCEPTION	1	1	
9	67F-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	1	
10	93102-48009	.OIL SEAL .JOINT SPY	1	1	
11	93101-48002	.OIL SEAL .JOINT SPY	1	1	
12	68V-11351-00	.GASKET, CYLINDER .JOINT, D'EMBASE	1	1	
13	67F-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1	
14	93210-41MJ2	.O-RING .JOINT TORIQUE	4	4	
15	93210-30682	.O-RING .JOINT TORIQUE	1	1	
16	67F-11356-00	.SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE	1	1	



67F0100-9380

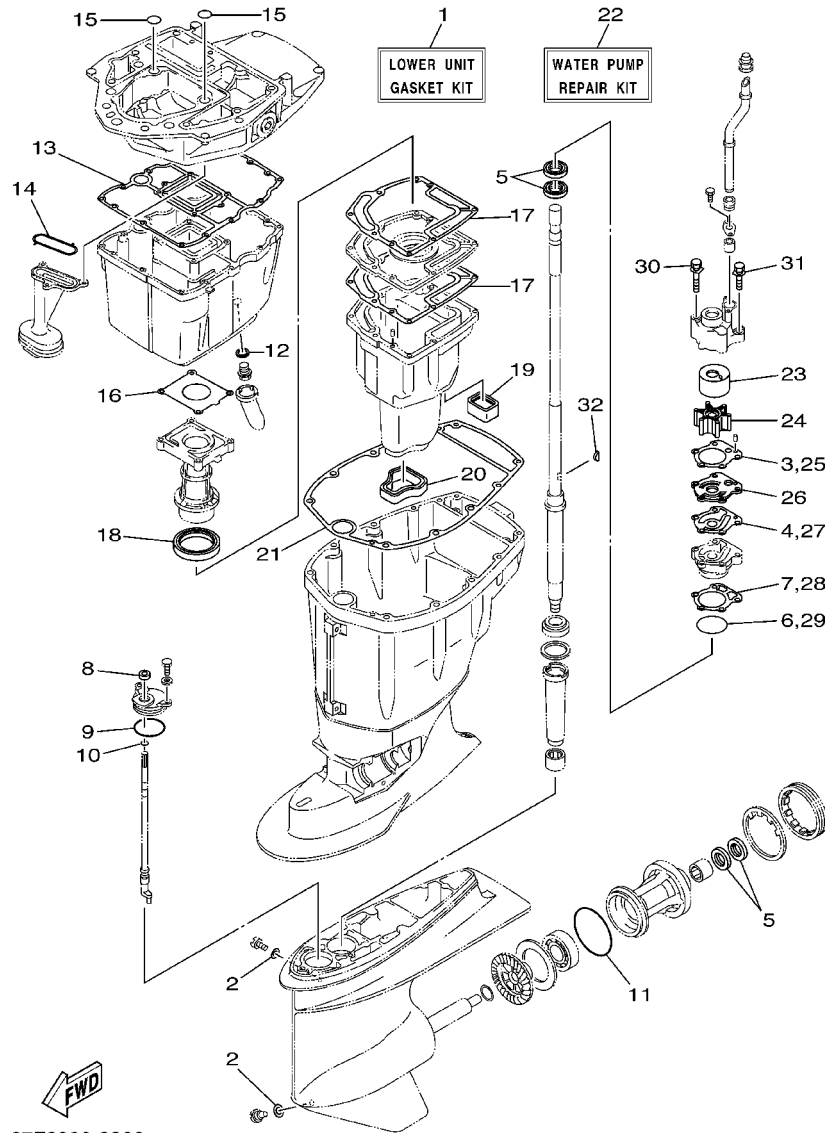
FIG. 37 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67F-W0093-01	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	1	
2	67F-14147-00	.O-RING .JOINT TORIQUE	1	1	
3	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	4	
4	67F-14397-00	.O-RING .JOINT TORIQUE	1	1	
5	67F-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	1	
6	93210-04230	.O-RING .JOINT TORIQUE	1	1	
7	6H4-14985-01	.FLOAT .FLOTTEUR	1	1	
8	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	1	
9	663-14159-00	.CLIP .JONC	1	1	
10	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	1	
11	60C-14590-01	.NEEDLE VALVE ASSY .POINTEAU	1	1	
12	93210-04228	.O-RING .JOINT TORIQUE	1	1	
13	67F-14398-00	.O-RING .JOINT TORIQUE	1	1	
14	67F-14398-10	.O-RING .JOINT TORIQUE	1	1	
15	67F-14398-20	.O-RING .JOINT TORIQUE	1	1	
16	67F-14239-00	.SEAL .JOINT	1	1	
17	67F-14371-01	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1	
18	93210-40M10	.O-RING .JOINT TORIQUE	2	2	
19	67F-14398-30	.O-RING .JOINT TORIQUE	1	1	

FIG. 38 REPAIR KIT 3

KITS DE PEPARATION 3



67F2300-3380

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ELPT		REMARKS REMARQUES
1	67F-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1	
2	90430-08020	.GASKET .JOINT	2	2	
3	688-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	
4	688-44324-A0	.GASKET, CARTRIDGE .JOINT	1	1	
5	93101-25M03	.OIL SEAL .JOINT SPY	4	4	
6	93210-46044	.O-RING .JOINT TORIQUE	1	1	
7	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	
8	93106-09014	.OIL SEAL .JOINT SPY	1	1	
9	93210-49046	.O-RING .JOINT TORIQUE	1	1	
10	93210-07003	.O-RING .JOINT TORIQUE	1	1	
11	93210-86M39	.O-RING .JOINT TORIQUE	1	1	
12	90430-14M09	.GASKET .JOINT	1	1	
13	68V-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	1	
14	67F-13415-00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1	1	
15	93210-19MJ1	.O-RING .JOINT TORIQUE	2	2	
16	67F-41133-A1	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	1	
17	67F-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	2	2	
18	67F-41138-00	.SEAL, EXT. 1 .JOINT DE GROUPE 1	1	1	
19	67F-45127-00	.SEAL .JOINT	1	1	
20	67F-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1	
21	67F-45113-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	
22	67F-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	
23	67F-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1	
24	67F-44352-00	.IMPELLER .TURBINE	1	1	
25	688-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	
26	67F-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	
27	688-44324-A0	.GASKET, CARTRIDGE .JOINT	1	1	

